



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive EC-2214 High Density

Product Identification Numbers

62-3414-2940-5
7000121275

1.2. Recommended use and restrictions on use

Recommended use

Epoxy Adhesive, Industrial use

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive and Aerospace Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2B.
Skin Sensitizer: Category 1.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms

**Hazard Statements**

Causes eye irritation.
May cause an allergic skin reaction.

Precautionary Statements**Prevention:**

Avoid breathing dust/fume/gas/mist/vapors/spray.
Wear protective gloves.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Aluminum Pigments	7429-90-5	30 - 60
Epoxy Resin	25068-38-6	30 - 60
Dicyandiamide	461-58-5	1 - 5
Dimethyl Siloxane, Reaction Product with Silica	67762-90-7	1 - 5
Epoxy Resin	41638-13-5	1 - 5
para-Chlorophenol-Dimethylurea	150-68-5	1 - 5 Trade Secret *
Synthetic Elastomer - N.J.T.S. Reg No. 04499600-5709P	Trade Secret*	1 - 5
1,4-bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	14228-73-0	0.1 - 1

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a carbon dioxide or dry chemical extinguisher to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Aldehydes
Chlorine
Carbon monoxide
Carbon dioxide
Hydrogen Chloride
Hydrogen Cyanide
Ammonia
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion
During Combustion
During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke

when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
para-Chlorophenol-Dimethylurea	150-68-5	Manufacturer determined	TWA(Inhalable aerosol)(8 hours):1 mg/m ³	
SILICA, AMORPHOUS	67762-90-7	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m ³	
Aluminum Pigments	7429-90-5	ACGIH	TWA(respirable fraction):1 mg/m ³	A4: Not class. as human carcin
Aluminum Pigments	7429-90-5	OSHA	TWA(as Al total dust):15 mg/m ³ ;TWA(as Al, respirable fraction):5 mg/m ³	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Provide appropriate local exhaust ventilation for cutting, grinding, sanding or machining.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Butyl Rubber

Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber
Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Solid

Color

Gray

Specific Physical Form:

Paste

Odor

Epoxy

Odor threshold

No Data Available

pH

Not Applicable

Melting point

No Data Available

Boiling Point

≥ 260 °C

Flash Point

480 °F [*Test Method: Closed Cup*]

Evaporation rate

Not Applicable

Flammability (solid, gas)

Not Classified

Flammable Limits(LEL)

Not Applicable

Flammable Limits(UEL)

Not Applicable

Vapor Pressure

Not Applicable

Vapor Density

Not Applicable

Density

1.5 g/ml

Specific Gravity

1.5 [*Ref Std: WATER=1*]

Solubility in Water

Nil

Solubility- non-water

No Data Available

Partition coefficient: n-octanol/ water

No Data Available

Autoignition temperature

No Data Available

Decomposition temperature

No Data Available

Viscosity

789,000 centipoise [*@ 73.4 °F*]

Molecular weight

No Data Available

Volatile Organic Compounds

Not Applicable

Percent volatile

0 % weight

VOC Less H₂O & Exempt Solvents

Not Applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Avoid curing large quantities of material to prevent a premature reaction (exotherm) with production of intense heat and smoke.

Heat

Sparks and/or flames

10.5. Incompatible materials

Strong oxidizing agents

Strong acids

Amines

Strong bases

10.6. Hazardous decomposition products**Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
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Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Epoxy Resin	Dermal	Rat	LD50 > 1,600 mg/kg
Epoxy Resin	Ingestion	Rat	LD50 > 1,000 mg/kg
Aluminum Pigments	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminum Pigments	Ingestion		LD50 estimated to be > 5,000 mg/kg
Aluminum Pigments	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.888 mg/l
Dicyandiamide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Epoxy Resin	Dermal	Rabbit	LD50 > 2,000 mg/kg
Dicyandiamide	Ingestion	Rat	LD50 > 30,000 mg/kg
Epoxy Resin	Ingestion	Rat	LD50 > 2,000 mg/kg
Synthetic Elastomer - N.J.T.S. Reg No. 04499600-5709P	Dermal	Rabbit	LD50 > 15,000 mg/kg
Synthetic Elastomer - N.J.T.S. Reg No. 04499600-5709P	Ingestion	Rat	LD50 > 30,000 mg/kg
para-Chlorophenol-Dimethylurea	Dermal	Rabbit	LD50 > 2,500 mg/kg
para-Chlorophenol-Dimethylurea	Ingestion	Rat	LD50 1,480 mg/kg
Dimethyl Siloxane, Reaction Product with Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Dimethyl Siloxane, Reaction Product with Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Dimethyl Siloxane, Reaction Product with Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
1,4-bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	Ingestion	Rat	LD50 1,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Epoxy Resin	Rabbit	Mild irritant
Aluminum Pigments	Rabbit	No significant irritation
Dicyandiamide	Human and animal	Minimal irritation
Epoxy Resin	Rabbit	No significant irritation
Synthetic Elastomer - N.J.T.S. Reg No. 04499600-5709P	Professional judgement	No significant irritation
para-Chlorophenol-Dimethylurea	similar compounds	Mild irritant
Dimethyl Siloxane, Reaction Product with Silica	Rabbit	No significant irritation
1,4-bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	In vitro data	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
Epoxy Resin	Rabbit	Moderate irritant
Aluminum Pigments	Rabbit	No significant irritation
Dicyandiamide	Professional judgement	Mild irritant
Epoxy Resin	Rabbit	Moderate irritant
Synthetic Elastomer - N.J.T.S. Reg No. 04499600-5709P	Professional judgement	No significant irritation
para-Chlorophenol-Dimethylurea	similar compounds	Moderate irritant
Dimethyl Siloxane, Reaction Product with Silica	Rabbit	No significant irritation
1,4-bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	In vitro data	No significant irritation

Skin Sensitization

Name	Species	Value
Epoxy Resin	Human and animal	Sensitizing
Aluminum Pigments	Guinea pig	Not classified
Dicyandiamide	Guinea pig	Not classified
Epoxy Resin	Guinea pig	Sensitizing
Dimethyl Siloxane, Reaction Product with Silica	Human and animal	Not classified
1,4-bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	similar compounds	Sensitizing

Respiratory Sensitization

Name	Species	Value
Epoxy Resin	Human	Not classified
Aluminum Pigments	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Epoxy Resin	In vivo	Not mutagenic
Epoxy Resin	In Vitro	Some positive data exist, but the data are not sufficient for classification
Aluminum Pigments	In Vitro	Not mutagenic
Dicyandiamide	In Vitro	Not mutagenic
Epoxy Resin	In Vitro	Some positive data exist, but the data are not sufficient for classification
para-Chlorophenol-Dimethylurea	In Vitro	Some positive data exist, but the data are not sufficient for classification
para-Chlorophenol-Dimethylurea	In vivo	Some positive data exist, but the data are not sufficient for classification
Dimethyl Siloxane, Reaction Product with Silica	In Vitro	Not mutagenic
1,4-bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	In Vitro	Mutagenic; structurally related to germ cell mutagens

Carcinogenicity

Name	Route	Species	Value
Epoxy Resin	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Dicyandiamide	Ingestion	Rat	Not carcinogenic
para-Chlorophenol-Dimethylurea	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Dimethyl Siloxane, Reaction Product with Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Epoxy Resin	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Dermal	Not classified for development	Rabbit	NOAEL 300	during

				mg/kg/day	organogenesis
Epoxy Resin	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Dicyandiamide	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
Dicyandiamide	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	44 days
Dicyandiamide	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
para-Chlorophenol-Dimethylurea	Ingestion	Not classified for development	Mouse	LOAEL 215 mg/kg/day	during gestation
Dimethyl Siloxane, Reaction Product with Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Dimethyl Siloxane, Reaction Product with Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Dimethyl Siloxane, Reaction Product with Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Epoxy Resin	Inhalation	respiratory irritation	May cause respiratory irritation	Rat	NOAEL not available	
para-Chlorophenol-Dimethylurea	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar compounds	NOAEL Not available	
para-Chlorophenol-Dimethylurea	Ingestion	methemoglobinemia	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	not applicable
1,4-bis[(2,3-Epoxypropoxy)Methyl]Cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Epoxy Resin	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Epoxy Resin	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Epoxy Resin	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Aluminum Pigments	Inhalation	nervous system respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Dicyandiamide	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 6,822 mg/kg/day	13 weeks
para-Chlorophenol-Dimethylurea	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	LOAEL 800 mg/kg/day	103 weeks
para-Chlorophenol-Dimethylurea	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 65 mg/kg/day	103 weeks
para-Chlorophenol-	Ingestion	immune system	Not classified	Rat	LOAEL 520	13 weeks

Dimethylurea					mg/kg/day	
Dimethyl Siloxane, Reaction Product with Silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Not applicable

Health Hazards

Respiratory or Skin Sensitization
 Serious eye damage or eye irritation

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Aluminum Pigments	7429-90-5	30 - 60
Aluminum Pigments (Aluminum)	7429-90-5	30 - 60
para-Chlorophenol-Dimethylurea	150-68-5	Trade Secret 1 - 5

15.2. State Regulations

Contact 3M for more information.

California Proposition 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Listing</u>
Phenyl glycidyl ether	122-60-1	Carcinogen

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 1 **Instability:** 1 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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