



Safety Data Sheet

Copyright, 2021, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	10-5569-8	Version Number:	14.01
Issue Date:	05/03/21	Supersedes Date:	07/09/14

Product identifier

3M™ Scotchcast™ Multi-Mold Resin Splice Kits 85-16, 85-18 and 85-20 (Scotchcast™ 2104)

ID Number(s):

78-8141-5826-3, 78-8141-5831-3, 80-6100-6944-7, 80-6116-0879-7, 80-6116-0880-5

7100059057, 7100065789, 7100165463

Recommended use

Electrical, Electrical Splice, Insulation

Supplier's details

MANUFACTURER:	3M
DIVISION:	Electrical Markets Division

ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

25-1043-6, 25-0742-4

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com



Safety Data Sheet

Copyright, 2021, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	25-0742-4	Version Number:	3.01
Issue Date:	04/30/21	Supersedes Date:	05/22/18

SECTION 1: Identification

1.1. Product identifier

3M™ Scotchcast™ Electrical Insulating Resin 2104, Part A

Product Identification Numbers

80-6116-1275-7

7100213470

1.2. Recommended use and restrictions on use

Recommended use

Electrical, Part A of two part electrical resin

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Electrical Markets Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Acute Toxicity (inhalation): Category 4.

Serious Eye Damage/Irritation: Category 2A.

Skin Corrosion/Irritation: Category 2.

Respiratory Sensitizer: Category 1.

Skin Sensitizer: Category 1.

Specific Target Organ Toxicity (single exposure): Category 3.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark | Health Hazard |

Pictograms**Hazard Statements**

Causes serious eye irritation.

Causes skin irritation.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

Harmful if inhaled.

May cause respiratory irritation.

Causes damage to organs through prolonged or repeated exposure:
respiratory system |

Precautionary Statements**Prevention:**

Do not breathe dust/fume/gas/mist/vapors/spray.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

In case of inadequate ventilation wear respiratory protection.

Wear eye/face protection.

Wear protective gloves.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.

If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

Call a POISON CENTER or doctor/physician if you feel unwell.

Storage:

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

40% of the mixture consists of ingredients of unknown acute oral toxicity.

57% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
PHTHALIC ACID, DI-C11-14-BRANCHED ALKYL ESTERS, C13-RICH	68515-47-9	35 - 50
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	9016-87-9	15 - 35
1,3-BUTADIENE, HOMOPOLYMER, HYDROXY-TERMINATED	69102-90-5	15 - 25
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	101-68-8	5 - 20
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	26447-40-5	0 - 10
PHENYL ISOCYANATE	103-71-9	0 - 0.5

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable.

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Isocyanates
Carbon monoxide
Carbon dioxide
Hydrogen Cyanide
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not use in a confined area with minimal air exchange. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	101-68-8	ACGIH	TWA:0.005 ppm	
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	101-68-8	OSHA	CEIL:0.2 mg/m ³ (0.02 ppm)	
PHENYL ISOCYANATE	103-71-9	ACGIH	TWA:0.005 ppm;STEL:0.015 ppm	Dermal/Respiratory Sensitizer

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Liquid

Color

Dark Green

Specific Physical Form:

Resin

Odor

Isocyanate

Odor threshold

No Data Available

pH

No Data Available

Melting point

No Data Available

Boiling Point

>= 230 °F

Flash Point

230 °F [Test Method: Closed Cup]

Evaporation rate

No Data Available

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

No Data Available

Flammable Limits(UEL)

No Data Available

Vapor Pressure	No Data Available
Vapor Density	No Data Available
Density	1.04 g/ml
Specific Gravity	1.04 [Ref Std:WATER=1]
Solubility in Water	Slight (less than 10%)
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Viscosity	1,400 - 2,000
Average particle size	No Data Available
Bulk density	No Data Available
Hazardous Air Pollutants	No Data Available
Molecular weight	No Data Available
Volatile Organic Compounds	No Data Available
Percent volatile	Negligible
Softening point	No Data Available
VOC Less H ₂ O & Exempt Solvents	No Data Available

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Not determined

10.5. Incompatible materials

Amines
Alcohols
Water

Not Applicable

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE10 - 20 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	Dermal	Rabbit	LD50 > 5,000 mg/kg
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	Ingestion	Rat	LD50 31,600 mg/kg
1,3-BUTADIENE, HOMOPOLYMER, HYDROXY-TERMINATED	Dermal		LD50 estimated to be > 5,000 mg/kg
1,3-BUTADIENE, HOMOPOLYMER, HYDROXY-TERMINATED	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	Dermal	Rabbit	LD50 > 5,000 mg/kg
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	Ingestion	Rat	LD50 31,600 mg/kg
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Dermal	Rabbit	LD50 > 5,000 mg/kg
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Ingestion	Rat	LD50 31,600 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	official classification	Irritant
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	official classification	Irritant
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	official classification	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	official classification	Severe irritant
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	official classification	Severe irritant
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	official classification	Severe irritant

Skin Sensitization

Name	Species	Value
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	official classification	Sensitizing
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	official classification	Sensitizing
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	official classification	Sensitizing

Respiratory Sensitization

Name	Species	Value
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	Human	Sensitizing
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	Human	Sensitizing
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Human	Sensitizing

Germ Cell Mutagenicity

Name	Route	Value
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	In Vitro	Some positive data exist, but the data are not sufficient for classification
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	In Vitro	Some positive data exist, but the data are not sufficient for classification
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
--------------------------------------	------------	-----	--

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material

and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Acute toxicity

Serious eye damage or eye irritation

Skin Corrosion or Irritation

Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
POLYMETHYLENE POLYPHENYLENE ISOCYANATE	9016-87-9	15 - 35
P,P'-METHYLENEBIS(PHENYL ISOCYANATE)	101-68-8	5 - 20

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 1 **Instability:** 1 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification

Health: *2 **Flammability:** 1 **Physical Hazard:** 1 **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

Document Group:	25-0742-4	Version Number:	3.01
Issue Date:	04/30/21	Supersedes Date:	05/22/18

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com



Safety Data Sheet

Copyright, 2021, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	25-1043-6	Version Number:	2.03
Issue Date:	04/30/21	Supersedes Date:	01/14/19

SECTION 1: Identification

1.1. Product identifier

3M™ Scotchcast™ Electrical Insulating Resin 2104, Part B

Product Identification Numbers

ID Number	UPC	ID Number	UPC
80-6116-1276-5			
7100213469			

1.2. Recommended use and restrictions on use

Recommended use

Electrical, Part B of two part electrical resin

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Electrical Markets Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Corrosion |

Pictograms

**Hazard Statements**

Causes serious eye damage.

Precautionary Statements**Prevention:**

Wear eye/face protection.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER or doctor/physician.

15% of the mixture consists of ingredients of unknown acute oral toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
POLYPROPYLENE GLYCOL GLYCEROL TRIETHER	25791-96-2	55 - 75
N,N-DI(2-HYDROXYPROPYL)ANILINE	3077-13-2	5 - 20 Trade Secret *
PHTHALIC ACID, DI-C11-14-BRANCHED ALKYL ESTERS, C13-RICH	68515-47-9	5 - 20 Trade Secret *
DIPROPYLENE GLYCOL	25265-71-8	1 - 10 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Aldehydes
Carbon monoxide
Carbon dioxide
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield
Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state
Color

Liquid
Light Amber

Odor

Glycol

Odor threshold

No Data Available

pH

No Data Available

Melting point

No Data Available

Boiling Point

≥ 230 °F

Flash Point

≥ 230 °F [Test Method:Closed Cup]

Evaporation rate

No Data Available

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

No Data Available

Flammable Limits(UEL)

No Data Available

Vapor Pressure

Negligible

Vapor Density

No Data Available

Density

1 g/ml

Specific Gravity

1 [Ref Std:WATER=1]

Solubility in Water

Slight (less than 10%)

Solubility- non-water

No Data Available

Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	450 centipoise - 750 centipoise
Average particle size	<i>No Data Available</i>
Bulk density	<i>No Data Available</i>
Hazardous Air Pollutants	<i>No Data Available</i>
Molecular weight	<i>No Data Available</i>
Volatile Organic Compounds	<i>No Data Available</i>
Percent volatile	<i>No Data Available</i>
Softening point	<i>No Data Available</i>
VOC Less H2O & Exempt Solvents	<i>No Data Available</i>

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

No Data Available

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose

and throat pain.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE2,000 - 5,000 mg/kg
POLYPROPYLENE GLYCOL GLYCEROL TRIETHER	Dermal	Rat	LD50 > 2,000 mg/kg
POLYPROPYLENE GLYCOL GLYCEROL TRIETHER	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 50 mg/l
POLYPROPYLENE GLYCOL GLYCEROL TRIETHER	Ingestion	Rat	LD50 4,600 mg/kg
N,N-DI(2-HYDROXYPROPYL)ANILINE	Dermal	Rabbit	LD50 > 2,000 mg/kg
N,N-DI(2-HYDROXYPROPYL)ANILINE	Ingestion	Rat	LD50 3,800 mg/kg
DIPROPYLENE GLYCOL	Dermal	Rabbit	LD50 > 5,010 mg/kg
DIPROPYLENE GLYCOL	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.34 mg/l
DIPROPYLENE GLYCOL	Ingestion	Rat	LD50 > 14,800 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
POLYPROPYLENE GLYCOL GLYCEROL TRIETHER	Rabbit	No significant irritation
N,N-DI(2-HYDROXYPROPYL)ANILINE	Professional judgement	Minimal irritation
DIPROPYLENE GLYCOL	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
POLYPROPYLENE GLYCOL GLYCEROL TRIETHER	Rabbit	Mild irritant
N,N-DI(2-HYDROXYPROPYL)ANILINE	Professional judgement	Corrosive
DIPROPYLENE GLYCOL	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
DIPROPYLENE GLYCOL	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
DIPROPYLENE GLYCOL	In Vitro	Not mutagenic
DIPROPYLENE GLYCOL	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
DIPROPYLENE GLYCOL	Ingestion	Multiple animal species	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
DIPROPYLENE GLYCOL	Ingestion	Not classified for development	Rat	NOAEL 5,000 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
DIPROPYLENE GLYCOL	Ingestion	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 470 mg/kg/day	105 weeks
DIPROPYLENE GLYCOL	Ingestion	heart	Not classified	Rat	NOAEL 470 mg/kg/day	105 weeks
DIPROPYLENE GLYCOL	Ingestion	endocrine system liver	Not classified	Rat	NOAEL 3,040 mg/kg/day	105 weeks
DIPROPYLENE GLYCOL	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 115 mg/kg/day	105 weeks
DIPROPYLENE GLYCOL	Ingestion	skin bone, teeth, nails, and/or hair hematopoietic system immune system nervous system vascular system	Not classified	Rat	NOAEL 3,040 mg/kg/day	105 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material

and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Serious eye damage or eye irritation

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 3 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification

Health: 3 **Flammability:** 1 **Physical Hazard:** 0 **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

Document Group:	25-1043-6	Version Number:	2.03
Issue Date:	04/30/21	Supersedes Date:	01/14/19

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com