



## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Hi-Temp Sealer EC-1137

#### Product Identification Numbers

62-1137-5502-9, 62-1137-5535-9, 62-1137-5540-9, 62-1137-6501-0, 62-1137-6540-8, 62-1137-8501-8

#### 1.2. Recommended use and restrictions on use

##### Recommended use

High temperature manifold sealant

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Automotive and Aerospace Solutions Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.  
Skin Sensitizer: Category 1.  
Carcinogenicity: Category 2.  
Specific Target Organ Toxicity (single exposure): Category 3.  
Specific Target Organ Toxicity (repeated exposure): Category 1.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Exclamation mark | Health Hazard |

**Pictograms****Hazard Statements**

Causes serious eye irritation.  
 May cause an allergic skin reaction.  
 May cause respiratory irritation.  
 Suspected of causing cancer.

Causes damage to organs through prolonged or repeated exposure:  
 respiratory system |

liver |  
 nervous system |  
 kidney/urinary tract |

**Precautionary Statements****Prevention:**

Obtain special instructions before use.  
 Do not handle until all safety precautions have been read and understood.  
 Do not breathe dust/fume/gas/mist/vapors/spray.  
 Use only outdoors or in a well-ventilated area.  
 Wear protective gloves and eye/face protection.  
 Do not eat, drink or smoke when using this product.  
 Wash thoroughly after handling.  
 Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 If eye irritation persists: Get medical advice/attention.  
 IF ON SKIN: Wash with plenty of soap and water.  
 If skin irritation or rash occurs: Get medical advice/attention.  
 Wash contaminated clothing before reuse.  
 IF exposed or concerned: Get medical advice/attention.

**Storage:**

Store in a well-ventilated place. Keep container tightly closed.  
 Store locked up.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
Water	7732-18-5	40 - 50
Sodium Silicate	1344-09-8	15 - 25 Trade Secret *
Iron	7439-89-6	10 - 20 Trade Secret *

Copper	7440-50-8	5 - 10 Trade Secret *
Chromium	7440-47-3	3 - 7 Trade Secret *
Nickel	7440-02-0	1 - 5 Trade Secret *
Zinc Oxide	1314-13-2	1 - 3 Trade Secret *
Manganese	7439-96-5	< 0.6 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

#### If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Suitable extinguishing media

Non-combustible. Use a fire fighting agent suitable for surrounding fire.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### Hazardous Decomposition or By-Products

#### Substance

Oxides of Chromium  
Hydrogen Gas

#### Condition

During Combustion  
During Combustion

### 5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation

to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

### 6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with detergent and water. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Avoid skin contact with hot material. For industrial or professional use only. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (gloves, respirators, etc.) as required.

### 7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Zinc Oxide	1314-13-2	ACGIH	TWA(respirable fraction):2 mg/m <sup>3</sup> ;STEL(respirable fraction):10 mg/m <sup>3</sup>	
Zinc Oxide	1314-13-2	OSHA	TWA(as fume):5 mg/m <sup>3</sup> ;TWA(as total dust):15 mg/m <sup>3</sup> ;TWA(respirable fraction):5 mg/m <sup>3</sup>	
CAS NO S7439965A	7439-96-5	ACGIH	TWA(as Mn, inhalable fraction):0.1 mg/m <sup>3</sup>	A4: Not class. as human carcin
CAS NO S7439965B	7439-96-5	ACGIH	TWA(as Mn, respirable fraction):0.02 mg/m <sup>3</sup>	A4: Not class. as human carcin
Manganese	7439-96-5	OSHA	CEIL(as Mn fume):5 mg/m <sup>3</sup>	
Nickel	7440-02-0	ACGIH	TWA(inhalable fraction):1.5 mg/m <sup>3</sup>	A5: Not suspected human carcin
Nickel	7440-02-0	OSHA	TWA(as Ni):1 mg/m <sup>3</sup>	
Chromium	7440-47-3	ACGIH	TWA(as Cr(0), inhalable fraction):0.5 mg/m <sup>3</sup>	A4: Not class. as human carcin
Chromium	7440-47-3	OSHA	TWA(as Cr):1 mg/m <sup>3</sup>	
Copper	7440-50-8	OSHA	TWA(as Cu dust or mist):1	

			mg/m3;TWA(as Cu, fume):0.1 mg/m3	
COPPER, DUSTS AND MISTS, AS CU	7440-50-8	ACGIH	TWA(as Cu dust or mist):1 mg/m3	
COPPER, FUME AS CU	7440-50-8	ACGIH	TWA(as Cu, fume):0.2 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Nitrile Rubber

Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Nitrile

Apron - polymer laminate

#### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

#### Thermal hazards

Wear heat insulating gloves when handling hot material to prevent thermal burns.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>General Physical Form:</b>	Liquid
<b>Specific Physical Form:</b>	Paste
<b>Odor, Color, Grade:</b>	Silver gray
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	9 - 12
<b>Melting point</b>	<i>Not Applicable</i>
<b>Boiling Point</b>	>=100 °C
<b>Flash Point</b>	<i>Not Applicable</i>
<b>Evaporation rate</b>	1 [ <i>Ref Std:WATER=1</i> ]
<b>Flammability (solid, gas)</b>	<i>Not Applicable</i>
<b>Flammable Limits(LEL)</b>	<i>Not Applicable</i>
<b>Flammable Limits(UEL)</b>	<i>Not Applicable</i>
<b>Vapor Pressure</b>	<=17.5 mmHg [ <i>@ 68 °F</i> ]
<b>Vapor Density</b>	<=1.0 [ <i>Ref Std:AIR=1</i> ]
<b>Density</b>	2.0 g/ml
<b>Specific Gravity</b>	2.0 [ <i>Ref Std:WATER=1</i> ]
<b>Solubility in Water</b>	Moderate
<b>Solubility- non-water</b>	<i>No Data Available</i>
<b>Partition coefficient: n-octanol/ water</b>	<i>No Data Available</i>
<b>Autoignition temperature</b>	<i>Not Applicable</i>
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Viscosity</b>	10,000 centipoise [ <i>@ 73.4 °F</i> ]
<b>Volatile Organic Compounds</b>	0 g/l [ <i>Test Method:calculated SCAQMD rule 443.1</i> ]
<b>Percent volatile</b>	40 - 50 % weight
<b>VOC Less H2O &amp; Exempt Solvents</b>	0 g/l [ <i>Test Method:calculated SCAQMD rule 443.1</i> ]

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

None known.

### 10.5. Incompatible materials

None known.

### 10.6. Hazardous decomposition products

**Substance**

None known.

**Condition**

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient

classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

#### Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

#### Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

#### Additional Health Effects:

#### Prolonged or repeated exposure may cause target organ effects:

Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.

Kidney/Bladder Effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

#### Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

<u>Ingredient</u>	<u>CAS No.</u>	<u>Class Description</u>	<u>Regulation</u>
Nickel	7440-02-0	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Nickel	7440-02-0	Anticipated human carcinogen	National Toxicology Program Carcinogens

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE2,000 - 5,000 mg/kg
Sodium Silicate	Dermal	Rabbit	LD50 > 4,640 mg/kg
Sodium Silicate	Ingestion	Rat	LD50 500 mg/kg
Iron	Dermal		LD50 estimated to be > 5,000 mg/kg
Iron	Ingestion	Rat	LD50 30,000 mg/kg
Copper	Dermal	Rat	LD50 > 2,000 mg/kg
Copper	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.11 mg/l
Copper	Ingestion	Rat	LD50 > 2,000 mg/kg
Nickel	Dermal		LD50 estimated to be > 5,000 mg/kg
Nickel	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.55 mg/l
Nickel	Ingestion	Rat	LD50 > 9,000 mg/kg
Zinc Oxide	Dermal		LD50 estimated to be > 5,000 mg/kg
Zinc Oxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.7 mg/l
Zinc Oxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Manganese	Dermal		LD50 estimated to be > 5,000 mg/kg
Manganese	Ingestion	Rat	LD50 > 9,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Sodium Silicate	Rabbit	Corrosive
Iron	Rabbit	No significant irritation
Copper	Rabbit	No significant irritation
Nickel	Rabbit	Minimal irritation
Zinc Oxide	Human and animal	No significant irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
Sodium Silicate	Rabbit	Corrosive
Iron	Rabbit	No significant irritation
Copper	Rabbit	Mild irritant
Nickel	Rabbit	Mild irritant
Zinc Oxide	Rabbit	Mild irritant

**Skin Sensitization**

Name	Species	Value
Sodium Silicate	Mouse	Not classified
Nickel	Human	Sensitizing
Zinc Oxide	Guinea pig	Not classified

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Sodium Silicate	In Vitro	Not mutagenic



Sodium Silicate	In vivo	Not mutagenic
Zinc Oxide	In Vitro	Some positive data exist, but the data are not sufficient for classification
Zinc Oxide	In vivo	Some positive data exist, but the data are not sufficient for classification

**Carcinogenicity**

Name	Route	Species	Value
Nickel	Inhalation	similar compounds	Carcinogenic

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Sodium Silicate	Ingestion	Not classified for development	Mouse	NOAEL 200 mg/kg/day	during gestation
Zinc Oxide	Ingestion	Not classified for reproduction and/or development	Multiple animal species	NOAEL 125 mg/kg/day	prematuring & during gestation

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Sodium Silicate	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Sodium Silicate	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Dog	LOAEL 2,400 mg/kg/day	4 weeks
Sodium Silicate	Ingestion	endocrine system   blood	Not classified	Rat	NOAEL 804 mg/kg/day	3 months
Sodium Silicate	Ingestion	heart   liver	Not classified	Rat	NOAEL 1,259 mg/kg/day	8 weeks
Nickel	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.001 mg/l	13 weeks
Zinc Oxide	Ingestion	nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	10 days
Zinc Oxide	Ingestion	endocrine system   hematopoietic system   kidney and/or bladder	Not classified	Other	NOAEL 500 mg/kg/day	6 months

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations**

**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** D007 (Chromium)

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information**

**15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:**

**Physical Hazards**

Not applicable

**Health Hazards**

Carcinogenicity

Serious eye damage or eye irritation

Specific target organ toxicity (single or repeated exposure)

**Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):**

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Copper	7440-50-8	Trade Secret 5 - 10
Copper (Copper)	7440-50-8	5 - 10
Chromium	7440-47-3	Trade Secret 3 - 7
Chromium (Chromium)	7440-47-3	3 - 7
Nickel	7440-02-0	Trade Secret 1 - 5
Nickel (Nickel)	7440-02-0	1 - 5
Zinc Oxide (ZINC COMPOUNDS)	1314-13-2	1 - 3

**15.2. State Regulations**

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## SECTION 16: Other information

### NFPA Hazard Classification

**Health: 2 Flammability: 0 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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