

Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3MTM Scotch-WeldTM Adhesive EC-4419

Product Identification Numbers

LA-T100-2795-4, 41-0001-5459-5, 41-3588-1658-9, 62-4419-7501-8, 62-4419-8501-7, 62-4419-8540-5, 62-4419-9501-6, 62-4419-9502-4, 62-4419-9503-2 7000046570

1.2. Recommended use and restrictions on use

Recommended use

Adhesive, Industrial use

1.3. Supplier's details

MANUFACTURER: 3M

DIVISION: Automotive and Aerospace Solutions Division ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Flammable Liquid: Category 2.

Serious Eye Damage/Irritation: Category 2A.

Skin Corrosion/Irritation: Category 2.

Skin Sensitizer: Category 1A.

Reproductive Toxicity: Category 1B.

Carcinogenicity: Category 2.

Specific Target Organ Toxicity (single exposure): Category 3. Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

Highly flammable liquid and vapor.

Causes serious eye irritation.

Causes skin irritation.

May cause an allergic skin reaction.

May cause drowsiness or dizziness.

May damage fertility or the unborn child.

Suspected of causing cancer.

Causes damage to organs through prolonged or repeated exposure:

nervous system | sensory organs | skin |

Precautionary Statements

Prevention:

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Keep container tightly closed.

Use explosion-proof electrical/ventilating/lighting equipment.

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

IF exposed or concerned: Get medical advice/attention.

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

Store in a well-ventilated place. Keep container tightly closed.

Keep cool.

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

10% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Naphtha (petroleum), solvent-refined light	64741-84-0	30 - 40 Trade Secret *
Methyl Ethyl Ketone	78-93-3	15 - 25 Trade Secret *
Hexane	110-54-3	< 20 Trade Secret *
Polychloroprene	9010-98-4	10 - 20
Heptane	142-82-5	< 10 Trade Secret *
Magnesium Oxide	1309-48-4	1 - 10
PHENOLIC RESIN	25085-50-1	1 - 10
Toluene	108-88-3	1 - 9 Trade Secret *
2-Methylpentane	107-83-5	1 - 5 Trade Secret *
3-Methylpentane	96-14-0	1 - 5 Trade Secret *
Cellulose	9004-34-6	1 - 5
Antimony Trioxide	1309-64-4	< 2 Trade Secret *
Cyclohexane	110-82-7	<= 1.75 Trade Secret *
Alkanes, C20-28, chloro	2097144-43-7	< 1
ROSIN	8050-09-7	< 1
Zinc Oxide	1314-13-2	< 1
Acetone	67-64-1	<= 0.99
MIBK	108-10-1	<= 0.99 Trade Secret *
Ethylbenzene	100-41-4	< 0.5 Trade Secret *
STYRENATED PHENOL	61788-44-1	< 0.5 Trade Secret *
Benzene	71-43-2	< 0.1

^{*}The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

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4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Central nervous system depression (headache, dizziness, drowsiness, incoordination, nausea, slurred speech, giddiness, and unconsciousness). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	Condition
Aldehydes	During Combustion
Hydrocarbons	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Chloride	During Combustion
Oxides of Antimony	During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not use in a confined area with minimal air exchange. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (gloves, respirators, etc.) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Ethylbenzene	100-41-4	ACGIH	TWA:20 ppm	A3: Confirmed animal carcin., Ototoxicant
Ethylbenzene	100-41-4	OSHA	TWA:435 mg/m3(100 ppm)	carein., Ototoxicant
2-Methylpentane	107-83-5	ACGIH	TWA:500 ppm;STEL:1000	
MIBK	108-10-1	ACGIH	TWA:20 ppm;STEL:75 ppm	A3: Confirmed animal carcin.
MIBK	108-10-1	OSHA	TWA:410 mg/m3(100 ppm)	
Toluene	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human carcin, Ototoxicant
Toluene	108-88-3	OSHA	TWA:200 ppm;CEIL:300 ppm	
Hexane	110-54-3	ACGIH	TWA:50 ppm	Danger of cutaneous absorption
Hexane	110-54-3	OSHA	TWA:1800 mg/m3(500 ppm)	1
Cyclohexane	110-82-7	ACGIH	TWA:100 ppm	
Cyclohexane	110-82-7	OSHA	TWA:1050 mg/m3(300 ppm)	
Magnesium Oxide	1309-48-4	ACGIH	TWA(inhalable fraction):10 mg/m3	A4: Not class. as human carcin
Magnesium Oxide	1309-48-4	OSHA	TWA(as total particulates):15 mg/m3	
ANTIMONY COMPOUNDS	1309-64-4	OSHA	TWA(as Sb):0.5 mg/m3	
Antimony Trioxide	1309-64-4	ACGIH	TWA(inhalable fraction):0.02 mg/m3	A2: Suspected human carcin.
Zinc Oxide	1314-13-2	ACGIH	TWA(respirable fraction):2 mg/m3;STEL(respirable fraction):10 mg/m3	
Zinc Oxide	1314-13-2	OSHA	TWA(as total dust):15	

		1	mg/m3;TWA(respirable	
			fraction):5 mg/m3;TWA(as	
			fume):5 mg/m3	
II	142.02.5	A CCIII	<u> </u>	
Heptane	142-82-5	ACGIH	TWA:400 ppm;STEL:500 ppm	
Heptane	142-82-5	OSHA	TWA:2000 mg/m3(500 ppm)	
Naphtha	64741-84-0	OSHA	TWA:400 mg/m3(100 ppm)	
Acetone	67-64-1	ACGIH	TWA:250 ppm;STEL:500 ppm	A4: Not class. as human
				carcin
Acetone	67-64-1	OSHA	TWA:2400 mg/m3(1000 ppm)	
Benzene	71-43-2	ACGIH	TWA:0.05 ppm;STEL:2.5 ppm	A1: Confirmed human
				carcin., SKIN
Benzene	71-43-2	OSHA	TWA:1 ppm;TWA:10	29 CFR 1910.1028
			ppm;STEL:5 ppm;CEIL:25	
			ppm	
Methyl Ethyl Ketone	78-93-3	ACGIH	TWA:200 ppm;STEL:300 ppm	
Methyl Ethyl Ketone	78-93-3	OSHA	TWA:590 mg/m3(200 ppm)	
ROSIN	8050-09-7	ACGIH	TWA(as Resin, inhalable	Dermal/Respiratory
			fraction):0.001 mg/m3	Sensitizer
Cellulose	9004-34-6	ACGIH	TWA:10 mg/m3	
Cellulose	9004-34-6	OSHA	TWA(as total dust):15	
			mg/m3;TWA(respirable	
			fraction):5 mg/m3	
3-Methylpentane	96-14-0	ACGIH	TWA:500 ppm;STEL:1000	
			ppm	

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

CMRG: Chemical Manufacturer's Recommended Guidelines

OSHA: United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

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If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical stateLiquidColorYellow

Odor Sweet Odor, Sharp Odor Odor threshold No Data Available

pH Not Applicable
Melting point Not Applicable

Boiling Point >=80 °C [Details:MEK]

Flash Point -14 °F [Test Method: Closed Cup]
Evaporation rate 2.5 [Ref Std: ETHER=1]

Flammability (solid, gas)

Flammable Limits(LEL)

Flammable Limits(UEL)

Not Applicable

1.3 % volume

10.0 % volume

 Vapor Pressure
 <=91 mmHg [@ 77 °F]</td>

 Vapor Density
 2.41 [Ref Std: AIR=1]

 Density
 0.88 g/ml

Specific Gravity0.88 [Ref Std:WATER=1]Solubility in WaterSlight (less than 10%)Solubility- non-waterNo Data Available

Partition coefficient: n-octanol/ waterNo Data AvailableAutoignition temperature404 °C [Details: MEK]Decomposition temperatureNo Data Available

Viscosity 11,000 - 14,000 centipoise [@ 73.4 °F]

Volatile Organic Compounds 536 g/l [*Test Method*:calculated SCAQMD rule 443.1]

Percent volatile 60.9 %

VOC Less H2O & Exempt Solvents 543 g/l [Test Method:calculated SCAQMD rule 443.1]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

Sparks and/or flames

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

May cause additional health effects (see below).

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause target organ effects:

Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision.

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Peripheral Neuropathy: Signs/symptoms may include tingling or numbness of the extremities, incoordination, weakness of the hands and feet, tremors and muscle atrophy.

Olfactory Effects: Signs/symptoms may include decreased ability to detect odors and/or complete loss of smell.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Dermal Effects: Signs/symptoms may include redness, itching, acne, or bumps on the skin.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Antimony trioxide	1309-64-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Antimony Trioxide	1309-64-4	Anticipated human carcinogen	National Toxicology Program Carcinogens
BENZENE	71-43-2	Known To Be Human Carcinogen.	National Toxicology Program Carcinogens
BENZENE	71-43-2	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
BENZENE	71-43-2	Cancer hazard	OSHA Carcinogens
Ethylbenzene	100-41-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Methyl isobutyl ketone	108-10-1	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation- Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Naphtha (petroleum), solvent-refined light	Dermal	Rat	LD50 > 2,800 mg/kg
Naphtha (petroleum), solvent-refined light	Inhalation- Vapor (4 hours)	Rat	LC50 > 25.2 mg/l
Naphtha (petroleum), solvent-refined light	Ingestion	Rat	LD50 > 5,840 mg/kg
Hexane	Dermal	Rabbit	LD50 > 2,000 mg/kg
Hexane	Inhalation- Vapor (4 hours)	Rat	LC50 170 mg/l
Hexane	Ingestion	Rat	LD50 > 28,700 mg/kg
Methyl Ethyl Ketone	Dermal	Rabbit	LD50 > 8,050 mg/kg
Methyl Ethyl Ketone	Inhalation- Vapor (4 hours)	Rat	LC50 34.5 mg/l
Methyl Ethyl Ketone	Ingestion	Rat	LD50 2,737 mg/kg
Polychloroprene	Dermal		LD50 estimated to be > 5,000 mg/kg
Polychloroprene	Ingestion	Rat	LD50 > 20,000 mg/kg
Heptane	Dermal	Rabbit	LD50 3,000 mg/kg
Heptane	Inhalation- Vapor (4 hours)	Rat	LC50 103 mg/l

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Hantana	Ingestica	Rat	LD50 > 15,000 mg/kg
Heptane Toluene	Ingestion Dermal	Rat	LD50 > 15,000 mg/kg LD50 12,000 mg/kg
Toluene	Inhalation-	Rat	LC50 30 mg/l
Totache	Vapor (4	Kat	EC30 30 mg/1
	hours)		
Toluene	Ingestion	Rat	LD50 5,550 mg/kg
PHENOLIC RESIN	Dermal		LD50 estimated to be > 5,000 mg/kg
PHENOLIC RESIN	Ingestion	Rat	LD50 5,660 mg/kg
2-Methylpentane	Dermal	Kat	LD50 5,000 mg/kg LD50 estimated to be > 5,000 mg/kg
2 1	Inhalation-		LC50 estimated to be > 50 mg/l
2-Methylpentane	Vapor		LC30 estimated to be > 30 mg/1
2-Methylpentane	Ingestion		LD50 estimated to be > 5,000 mg/kg
3-Methylpentane	Dermal		LD50 estimated to be > 5,000 mg/kg
	Inhalation-	1	
3-Methylpentane	Vapor		LC50 estimated to be > 50 mg/l
3-Methylpentane	Ingestion		LD50 estimated to be > 5,000 mg/kg
Cyclohexane	Dermal	Rat	LD50 > 2,000 mg/kg
Cyclohexane	Inhalation-	Rat	LC50 > 32.9 mg/l
	Vapor (4		
	hours)		
Cyclohexane	Ingestion	Rat	LD50 6,200 mg/kg
Magnesium Oxide	Dermal	Professio	LD50 estimated to be 2,000 - 5,000 mg/kg
		nal	
		judgeme nt	
Magnesium Oxide	Ingestion	Rat	LD50 3,870 mg/kg
Cellulose	Dermal	Rabbit	LD50 > 2,000 mg/kg
Cellulose	Inhalation-	Rat	LC50 > 5.8 mg/l
	Dust/Mist		
	(4 hours)		
Cellulose	Ingestion	Rat	LD50 > 5,000 mg/kg
Antimony Trioxide	Dermal	Rabbit	LD50 > 6,685 mg/kg
Antimony Trioxide	Inhalation-	Rat	LC50 > 2.76 mg/l
	Dust/Mist		
	(4 hours)	1	
Antimony Trioxide	Ingestion	Rat	LD50 > 34,600 mg/kg
Acetone	Dermal	Rabbit	LD50 > 15,688 mg/kg
Acetone	Inhalation- Vapor (4	Rat	LC50 76 mg/l
	hours)		
Acetone	Ingestion	Rat	LD50 5,800 mg/kg
MIBK	Dermal	Rabbit	LD50 > 16,000 mg/kg
MIBK	Inhalation-	Rat	LC50 11 mg/l
·	Vapor (4		
	hours)		
MIBK	Ingestion	Rat	LD50 3,038 mg/kg
Zinc Oxide	Dermal		LD50 estimated to be > 5,000 mg/kg
Zinc Oxide	Inhalation-	Rat	LC50 > 5.7 mg/l
· · · · · · · · · · · · · · · · · · ·	Dust/Mist		0
	(4 hours)		
Zinc Oxide	Ingestion	Rat	LD50 > 5,000 mg/kg
ROSIN	Dermal	Rabbit	LD50 > 2,500 mg/kg
ROSIN	Ingestion	Rat	LD50 7,600 mg/kg
Ethylbenzene	Dermal	Rabbit	LD50 15,433 mg/kg
Ethylbenzene	Inhalation-	Rat	LC50 17.4 mg/l
	Vapor (4		
Ethylhangana	hours)	Dat.	LD50 4.760 mg/k=
Ethylbenzene STYPENATED BUENOL	Ingestion	Rat	LD50 4,769 mg/kg
STYRENATED PHENOL	Dermal	Rat	LD50 > 2,000 mg/kg
STYRENATED PHENOL	Ingestion	Rat	LD50 > 2,000 mg/kg
Benzene	Dermal	Multiple animal	LD50 > 8,260 mg/kg
		species	
Benzene	Inhalation-	Rat	LC50 43.8 mg/l
	Vapor (4		

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	hours)		
Benzene	Ingestion	Rat	LD50 5,970 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Naphtha (petroleum), solvent-refined light	Rabbit	Irritant
Hexane	Human	Mild irritant
	and	
	animal	
Methyl Ethyl Ketone	Rabbit	Minimal irritation
Polychloroprene	Human	No significant irritation
Heptane	Human	Mild irritant
Toluene	Rabbit	Irritant
2-Methylpentane	Professio	Mild irritant
V 1	nal	
	judgeme	
	nt	
3-Methylpentane	Professio	Mild irritant
	nal	
	judgeme	
	nt	
Cyclohexane	Rabbit	Mild irritant
Magnesium Oxide	Professio	No significant irritation
	nal	
	judgeme	
	nt	
Cellulose	Not	No significant irritation
	available	
Antimony Trioxide	Human	Minimal irritation
	and	
	animal	
Acetone	Mouse	Minimal irritation
MIBK	Rabbit	Mild irritant
Zinc Oxide	Human	No significant irritation
	and	
	animal	
ROSIN	Rabbit	No significant irritation
Ethylbenzene	Rabbit	Mild irritant
STYRENATED PHENOL	Rabbit	No significant irritation
Benzene	Rabbit	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
Naphtha (petroleum), solvent-refined light	Rabbit	Mild irritant
Hexane	Rabbit	Mild irritant
Methyl Ethyl Ketone	Rabbit	Severe irritant
Polychloroprene	Professio	No significant irritation
Totyemoropiene	nal	The Significant Irritation
	judgeme	
	nt	
Heptane	Professio	Moderate irritant
	nal	
	judgeme	
	nt	
Toluene	Rabbit	Moderate irritant
2-Methylpentane	Professio	Moderate irritant
	nal	
	judgeme	
	nt	
3-Methylpentane	Professio	Moderate irritant
	nal	
	judgeme	

	nt	
Cyclohexane	Rabbit	Mild irritant
Cellulose	Not	No significant irritation
	available	
Antimony Trioxide	Rabbit	Mild irritant
Acetone	Rabbit	Severe irritant
MIBK	Rabbit	Mild irritant
Zinc Oxide	Rabbit	Mild irritant
ROSIN	Rabbit	Mild irritant
Ethylbenzene	Rabbit	Moderate irritant
STYRENATED PHENOL	Rabbit	Mild irritant
Benzene	Rabbit	Severe irritant

Skin Sensitization

Skin Schsitization	1 ~ .	T ** *
Name	Species	Value
Naphtha (petroleum), solvent-refined light	Guinea	Not classified
	pig	
Hexane	Human	Not classified
Toluene	Guinea	Not classified
	pig	
PHENOLIC RESIN	Human	Some positive data exist, but the data are not
		sufficient for classification
Antimony Trioxide	Human	Not classified
MIBK	Guinea	Not classified
	pig	
Zinc Oxide	Guinea	Not classified
	pig	
ROSIN	Guinea	Sensitizing
	pig	
Ethylbenzene	Human	Not classified
STYRENATED PHENOL	Mouse	Sensitizing
Benzene	Multiple	Not classified
	animal	
	species	

Respiratory Sensitization

respiratory Schistization								
Name	Species	Value						
ROSIN	Human	Not classified						

Germ Cell Mutagenicity

Name	Route	Value
Hexane	In Vitro	Not mutagenic
Hexane	In vivo	Not mutagenic
Methyl Ethyl Ketone	In Vitro	Not mutagenic
Heptane	In Vitro	Not mutagenic
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic
Cyclohexane	In Vitro	Not mutagenic
Cyclohexane	In vivo	Some positive data exist, but the data are not sufficient for classification
Magnesium Oxide	In Vitro	Not mutagenic
Antimony Trioxide	In Vitro	Some positive data exist, but the data are not sufficient for classification
Antimony Trioxide	In vivo	Some positive data exist, but the data are not sufficient for classification
Acetone	In vivo	Not mutagenic
Acetone	In Vitro	Some positive data exist, but the data are not sufficient for classification
MIBK	In Vitro	Not mutagenic
Zinc Oxide	Zinc Oxide In Vitro Some positive data exist, but the sufficient for classification	
Zinc Oxide	In vivo	Some positive data exist, but the data are not

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		sufficient for classification
Ethylbenzene	In vivo	Not mutagenic
Ethylbenzene	In Vitro	Some positive data exist, but the data are not sufficient for classification
Benzene	In Vitro	Some positive data exist, but the data are not sufficient for classification
Benzene	In vivo	Mutagenic

Carcinogenicity

Name	Route	Species	Value
Hexane	Dermal	Mouse	Not carcinogenic
Hexane	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
Methyl Ethyl Ketone	Inhalation	Human	Not carcinogenic
Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
Magnesium Oxide	Not Specified	Human and animal	Some positive data exist, but the data are not sufficient for classification
Antimony Trioxide	Inhalation	Multiple animal species	Carcinogenic
Acetone	Not Specified	Multiple animal species	Not carcinogenic
MIBK	Inhalation	Multiple animal species	Carcinogenic
Ethylbenzene	Inhalation	Multiple animal species	Carcinogenic
Benzene	Dermal	Mouse	Carcinogenic
Benzene	Ingestion	Multiple animal species	Carcinogenic
Benzene	Inhalation	Human	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Naphtha (petroleum), solvent-refined light	Ingestion	Toxic to male reproduction	similar compoun ds	NOAEL not available	not available
Naphtha (petroleum), solvent-refined light	Inhalation	Toxic to male reproduction	similar compoun ds	NOAEL not available	not available
Hexane	Ingestion	Not classified for development	Mouse	NOAEL 2,200 mg/kg/day	during organogenesi s
Hexane	Inhalation	Not classified for development	Rat	NOAEL 0.7 mg/l	during gestation
Hexane	Ingestion	Toxic to male reproduction	Rat	NOAEL 1,140 mg/kg/day	90 days
Hexane	Inhalation	Toxic to male reproduction	Rat	LOAEL 3.52 mg/l	28 days
Methyl Ethyl Ketone	Inhalation	Not classified for development	Rat	LOAEL 8.8 mg/l	during gestation
Toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure

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Toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
Cyclohexane	Inhalation	Not classified for female reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for male reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for development	Rat	NOAEL 6.9 mg/l	2 generation
Antimony Trioxide	Inhalation	Not classified for female reproduction	Rat	LOAEL 0.25 mg/l	premating & during gestation
Acetone	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,700 mg/kg/day	13 weeks
Acetone	Inhalation	Not classified for development	Rat	NOAEL 5.2 mg/l	during organogenesi s
MIBK	Inhalation	Not classified for female reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
MIBK	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	13 weeks
MIBK	Inhalation	Not classified for male reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
MIBK	Inhalation	Not classified for development	Mouse	NOAEL 12.3 mg/l	during organogenesi s
Zinc Oxide	Ingestion	Not classified for reproduction and/or development	Multiple animal species	NOAEL 125 mg/kg/day	premating & during gestation
Ethylbenzene	Inhalation	Not classified for development	Rat	NOAEL 4.3 mg/l	premating & during gestation
Benzene	Inhalation	Not classified for female reproduction	Rat	NOAEL 0.96 mg/l	premating into lactation
Benzene	Inhalation	Not classified for development	Rat	NOAEL 0.032 mg/l	during organogenesi s
Benzene	Ingestion	Toxic to male reproduction	Rat	LOAEL 50 mg/kg/day	90 days

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Naphtha (petroleum), solvent-refined light	Inhalation	central nervous system depression	May cause drowsiness or dizziness	similar compoun ds	NOAEL not available	not available
Naphtha (petroleum), solvent-refined light	Ingestion	central nervous system depression	May cause drowsiness or dizziness	similar compoun ds	NOAEL not availavle	not available
Hexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
Hexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rabbit	NOAEL Not available	8 hours
Hexane	Inhalation	respiratory system	Not classified	Rat	NOAEL 24.6 mg/l	8 hours
Methyl Ethyl Ketone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	official classifica tion	NOAEL Not available	

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Methyl Ethyl Ketone	Inhalation	respiratory irritation	Some positive data exist, but the	Human	NOAEL Not	
			data are not sufficient for classification		available	
Methyl Ethyl Ketone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professio nal judgeme nt	NOAEL Not available	
Methyl Ethyl Ketone	Ingestion	liver	Not classified	Rat	NOAEL Not available	not applicable
Methyl Ethyl Ketone	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 1,080 mg/kg	not applicable
Heptane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Heptane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Heptane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
2-Methylpentane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Professio nal judgeme nt	NOAEL Not available	
2-Methylpentane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
2-Methylpentane	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL Not available	
2-Methylpentane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professio nal judgeme nt	NOAEL Not available	
3-Methylpentane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Professio nal judgeme nt	NOAEL Not available	
3-Methylpentane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
3-Methylpentane	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL Not available	
3-Methylpentane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professio nal judgeme nt	NOAEL Not available	
Cyclohexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Cyclohexane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professio nal judgeme nt	NOAEL Not available	
Magnesium Oxide	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	
Antimony Trioxide	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for		NOAEL Not available	

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			classification			
Acetone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Acetone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Acetone	Inhalation	immune system	Not classified	Human	NOAEL 1.19 mg/l	6 hours
Acetone	Inhalation	liver	Not classified	Guinea pig	NOAEL Not available	
Acetone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
MIBK	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	LOAEL 0.1 mg/l	2 hours
MIBK	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
MIBK	Inhalation	vascular system	Not classified	Dog	NOAEL Not available	not available
MIBK	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 900 mg/kg	not applicable
Ethylbenzene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Ethylbenzene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Ethylbenzene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professio nal judgeme nt	NOAEL Not available	
Benzene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not Available	
Benzene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not Available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Naphtha (petroleum), solvent-refined light	Inhalation	peripheral nervous system	May cause damage to organs though prolonged or repeated exposure	similar compoun ds	NOAEL not available	not available
Hexane	Inhalation	peripheral nervous system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Hexane	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Mouse	LOAEL 1.76 mg/l	13 weeks
Hexane	Inhalation	liver	Not classified	Rat	NOAEL Not available	6 months
Hexane	Inhalation	kidney and/or bladder	Not classified	Rat	LOAEL 1.76 mg/l	6 months
Hexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 35.2 mg/l	13 weeks
Hexane	Inhalation	auditory system immune system eyes	Not classified	Human	NOAEL Not available	occupational exposure
Hexane	Inhalation	heart skin endocrine system	Not classified	Rat	NOAEL 1.76 mg/l	6 months
Hexane	Ingestion	peripheral nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,140 mg/kg/day	90 days
Hexane	Ingestion	endocrine system hematopoietic system liver immune system kidney and/or	Not classified	Rat	NOAEL Not available	13 weeks

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		bladder				
Methyl Ethyl Ketone	Dermal	nervous system	Not classified	Guinea pig	NOAEL Not available	31 weeks
Methyl Ethyl Ketone	Inhalation	liver kidney and/or bladder heart endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system immune system muscles	Not classified	Rat	NOAEL 14.7 mg/l	90 days
Methyl Ethyl Ketone	Ingestion	liver	Not classified	Rat	NOAEL Not available	7 days
Methyl Ethyl Ketone	Ingestion	nervous system	Not classified	Rat	NOAEL 173 mg/kg/day	90 days
Heptane	Inhalation	liver nervous system kidney and/or bladder	Not classified	Rat	NOAEL 12 mg/l	26 weeks
Toluene	Inhalation	auditory system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	nervous system	May cause damage to organs though prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart liver kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system vascular system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks
2-Methylpentane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 5.3 mg/l	14 weeks
2-Methylpentane	Ingestion	peripheral nervous system	Not classified	Rat	NOAEL Not available	8 weeks
2-Methylpentane	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 2,000 mg/kg	28 days
3-Methylpentane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 5.3 mg/l	14 weeks
3-Methylpentane	Ingestion	peripheral nervous system	Not classified	Rat	NOAEL Not available	8 weeks

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3-Methylpentane	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 2,000 mg/kg	28 days
Cyclohexane	Inhalation	liver	Not classified	Rat	NOAEL 24 mg/l	90 days
Cyclohexane	Inhalation	auditory system	Not classified	Rat	NOAEL 1.7 mg/l	90 days
Cyclohexane	Inhalation	kidney and/or bladder	Not classified	Rabbit	NOAEL 2.7 mg/l	10 weeks
Cyclohexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 24 mg/l	14 weeks
Cyclohexane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 8.6 mg/l	30 weeks
Antimony Trioxide	Dermal	skin	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Antimony Trioxide	Inhalation	pulmonary fibrosis	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 0.002 mg/l	1 years
Antimony Trioxide	Inhalation	liver	Not classified	Rat	NOAEL 0.043 mg/l	1 years
Antimony Trioxide	Inhalation	blood	Not classified	Rat	NOAEL 0.004 mg/l	not available
Antimony Trioxide	Inhalation	pneumoconiosis	Not classified	Human	LOAEL 0.01 mg/l	occupational exposure
Antimony Trioxide	Inhalation	heart	Not classified	Rat	NOAEL 0.02 mg/l	1 years
Antimony Trioxide	Ingestion	blood liver	Not classified	Rat	NOAEL 418 mg/kg/day	not available
Antimony Trioxide	Ingestion	heart	Not classified	Rat	NOAEL Not available	not available
Acetone	Dermal	eyes	Not classified	Guinea pig	NOAEL Not available	3 weeks
Acetone	Inhalation	hematopoietic system	Not classified	Human	NOAEL 3 mg/l	6 weeks
Acetone	Inhalation	immune system	Not classified	Human	NOAEL 1.19 mg/l	6 days
Acetone	Inhalation	kidney and/or bladder	Not classified	Guinea pig	NOAEL 119 mg/l	not available
Acetone	Inhalation	heart liver	Not classified	Rat	NOAEL 45 mg/l	8 weeks
Acetone	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 900 mg/kg/day	13 weeks
Acetone	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Acetone	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 200 mg/kg/day	13 weeks
Acetone	Ingestion	liver	Not classified	Mouse	NOAEL 3,896	14 days
Acetone	Ingestion	eyes	Not classified	Rat	mg/kg/day NOAEL 3,400	13 weeks
Acetone	Ingestion	respiratory system	Not classified	Rat	mg/kg/day NOAEL 2,500	13 weeks
Acetone	Ingestion	muscles	Not classified	Rat	mg/kg/day NOAEL 2,500 mg/kg	13 weeks
Acetone	Ingestion	skin bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 11,298 mg/kg/day	13 weeks
MIBK	Inhalation	liver	Not classified	Rat	NOAEL 0.41 mg/l	13 weeks
MIBK	Inhalation	heart	Not classified	Multiple animal species	NOAEL 0.8 mg/l	2 weeks
MIBK	Inhalation	kidney and/or bladder	Not classified	Multiple animal	NOAEL 0.4 mg/l	90 days

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				species		
MIBK	Inhalation	respiratory system	Not classified	Multiple animal species	NOAEL 4.1 mg/l	14 weeks
MIBK	Inhalation	endocrine system hematopoietic system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	90 days
MIBK	Inhalation	nervous system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	13 weeks
MIBK	Ingestion	endocrine system hematopoietic system liver kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
MIBK	Ingestion	heart immune system muscles nervous system respiratory system	Not classified	Rat	NOAEL 1,040 mg/kg/day	120 days
Zinc Oxide	Ingestion	nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	10 days
Zinc Oxide	Ingestion	endocrine system hematopoietic system kidney and/or bladder	Not classified	Other	NOAEL 500 mg/kg/day	6 months
Ethylbenzene	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	2 years
Ethylbenzene	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 1.1 mg/l	103 weeks
Ethylbenzene	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 3.4 mg/l	28 days
Ethylbenzene	Inhalation	auditory system	Not classified	Rat	NOAEL 2.4 mg/l	5 days
Ethylbenzene	Inhalation	endocrine system	Not classified	Mouse	NOAEL 3.3 mg/l	103 weeks
Ethylbenzene	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 3.3 mg/l	2 years
Ethylbenzene	Inhalation	bone, teeth, nails, and/or hair muscles	Not classified	Multiple animal species	NOAEL 4.2 mg/l	90 days
Ethylbenzene	Inhalation	heart immune system respiratory system	Not classified	Multiple animal species	NOAEL 3.3 mg/l	2 years
Ethylbenzene	Ingestion	liver kidney and/or bladder	Not classified	Rat	NOAEL 680 mg/kg/day	6 months
Benzene	Inhalation	hematopoietic system	Causes damage to organs through prolonged or repeated exposure	Human and animal	NOAEL Not Available	
Benzene	Inhalation	heart endocrine system gastrointestinal tract bone, teeth, nails, and/or hair liver immune system muscles nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 0.96 mg/l	90 days
Benzene	Ingestion	hematopoietic system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 25 mg/kg/day	90 days
Benzene	Ingestion	heart endocrine system gastrointestinal tract bone, teeth, nails, and/or hair liver	Not classified	Rat	NOAEL 600 mg/kg/day	90 days

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3M TM Scotch-Weld TM Adhesive EC-4419	03/10/23

immune system		
nervous system		
kidney and/or		
bladder respiratory		
system		

Aspiration Hazard

Name	Value
Naphtha (petroleum), solvent-refined light	Aspiration hazard
Hexane	Aspiration hazard
Heptane	Aspiration hazard
Toluene	Aspiration hazard
2-Methylpentane	Aspiration hazard
3-Methylpentane	Aspiration hazard
Cyclohexane	Aspiration hazard
MIBK	Some positive data exist, but the data are not sufficient for
	classification
Ethylbenzene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable), D018 (Benzene), D035 (Methyl ethyl ketone)

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Specific target organ toxicity (single or repeated exposure)

Physical Hazards	
Flammable (gases, aerosols, liquids, or solids)	

Health Hazards Carcinogenicity Reproductive toxicity Respiratory or Skin Sensitization Serious eye damage or eye irritation Skin Corrosion or Irritation

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	C.A.S. No	% by Wt
Toluene	108-88-3	Trade Secret 1 - 9
Cyclohexane	110-82-7	Trade Secret <= 1.75
Hexane	110-54-3	Trade Secret < 20
Hexane (Hexane)	110-54-3	Trade Secret < 20
Antimony Trioxide (ANTIMONY COMPOUNDS)	1309-64-4	Trade Secret < 2
MIBK	108-10-1	Trade Secret <= 0.99
Ethylbenzene	100-41-4	Trade Secret < 0.5

This material contains a chemical which requires export notification under TSCA Section 12[b]:

<u>Ingredient (Category if applicable)</u>	<u>C.A.S. No</u>	Regulation	<u>Status</u>
Alkanes, C20-28, chloro	2097144-43-7	Toxic Substances Control Act (TSCA) 5	Applicable
		SNUR or Consent Order Chemicals	

This material contains a chemical regulated by an EPA Significant New Use Rule (TSCA Section 5)

Ingredient (Category if applicable)	<u>C.A.S. No</u>	Reference
Alkanes, C20-28, chloro	2097144-43-7	40CFR721.11068

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

	SEC	LIUN	16.	Other	infor	mation
ı						%

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NFPA Hazard Classification

Health: 2 Flammability: 3 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:10-8584-4Version Number:26.03Issue Date:03/10/23Supercedes Date:02/15/23

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