



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Brushable Seam Sealer, P.N. 08656

Product Identification Numbers

41-3701-2171-1, 60-4550-6600-5, 62-5507-6509-3
7000136688

1.2. Recommended use and restrictions on use

Recommended use

Automotive, Seal sheetmetal overlap joints

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive Aftermarket
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

2.1. Hazard classification

Flammable Solid: Category 1.
Serious Eye Damage/Irritation: Category 2A.
Skin Corrosion/Irritation: Category 2.
Reproductive Toxicity: Category 1B.
Carcinogenicity: Category 2.
Specific Target Organ Toxicity (single exposure): Category 1.
Specific Target Organ Toxicity (single exposure): Category 3.
Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Exclamation mark | Health Hazard |

Pictograms**Hazard Statements**

Flammable solid.

Causes serious eye irritation.

Causes skin irritation.

May cause drowsiness or dizziness.

May damage fertility or the unborn child.

Suspected of causing cancer.

Causes damage to organs:

cardiovascular system |

nervous system |

kidney/urinary tract |

respiratory system |

Causes damage to organs through prolonged or repeated exposure:

nervous system |

respiratory system |

sensory organs |

Precautionary Statements**General:**

Keep out of reach of children.

Prevention:

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting equipment.

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.
 IF exposed or concerned: Get medical advice/attention.
 Specific treatment (see Notes to Physician on this label).

Storage:

Store in a well-ventilated place. Keep container tightly closed.
 Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Notes to Physician:

This product contains ethylene glycol. If there is reasonable suspicion of ethylene glycol poisoning, intravenous (IV) administration with either fomepizole (preferred) or ethanol (if fomepizole is unavailable) should be considered as part of the medical management.

2% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Toluene	108-88-3	15 - 40 Trade Secret *
Methyl Isobutyl Ketone	108-10-1	10 - 30 Trade Secret *
Synthetic Rubber	Trade Secret*	10 - 30 Trade Secret *
Talc	14807-96-6	7 - 13 Trade Secret *
Ammonia, O-Cresol, Formaldehyde, Phenol Polymer	55185-45-0	3 - 7 Trade Secret *
Phenolic Polymer - NJTSR No. 04499600-6305	Trade Secret*	3 - 7 Trade Secret *
Ethylene Glycol	107-21-1	1 - 5 Trade Secret *
Magnesium Oxide	1309-48-4	1 - 5 Trade Secret *
Salicylic Acid	69-72-7	1 - 2 Trade Secret *
Methyl Ethyl Ketone	78-93-3	< 1.5 Trade Secret *
Titanium Dioxide	13463-67-7	0.5 - 1.5 Trade Secret *
Zinc Oxide	1314-13-2	< 1.5 Trade Secret *
O-Cresol	95-48-7	< 0.5 Trade Secret *
Phenol	108-95-2	< 0.5 Trade Secret *
Benzene	71-43-2	< 0.05 Trade Secret *
Formaldehyde	50-00-0	< 0.05 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness). Target organ effects. See Section 11 for additional details. Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

This product contains ethylene glycol. If there is reasonable suspicion of ethylene glycol poisoning, intravenous (IV) administration with either fomepizole (preferred) or ethanol (if fomepizole is unavailable) should be considered as part of the medical management.

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Do not use in a confined area with minimal air exchange. Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (gloves, respirators, etc.) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation.

Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Ethylene Glycol	107-21-1	ACGIH	TWA(Vapor fraction):25 ppm;STEL(Vapor fraction):50 ppm;STEL(Inhalable aerosol):10 mg/m ³	A4: Not class. as human carcin
Methyl Isobutyl Ketone	108-10-1	ACGIH	TWA:20 ppm;STEL:75 ppm	A3: Confirmed animal carcin.
Methyl Isobutyl Ketone	108-10-1	OSHA	TWA:410 mg/m ³ (100 ppm)	
Toluene	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human carcin, Ototoxicant
Toluene	108-88-3	OSHA	TWA:200 ppm;CEIL:300 ppm	
Phenol	108-95-2	ACGIH	TWA:5 ppm	A4: Not class. as human carcin, Danger of cutaneous absorption
Phenol	108-95-2	OSHA	TWA:19 mg/m ³ (5 ppm)	SKIN
Magnesium Oxide	1309-48-4	ACGIH	TWA(inhalable fraction):10 mg/m ³	A4: Not class. as human carcin
Magnesium Oxide	1309-48-4	OSHA	TWA(as total particulates):15 mg/m ³	
Zinc Oxide	1314-13-2	ACGIH	TWA(respirable fraction):2 mg/m ³ ;STEL(respirable fraction):10 mg/m ³	
Zinc Oxide	1314-13-2	OSHA	TWA(as total dust):15 mg/m ³ ;TWA(respirable fraction):5 mg/m ³ ;TWA(as fume):5 mg/m ³	
Titanium Dioxide	13463-67-7	ACGIH	TWA:10 mg/m ³	A4: Not class. as human carcin
Titanium Dioxide	13463-67-7	OSHA	TWA(as total dust):15 mg/m ³	
Talc	14807-96-6	ACGIH	TWA(respirable fraction):2 mg/m ³	A4: Not class. as human carcin
Talc	14807-96-6	OSHA	TWA concentration(respirable):0.1 mg/m ³ (2.4 millions of particles/cu. ft.);TWA:20 millions of particles/cu. ft.	
Formaldehyde	50-00-0	ACGIH	TWA:0.1 ppm;STEL:0.3 ppm	A1: Confirmed human carcin., Dermal/Respiratory Sensitizer
Formaldehyde	50-00-0	OSHA	TWA:0.75 ppm;STEL:2 ppm	29 CFR 1910.1048

Benzene	71-43-2	ACGIH	TWA:0.5 ppm;STEL:2.5 ppm	A1: Confirmed human carcin., SKIN
Benzene	71-43-2	OSHA	TWA:1 ppm;TWA:10 ppm;STEL:5 ppm;CEIL:25 ppm	29 CFR 1910.1028
Methyl Ethyl Ketone	78-93-3	ACGIH	TWA:200 ppm;STEL:300 ppm	
Methyl Ethyl Ketone	78-93-3	OSHA	TWA:590 mg/m3(200 ppm)	
CRESOLS (ORTHO-; META-; PARA-)	95-48-7	OSHA	TWA:22 mg/m3(5 ppm)	SKIN
O-Cresol	95-48-7	ACGIH	TWA(inhalable fraction and vapor):20 mg/m3	A4: Not class. as human carcin, Danger of cutaneous absorption

ACGIH : American Conference of Governmental Industrial Hygienists
 AIHA : American Industrial Hygiene Association
 CMRG : Chemical Manufacturer's Recommended Guidelines
 OSHA : United States Department of Labor - Occupational Safety and Health Administration
 TWA: Time-Weighted-Average
 STEL: Short Term Exposure Limit
 CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Provide ventilated enclosure for curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Fluoroelastomer

Polyvinyl Alcohol (PVA)

Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties**Appearance**

Physical state
Color

Solid
Gray

Specific Physical Form:

Paste

Odor

Toluene

Odor threshold

No Data Available

pH

Not Applicable

Melting point

No Data Available

Boiling Point

232.00 °F [*Details:CONDITIONS: (toluene)*]

Flash Point

40 - 73 °F [*Test Method:Estimated*]

Evaporation rate

5 [*Ref Std:ETHER=1*]

Flammability (solid, gas)

Flammable Solid: Category 1.

Flammable Limits(LEL)

1.27 % volume

Flammable Limits(UEL)

7.00 % volume

Vapor Pressure

25.0000 mmHg

Vapor Density

3.30 [*Ref Std:AIR=1*]

Density

0.99 g/ml

Specific Gravity

0.990 [*Ref Std:WATER=1*]

Solubility in Water

Nil

Solubility- non-water

No Data Available

Partition coefficient: n-octanol/ water

No Data Available

Autoignition temperature

No Data Available

Decomposition temperature

No Data Available

Viscosity

No Data Available

Hazardous Air Pollutants

1.706 lb HAPS/lb solids [*Test Method:Calculated*]

Molecular weight

No Data Available

Volatile Organic Compounds

617 g/l [*Test Method:calculated SCAQMD rule 443.1*]

Volatile Organic Compounds

60.7 % weight [*Test Method:calculated per CARB title 2*]

Percent volatile

62.3 % weight

VOC Less H2O & Exempt Solvents

617 g/l [*Test Method:calculated SCAQMD rule 443.1*]

SECTION 10: Stability and reactivity**10.1. Reactivity**

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products**Substance****Condition**

Carbon monoxide

Not Specified

Carbon dioxide

Not Specified

Toxic Vapor, Gas, Particulate

Not Specified

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May be harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic Skin Reaction (non-photo induced) in sensitive people: Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:**Single exposure may cause target organ effects:**

Cardiac Effects: Signs/symptoms may include irregular heartbeat (arrhythmia), changes in heart rate, damage to heart muscle, heart attack, and may be fatal.

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Kidney/Bladder Effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

Prolonged or repeated exposure may cause target organ effects:

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision.

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Olfactory Effects: Signs/symptoms may include decreased ability to detect odors and/or complete loss of smell.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Benzene	71-43-2	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
Benzene	71-43-2	Known human carcinogen	National Toxicology Program Carcinogens
Benzene	71-43-2	Cancer hazard	OSHA Carcinogens
Formaldehyde	50-00-0	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
Formaldehyde	50-00-0	Known human carcinogen	National Toxicology Program Carcinogens
Formaldehyde	50-00-0	Cancer hazard	OSHA Carcinogens
Methyl Isobutyl Ketone	108-10-1	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Titanium Dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE20 - 50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Toluene	Dermal	Rat	LD50 12,000 mg/kg
Toluene	Inhalation-Vapor (4 hours)	Rat	LC50 30 mg/l
Toluene	Ingestion	Rat	LD50 5,550 mg/kg
Methyl Isobutyl Ketone	Dermal	Rabbit	LD50 > 16,000 mg/kg
Methyl Isobutyl Ketone	Inhalation-Vapor (4 hours)	Rat	LC50 >8.2,<16.4 mg/l
Methyl Isobutyl Ketone	Ingestion	Rat	LD50 3,038 mg/kg
Synthetic Rubber	Dermal	Rabbit	LD50 > 15,000 mg/kg
Synthetic Rubber	Ingestion	Rat	LD50 > 30,000 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
Ammonia, O-Cresol, Formaldehyde, Phenol Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Ammonia, O-Cresol, Formaldehyde, Phenol Polymer	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Phenolic Polymer - NJTSR No. 04499600-6305	Dermal		LD50 estimated to be > 5,000 mg/kg
Phenolic Polymer - NJTSR No. 04499600-6305	Ingestion	Rat	LD50 5,660 mg/kg
Salicylic Acid	Dermal	Rat	LD50 > 2,000 mg/kg
Salicylic Acid	Ingestion	Rat	LD50 891 mg/kg

Ethylene Glycol	Ingestion	Human	LD50 1,600 mg/kg
Ethylene Glycol	Inhalation-Dust/Mist (4 hours)	Other	LC50 estimated to be 5 - 12.5 mg/l
Ethylene Glycol	Dermal	Rabbit	9,530 mg/kg
Magnesium Oxide	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
Magnesium Oxide	Ingestion	Rat	LD50 3,870 mg/kg
Zinc Oxide	Dermal		LD50 estimated to be > 5,000 mg/kg
Zinc Oxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.7 mg/l
Zinc Oxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Methyl Ethyl Ketone	Dermal	Rabbit	LD50 > 8,050 mg/kg
Methyl Ethyl Ketone	Inhalation-Vapor (4 hours)	Rat	LC50 34.5 mg/l
Methyl Ethyl Ketone	Ingestion	Rat	LD50 2,737 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Phenol	Inhalation-Vapor		LC50 estimated to be 2 - 10 mg/l
Phenol	Dermal	Rat	LD50 670 mg/kg
Phenol	Ingestion	Rat	LD50 340 mg/kg
O-Cresol	Dermal	Rabbit	LD50 890 mg/kg
O-Cresol	Inhalation-Vapor (4 hours)	Rat	LC50 > 24.5 mg/l
O-Cresol	Ingestion	Rat	LD50 121 mg/kg
Formaldehyde	Dermal	Rabbit	LD50 270 mg/kg
Formaldehyde	Inhalation-Gas (4 hours)	Rat	LC50 470 ppm
Formaldehyde	Ingestion	Rat	LD50 800 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Toluene	Rabbit	Irritant
Methyl Isobutyl Ketone	Rabbit	Mild irritant
Synthetic Rubber	Professional judgement	No significant irritation
Talc	Rabbit	No significant irritation
Salicylic Acid	Rabbit	No significant irritation
Ethylene Glycol	Rabbit	Minimal irritation
Magnesium Oxide	Professional judgement	No significant irritation
Zinc Oxide	Human and animal	No significant irritation
Methyl Ethyl Ketone	Rabbit	Minimal irritation
Titanium Dioxide	Rabbit	No significant irritation
Phenol	Rat	Corrosive
O-Cresol	Rabbit	Corrosive
Formaldehyde	official	Corrosive

	classification	
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Serious Eye Damage/Irritation

Name	Species	Value
Toluene	Rabbit	Moderate irritant
Methyl Isobutyl Ketone	Rabbit	Mild irritant
Synthetic Rubber	Professional judgement	No significant irritation
Talc	Rabbit	No significant irritation
Salicylic Acid	Rabbit	Corrosive
Ethylene Glycol	Rabbit	Mild irritant
Zinc Oxide	Rabbit	Mild irritant
Methyl Ethyl Ketone	Rabbit	Severe irritant
Titanium Dioxide	Rabbit	No significant irritation
Phenol	Rabbit	Corrosive
O-Cresol	Rabbit	Corrosive
Formaldehyde	official classification	Corrosive

Skin Sensitization

Name	Species	Value
Toluene	Guinea pig	Not classified
Methyl Isobutyl Ketone	Guinea pig	Not classified
Phenolic Polymer - NJTSR No. 04499600-6305	Human	Some positive data exist, but the data are not sufficient for classification
Salicylic Acid	Mouse	Not classified
Ethylene Glycol	Human	Not classified
Zinc Oxide	Guinea pig	Not classified
Titanium Dioxide	Human and animal	Not classified
Phenol	Guinea pig	Not classified
Formaldehyde	Guinea pig	Sensitizing

Photosensitization

Name	Species	Value
Salicylic Acid	Mouse	Not sensitizing

Respiratory Sensitization

Name	Species	Value
Talc	Human	Not classified
Formaldehyde	Human	Some positive data exist, but the data are not sufficient for classification

Germ Cell Mutagenicity

Name	Route	Value
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic
Methyl Isobutyl Ketone	In Vitro	Not mutagenic
Talc	In Vitro	Not mutagenic

Talc	In vivo	Not mutagenic
Salicylic Acid	In Vitro	Not mutagenic
Salicylic Acid	In vivo	Not mutagenic
Ethylene Glycol	In Vitro	Not mutagenic
Ethylene Glycol	In vivo	Not mutagenic
Magnesium Oxide	In Vitro	Not mutagenic
Zinc Oxide	In Vitro	Some positive data exist, but the data are not sufficient for classification
Zinc Oxide	In vivo	Some positive data exist, but the data are not sufficient for classification
Methyl Ethyl Ketone	In Vitro	Not mutagenic
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic
Phenol	In Vitro	Some positive data exist, but the data are not sufficient for classification
Phenol	In vivo	Some positive data exist, but the data are not sufficient for classification
O-Cresol	In vivo	Not mutagenic
O-Cresol	In Vitro	Some positive data exist, but the data are not sufficient for classification
Formaldehyde	In Vitro	Some positive data exist, but the data are not sufficient for classification
Formaldehyde	In vivo	Mutagenic

Carcinogenicity

Name	Route	Species	Value
Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
Methyl Isobutyl Ketone	Inhalation	Multiple animal species	Carcinogenic
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Ethylene Glycol	Ingestion	Multiple animal species	Not carcinogenic
Magnesium Oxide	Not Specified	Human and animal	Some positive data exist, but the data are not sufficient for classification
Methyl Ethyl Ketone	Inhalation	Human	Not carcinogenic
Titanium Dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium Dioxide	Inhalation	Rat	Carcinogenic
Phenol	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Phenol	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
O-Cresol	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
O-Cresol	Ingestion	Mouse	Some positive data exist, but the data are not sufficient for classification
Formaldehyde	Not Specified	Human and animal	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
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Toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
Methyl Isobutyl Ketone	Inhalation	Not classified for female reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
Methyl Isobutyl Ketone	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Methyl Isobutyl Ketone	Inhalation	Not classified for male reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
Methyl Isobutyl Ketone	Inhalation	Not classified for development	Mouse	NOAEL 12.3 mg/l	during organogenesis
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
Salicylic Acid	Ingestion	Toxic to development	Rat	NOAEL 75 mg/kg/day	during organogenesis
Ethylene Glycol	Dermal	Not classified for development	Mouse	NOAEL 3,549 mg/kg/day	during organogenesis
Ethylene Glycol	Ingestion	Not classified for development	Mouse	LOAEL 750 mg/kg/day	during organogenesis
Ethylene Glycol	Inhalation	Not classified for development	Mouse	NOAEL 1,000 mg/kg/day	during organogenesis
Zinc Oxide	Ingestion	Not classified for reproduction and/or development	Multiple animal species	NOAEL 125 mg/kg/day	prematuring & during gestation
Methyl Ethyl Ketone	Inhalation	Not classified for development	Rat	LOAEL 8.8 mg/l	during gestation
Phenol	Ingestion	Not classified for female reproduction	Rat	NOAEL 321 mg/kg/day	2 generation
Phenol	Ingestion	Not classified for male reproduction	Rat	NOAEL 321 mg/kg/day	2 generation
Phenol	Ingestion	Not classified for development	Rat	NOAEL 120 mg/kg/day	during organogenesis
O-Cresol	Ingestion	Not classified for female reproduction	Rat	NOAEL 450 mg/kg/day	2 generation
O-Cresol	Ingestion	Not classified for male reproduction	Rat	NOAEL 450 mg/kg/day	2 generation
O-Cresol	Ingestion	Not classified for development	Rat	NOAEL 175 mg/kg/day	2 generation
Formaldehyde	Ingestion	Not classified for male reproduction	Rat	NOAEL 100 mg/kg	not applicable
Formaldehyde	Inhalation	Not classified for development	Rat	NOAEL 10 ppm	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for	Human	NOAEL Not available	

			classification			
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Methyl Isobutyl Ketone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	LOAEL 0.1 mg/l	2 hours
Methyl Isobutyl Ketone	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL 0.9 mg/l	7 minutes
Methyl Isobutyl Ketone	Inhalation	vascular system	Not classified	Dog	NOAEL Not available	not available
Methyl Isobutyl Ketone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 900 mg/kg	not applicable
Ethylene Glycol	Ingestion	heart nervous system kidney and/or bladder respiratory system	Causes damage to organs	Human	NOAEL Not available	poisoning and/or abuse
Ethylene Glycol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Ethylene Glycol	Ingestion	liver	Not classified	Human	NOAEL Not available	poisoning and/or abuse
Magnesium Oxide	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	
Methyl Ethyl Ketone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	official classification	NOAEL Not available	
Methyl Ethyl Ketone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Methyl Ethyl Ketone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Methyl Ethyl Ketone	Ingestion	liver	Not classified	Rat	NOAEL Not available	not applicable
Methyl Ethyl Ketone	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 1,080 mg/kg	not applicable
Phenol	Dermal	hematopoietic system	Causes damage to organs	Rat	LOAEL 108 mg/kg	not available
Phenol	Dermal	heart nervous system kidney and/or bladder	Causes damage to organs	Rat	LOAEL 107 mg/kg	24 hours
Phenol	Dermal	liver	Not classified	Human	NOAEL Not available	not available
Phenol	Inhalation	respiratory irritation	May cause respiratory irritation	Multiple animal species	NOAEL Not available	not available
Phenol	Ingestion	kidney and/or bladder	Causes damage to organs	Rat	NOAEL 120 mg/kg/day	not applicable
Phenol	Ingestion	respiratory system	Causes damage to organs	Human	NOAEL not available	poisoning and/or abuse
Phenol	Ingestion	endocrine system liver	Not classified	Rat	NOAEL 224 mg/kg	not applicable
Phenol	Ingestion	heart	Not classified	Human	NOAEL Not available	poisoning and/or abuse
O-Cresol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
O-Cresol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 68 mg/kg	
Formaldehyde	Inhalation	respiratory system	Causes damage to organs	Rat	LOAEL 128 ppm	6 hours
Formaldehyde	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Toluene	Inhalation	auditory system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	nervous system	May cause damage to organs though prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart liver kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system vascular system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks
Methyl Isobutyl Ketone	Inhalation	liver	Not classified	Rat	NOAEL 0.41 mg/l	13 weeks
Methyl Isobutyl Ketone	Inhalation	heart	Not classified	Multiple animal species	NOAEL 0.8 mg/l	2 weeks
Methyl Isobutyl Ketone	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL 0.4 mg/l	90 days
Methyl Isobutyl Ketone	Inhalation	respiratory system	Not classified	Multiple animal species	NOAEL 4.1 mg/l	14 weeks
Methyl Isobutyl Ketone	Inhalation	endocrine system hematopoietic system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	90 days
Methyl Isobutyl Ketone	Inhalation	nervous system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	13 weeks
Methyl Isobutyl Ketone	Ingestion	endocrine system hematopoietic system liver kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Methyl Isobutyl Ketone	Ingestion	heart immune system muscles nervous system respiratory system	Not classified	Rat	NOAEL 1,040 mg/kg/day	120 days
Talc	Inhalation	pneumoconiosis	Causes damage to organs through	Human	NOAEL Not	occupational

			prolonged or repeated exposure		available	exposure
Talc	Inhalation	pulmonary fibrosis respiratory system	Not classified	Rat	NOAEL 18 mg/m ³	113 weeks
Salicylic Acid	Ingestion	liver	Not classified	Rat	NOAEL 500 mg/kg/day	3 days
Ethylene Glycol	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 200 mg/kg/day	2 years
Ethylene Glycol	Ingestion	vascular system	Not classified	Rat	NOAEL 200 mg/kg/day	2 years
Ethylene Glycol	Ingestion	heart hematopoietic system liver immune system muscles	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Ethylene Glycol	Ingestion	respiratory system	Not classified	Mouse	NOAEL 12,000 mg/kg/day	2 years
Ethylene Glycol	Ingestion	skin endocrine system bone, teeth, nails, and/or hair nervous system eyes	Not classified	Multiple animal species	NOAEL 1,000 mg/kg/day	2 years
Zinc Oxide	Ingestion	nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	10 days
Zinc Oxide	Ingestion	endocrine system hematopoietic system kidney and/or bladder	Not classified	Other	NOAEL 500 mg/kg/day	6 months
Methyl Ethyl Ketone	Dermal	nervous system	Not classified	Guinea pig	NOAEL Not available	31 weeks
Methyl Ethyl Ketone	Inhalation	liver kidney and/or bladder heart endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system immune system muscles	Not classified	Rat	NOAEL 14.7 mg/l	90 days
Methyl Ethyl Ketone	Ingestion	liver	Not classified	Rat	NOAEL Not available	7 days
Methyl Ethyl Ketone	Ingestion	nervous system	Not classified	Rat	NOAEL 173 mg/kg/day	90 days
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium Dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Phenol	Dermal	nervous system	May cause damage to organs though prolonged or repeated exposure	Rabbit	LOAEL 260 mg/kg/day	18 days
Phenol	Inhalation	heart liver kidney and/or bladder respiratory system	Causes damage to organs through prolonged or repeated exposure	Guinea pig	LOAEL 0.1 mg/l	41 days
Phenol	Inhalation	nervous system	May cause damage to organs though prolonged or repeated exposure	Multiple animal species	LOAEL 0.1 mg/l	14 days
Phenol	Inhalation	hematopoietic system	Not classified	Human	NOAEL Not available	occupational exposure
Phenol	Inhalation	immune system	Not classified	Rat	NOAEL 0.1 mg/l	2 weeks
Phenol	Ingestion	kidney and/or bladder	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 12 mg/kg/day	14 days
Phenol	Ingestion	hematopoietic system	Causes damage to organs through prolonged or repeated exposure	Mouse	LOAEL 1.8 mg/kg/day	28 days
Phenol	Ingestion	nervous system	May cause damage to organs	Rat	LOAEL 308	13 weeks

			though prolonged or repeated exposure		mg/kg/day	
Phenol	Ingestion	liver	Not classified	Rat	NOAEL 40 mg/kg/day	14 days
Phenol	Ingestion	respiratory system	Not classified	Rat	LOAEL 40 mg/kg/day	14 days
Phenol	Ingestion	immune system	Not classified	Mouse	NOAEL 1.8 mg/kg/day	28 days
Phenol	Ingestion	endocrine system	Not classified	Rat	NOAEL 120 mg/kg/day	14 days
Phenol	Ingestion	skin bone, teeth, nails, and/or hair	Not classified	Multiple animal species	NOAEL 1,204 mg/kg/day	103 weeks
O-Cresol	Ingestion	nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	90 days
O-Cresol	Ingestion	hematopoietic system liver immune system kidney and/or bladder	Not classified	Rat	NOAEL 2,024 mg/kg/day	90 days
Formaldehyde	Dermal	respiratory system	Not classified	Mouse	NOAEL 80 mg/kg/day	60 weeks
Formaldehyde	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.3 ppm	28 months
Formaldehyde	Inhalation	liver	Not classified	Rat	NOAEL 20 ppm	13 weeks
Formaldehyde	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 15 ppm	3 weeks
Formaldehyde	Inhalation	nervous system	Not classified	Mouse	NOAEL 10 ppm	13 weeks
Formaldehyde	Inhalation	endocrine system immune system muscles kidney and/or bladder	Not classified	Rat	NOAEL 15 ppm	28 months
Formaldehyde	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 15 ppm	2 years
Formaldehyde	Inhalation	eyes vascular system	Not classified	Rat	NOAEL 14.3 ppm	2 years
Formaldehyde	Inhalation	heart	Not classified	Mouse	NOAEL 14.3 ppm	2 years
Formaldehyde	Ingestion	liver	Not classified	Rat	NOAEL 300 mg/kg/day	2 years
Formaldehyde	Ingestion	immune system	Not classified	Rat	NOAEL 20 mg/kg/day	4 weeks
Formaldehyde	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 15 mg/kg/day	24 months
Formaldehyde	Ingestion	nervous system	Not classified	Rat	NOAEL 109 mg/kg/day	2 years
Formaldehyde	Ingestion	heart endocrine system hematopoietic system respiratory system vascular system	Not classified	Rat	NOAEL 300 mg/kg/day	2 years
Formaldehyde	Ingestion	skin muscles eyes	Not classified	Rat	NOAEL 109 mg/kg/day	2 years

Aspiration Hazard

Name	Value
Toluene	Aspiration hazard
Methyl Isobutyl Ketone	Some positive data exist, but the data are not sufficient for classification

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:**Physical Hazards**

Flammable (gases, aerosols, liquids, or solids)

Health Hazards

Carcinogenicity

Reproductive toxicity

Serious eye damage or eye irritation

Skin Corrosion or Irritation

Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

Ingredient	C.A.S. No	% by Wt
Toluene	108-88-3	Trade Secret 15 - 40
Methyl Isobutyl Ketone	108-10-1	Trade Secret 10 - 30
Ethylene Glycol	107-21-1	Trade Secret 1 - 5

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 3 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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