



Safety Data Sheet

Copyright,2021, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	10-2456-1	Version Number:	20.00
Issue Date:	06/08/21	Supersedes Date:	04/26/17

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Fuel Resistant Coating EC-776SR

Product Identification Numbers

62-1541-6504-7, 62-1541-6540-1, 62-1541-8504-5, 62-1541-8540-9, 62-1541-9504-4, 62-1541-9540-8
7100008736, 7010367203

1.2. Recommended use and restrictions on use

Recommended use

Coating, COATING

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive and Aerospace Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Flammable Liquid: Category 2.

Acute Toxicity (inhalation): Category 4.

Serious Eye Damage/Irritation: Category 2A.

Skin Corrosion/Irritation: Category 2.

Reproductive Toxicity: Category 1B.

Carcinogenicity: Category 2.

Specific Target Organ Toxicity (single exposure): Category 1.

Specific Target Organ Toxicity (single exposure): Category 3.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Exclamation mark | Health Hazard |

Pictograms**Hazard Statements**

Highly flammable liquid and vapor.

Causes serious eye irritation.

Causes skin irritation.

Harmful if inhaled.

May cause drowsiness or dizziness.

May damage fertility or the unborn child.

Suspected of causing cancer.

Causes damage to organs:

blood or blood-forming organs |

cardiovascular system |

nervous system |

kidney/urinary tract |

respiratory system |

Causes damage to organs through prolonged or repeated exposure:

blood or blood-forming organs |

cardiovascular system |

liver |

nervous system |

kidney/urinary tract |

respiratory system |

sensory organs |

Precautionary Statements**Prevention:**

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Keep container tightly closed.

Use explosion-proof electrical/ventilating/lighting equipment.

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

If skin irritation occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

IF exposed or concerned: Get medical advice/attention.

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

Store in a well-ventilated place. Keep container tightly closed.

Keep cool.

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
METHYL ISOBUTYL KETONE	108-10-1	60 - 100 Trade Secret *
PHENOLIC RESIN	9039-25-2	7 - 13
ACRYLONITRILE-BUTADIENE POLYMER	9003-18-3	5 - 10
TOLUENE	108-88-3	<= 2 Trade Secret *
METHYL ETHYL KETONE	78-93-3	<= 1.5 Trade Secret *
PHENOL	108-95-2	0.5 - 1.5 Trade Secret *
CRESYLIC ACID	1319-77-3	0.1 - 1 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness). Target organ effects. See Section 11 for additional details. Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products**Substance**

Hydrocarbons
Formaldehyde
Carbon monoxide
Carbon dioxide
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes,

on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (gloves, respirators, etc.) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Keep cool. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
METHYL ISOBUTYL KETONE	108-10-1	ACGIH	TWA:20 ppm;STEL:75 ppm	A3: Confirmed animal carcin.
METHYL ISOBUTYL KETONE	108-10-1	OSHA	TWA:410 mg/m3(100 ppm)	
TOLUENE	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human carcin, Ototoxicant
TOLUENE	108-88-3	OSHA	TWA:200 ppm;CEIL:300 ppm	
PHENOL	108-95-2	ACGIH	TWA:5 ppm	A4: Not class. as human carcin, Danger of cutaneous absorption
PHENOL	108-95-2	OSHA	TWA:19 mg/m3(5 ppm)	SKIN
CRESYLIC ACID	1319-77-3	ACGIH	TWA(inhalable fraction and vapor):20 mg/m3	A4: Not class. as human carcin, Danger of cutaneous absorption
CRESYLIC ACID	1319-77-3	OSHA	TWA:22 mg/m3(5 ppm)	SKIN
METHYL ETHYL KETONE	78-93-3	ACGIH	TWA:200 ppm;STEL:300 ppm	
METHYL ETHYL KETONE	78-93-3	OSHA	TWA:590 mg/m3(200 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Provide appropriate local exhaust ventilation on open containers. Provide ventilated enclosure for curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Liquid

Color

Red

Odor

Strong Methyl isobutyl ketone

Odor threshold

No Data Available

pH

Not Applicable

Melting point

No Data Available

Boiling Point

244 °F [*@ 1 atm*] [*Test Method:Estimated*] [*Details:Based on MIBK*]

Flash Point

64 °F [*@ 1 atm*] [*Test Method:Closed Cup*]

Evaporation rate

Approximately 4 Units not avail. or not appl. [*Ref Std:ETHER=1*]

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

1.2 % volume [*@ 200 °C*] [*Test Method:Estimated*]

Flammable Limits(UEL)

8 % volume [*@ 200 °F*] [*Test Method:Estimated*]

Vapor Pressure

16 mmHg [*@ 20 °C*] [*Test Method:Estimated*]

Vapor Density

Approximately 3.5 [*Ref Std:AIR=1*]

Density

0.86 g/ml [*@ 20 °C*]

Specific Gravity

0.86 [*Ref Std:WATER=1*]

Solubility in Water

Negligible

Solubility- non-water

No Data Available

Partition coefficient: n-octanol/ water

No Data Available

Autoignition temperature

840 °F [*Test Method:Estimated*]

Decomposition temperature

No Data Available

Viscosity

300 - 700 centipoise

Hazardous Air Pollutants

<=80 % weight

Molecular weight

No Data Available

Volatile Organic Compounds

720 g/l [*Test Method:calculated SCAQMD rule 443.1*]

Percent volatile

84 %

VOC Less H₂O & Exempt Solvents

725 g/l [*Test Method:calculated SCAQMD rule 443.1*]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Sparks and/or flames

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain. May cause additional health effects (see below).

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Cardiac Effects: Signs/symptoms may include irregular heartbeat (arrhythmia), changes in heart rate, damage to heart muscle, heart attack, and may be fatal.

Hematopoietic Effects: Signs/symptoms may include generalized weakness, fatigue and alterations in numbers of circulating blood cells.

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Kidney/Bladder Effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

Prolonged or repeated exposure may cause target organ effects:

Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision.

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.

Olfactory Effects: Signs/symptoms may include decreased ability to detect odors and/or complete loss of smell.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
METHYL ISOBUTYL KETONE	108-10-1	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-		No data available; calculated ATE10 - 20 mg/l

	Vapor(4 hr)		
Overall product	Ingestion		No data available; calculated ATE2,000 - 5,000 mg/kg
METHYL ISOBUTYL KETONE	Dermal	Rabbit	LD50 > 16,000 mg/kg
METHYL ISOBUTYL KETONE	Inhalation-Vapor (4 hours)	Rat	LC50 >8.2,<16.4 mg/l
METHYL ISOBUTYL KETONE	Ingestion	Rat	LD50 3,038 mg/kg
PHENOLIC RESIN	Dermal		LD50 estimated to be > 5,000 mg/kg
PHENOLIC RESIN	Inhalation-Dust/Mist		LC50 estimated to be > 12.5 mg/l
PHENOLIC RESIN	Ingestion		LD50 estimated to be > 5,000 mg/kg
ACRYLONITRILE-BUTADIENE POLYMER	Dermal	Rabbit	LD50 > 15,000 mg/kg
ACRYLONITRILE-BUTADIENE POLYMER	Ingestion	Rat	LD50 > 30,000 mg/kg
TOLUENE	Dermal	Rat	LD50 12,000 mg/kg
TOLUENE	Inhalation-Vapor (4 hours)	Rat	LC50 30 mg/l
TOLUENE	Ingestion	Rat	LD50 5,550 mg/kg
METHYL ETHYL KETONE	Dermal	Rabbit	LD50 > 8,050 mg/kg
METHYL ETHYL KETONE	Inhalation-Vapor (4 hours)	Rat	LC50 34.5 mg/l
METHYL ETHYL KETONE	Ingestion	Rat	LD50 2,737 mg/kg
PHENOL	Inhalation-Vapor		LC50 estimated to be 2 - 10 mg/l
PHENOL	Dermal	Rat	LD50 670 mg/kg
PHENOL	Ingestion	Rat	LD50 340 mg/kg
CRESYLIC ACID	Dermal	Rat	LD50 242 mg/kg
CRESYLIC ACID	Ingestion	Rat	LD50 1,454 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
METHYL ISOBUTYL KETONE	Rabbit	Mild irritant
PHENOLIC RESIN	Professional judgement	No significant irritation
ACRYLONITRILE-BUTADIENE POLYMER	Professional judgement	No significant irritation
TOLUENE	Rabbit	Irritant
METHYL ETHYL KETONE	Rabbit	Minimal irritation
PHENOL	Rat	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
METHYL ISOBUTYL KETONE	Rabbit	Mild irritant
PHENOLIC RESIN	Professional judgement	Mild irritant
ACRYLONITRILE-BUTADIENE POLYMER	Professional judgement	No significant irritation
TOLUENE	Rabbit	Moderate irritant
METHYL ETHYL KETONE	Rabbit	Severe irritant
PHENOL	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
METHYL ISOBUTYL KETONE	Guinea pig	Not classified
TOLUENE	Guinea pig	Not classified
PHENOL	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
METHYL ISOBUTYL KETONE	In Vitro	Not mutagenic
TOLUENE	In Vitro	Not mutagenic
TOLUENE	In vivo	Not mutagenic
METHYL ETHYL KETONE	In Vitro	Not mutagenic
PHENOL	In Vitro	Some positive data exist, but the data are not sufficient for classification
PHENOL	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
METHYL ISOBUTYL KETONE	Inhalation	Multiple animal species	Carcinogenic
TOLUENE	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
TOLUENE	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
TOLUENE	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
METHYL ETHYL KETONE	Inhalation	Human	Not carcinogenic
PHENOL	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
PHENOL	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
METHYL ISOBUTYL KETONE	Inhalation	Not classified for female reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
METHYL ISOBUTYL KETONE	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	13 weeks
METHYL ISOBUTYL KETONE	Inhalation	Not classified for male reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
METHYL ISOBUTYL KETONE	Inhalation	Not classified for development	Mouse	NOAEL 12.3 mg/l	during organogenesis
TOLUENE	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
TOLUENE	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
TOLUENE	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
TOLUENE	Inhalation	Toxic to development	Human	NOAEL Not	poisoning

				available	and/or abuse
METHYL ETHYL KETONE	Inhalation	Not classified for development	Rat	LOAEL 8.8 mg/l	during gestation
PHENOL	Ingestion	Not classified for female reproduction	Rat	NOAEL 321 mg/kg/day	2 generation
PHENOL	Ingestion	Not classified for male reproduction	Rat	NOAEL 321 mg/kg/day	2 generation
PHENOL	Ingestion	Not classified for development	Rat	NOAEL 120 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
METHYL ISOBUTYL KETONE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	LOAEL 0.1 mg/l	2 hours
METHYL ISOBUTYL KETONE	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL 0.9 mg/l	7 minutes
METHYL ISOBUTYL KETONE	Inhalation	vascular system	Not classified	Dog	NOAEL Not available	not available
METHYL ISOBUTYL KETONE	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 900 mg/kg	not applicable
TOLUENE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
TOLUENE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
TOLUENE	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
TOLUENE	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
METHYL ETHYL KETONE	Inhalation	central nervous system depression	May cause drowsiness or dizziness	official classification	NOAEL Not available	
METHYL ETHYL KETONE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
METHYL ETHYL KETONE	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
METHYL ETHYL KETONE	Ingestion	liver	Not classified	Rat	NOAEL Not available	not applicable
METHYL ETHYL KETONE	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 1,080 mg/kg	not applicable
PHENOL	Dermal	hematopoietic system	Causes damage to organs	Rat	LOAEL 108 mg/kg	not available
PHENOL	Dermal	heart nervous system kidney and/or bladder	Causes damage to organs	Rat	LOAEL 107 mg/kg	24 hours
PHENOL	Dermal	liver	Not classified	Human	NOAEL Not available	not available
PHENOL	Inhalation	respiratory irritation	May cause respiratory irritation	Multiple animal species	NOAEL Not available	not available
PHENOL	Ingestion	kidney and/or bladder	Causes damage to organs	Rat	NOAEL 120 mg/kg/day	not applicable
PHENOL	Ingestion	respiratory system	Causes damage to organs	Human	NOAEL not available	poisoning and/or abuse
PHENOL	Ingestion	endocrine system liver	Not classified	Rat	NOAEL 224 mg/kg	not applicable
PHENOL	Ingestion	heart	Not classified	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
METHYL ISOBUTYL KETONE	Inhalation	liver	Not classified	Rat	NOAEL 0.41 mg/l	13 weeks
METHYL ISOBUTYL KETONE	Inhalation	heart	Not classified	Multiple animal species	NOAEL 0.8 mg/l	2 weeks
METHYL ISOBUTYL KETONE	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL 0.4 mg/l	90 days
METHYL ISOBUTYL KETONE	Inhalation	respiratory system	Not classified	Multiple animal species	NOAEL 4.1 mg/l	14 weeks
METHYL ISOBUTYL KETONE	Inhalation	endocrine system hematopoietic system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	90 days
METHYL ISOBUTYL KETONE	Inhalation	nervous system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	13 weeks
METHYL ISOBUTYL KETONE	Ingestion	endocrine system hematopoietic system liver kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
METHYL ISOBUTYL KETONE	Ingestion	heart immune system muscles nervous system respiratory system	Not classified	Rat	NOAEL 1,040 mg/kg/day	120 days
TOLUENE	Inhalation	auditory system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
TOLUENE	Inhalation	nervous system	May cause damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
TOLUENE	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
TOLUENE	Inhalation	heart liver kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
TOLUENE	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
TOLUENE	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
TOLUENE	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
TOLUENE	Inhalation	hematopoietic system vascular system	Not classified	Human	NOAEL Not available	occupational exposure
TOLUENE	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
TOLUENE	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
TOLUENE	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
TOLUENE	Ingestion	liver kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
TOLUENE	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
TOLUENE	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
TOLUENE	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks

METHYL ETHYL KETONE	Dermal	nervous system	Not classified	Guinea pig	NOAEL Not available	31 weeks
METHYL ETHYL KETONE	Inhalation	liver kidney and/or bladder heart endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system immune system muscles	Not classified	Rat	NOAEL 14.7 mg/l	90 days
METHYL ETHYL KETONE	Ingestion	liver	Not classified	Rat	NOAEL Not available	7 days
METHYL ETHYL KETONE	Ingestion	nervous system	Not classified	Rat	NOAEL 173 mg/kg/day	90 days
PHENOL	Dermal	nervous system	May cause damage to organs though prolonged or repeated exposure	Rabbit	LOAEL 260 mg/kg/day	18 days
PHENOL	Inhalation	heart liver kidney and/or bladder respiratory system	Causes damage to organs through prolonged or repeated exposure	Guinea pig	LOAEL 0.1 mg/l	41 days
PHENOL	Inhalation	nervous system	May cause damage to organs though prolonged or repeated exposure	Multiple animal species	LOAEL 0.1 mg/l	14 days
PHENOL	Inhalation	hematopoietic system	Not classified	Human	NOAEL Not available	occupational exposure
PHENOL	Inhalation	immune system	Not classified	Rat	NOAEL 0.1 mg/l	2 weeks
PHENOL	Ingestion	kidney and/or bladder	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 12 mg/kg/day	14 days
PHENOL	Ingestion	hematopoietic system	Causes damage to organs through prolonged or repeated exposure	Mouse	LOAEL 1.8 mg/kg/day	28 days
PHENOL	Ingestion	nervous system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 308 mg/kg/day	13 weeks
PHENOL	Ingestion	liver	Not classified	Rat	NOAEL 40 mg/kg/day	14 days
PHENOL	Ingestion	respiratory system	Not classified	Rat	LOAEL 40 mg/kg/day	14 days
PHENOL	Ingestion	immune system	Not classified	Mouse	NOAEL 1.8 mg/kg/day	28 days
PHENOL	Ingestion	endocrine system	Not classified	Rat	NOAEL 120 mg/kg/day	14 days
PHENOL	Ingestion	skin bone, teeth, nails, and/or hair	Not classified	Multiple animal species	NOAEL 1,204 mg/kg/day	103 weeks

Aspiration Hazard

Name	Value
METHYL ISOBUTYL KETONE	Some positive data exist, but the data are not sufficient for classification
TOLUENE	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable), D026 (Cresol), D035 (Methyl ethyl ketone)

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Flammable (gases, aerosols, liquids, or solids)

Health Hazards

Acute toxicity

Carcinogenicity

Reproductive toxicity

Serious eye damage or eye irritation

Skin Corrosion or Irritation

Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
METHYL ISOBUTYL KETONE	108-10-1	Trade Secret 60 - 100
TOLUENE	108-88-3	Trade Secret <= 2
PHENOL	108-95-2	Trade Secret 0.5 - 1.5

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 3 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	10-2456-1	Version Number:	20.00
Issue Date:	06/08/21	Supersedes Date:	04/26/17

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com