



Safety Data Sheet

Copyright,2020, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group: 11-3432-9 **Version Number:** 25.02
Issue Date: 04/13/20 **Supersedes Date:** 04/10/20

SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Hot Melt Adhesive 3792LM AE, 3792LM B, 3792LM PG, 3792LM Q, 3792LM TC

Product Identification Numbers

ID Number	UPC	ID Number	UPC
62-3760-7230-2	00-21200-89424-4	62-3760-7232-8	00-21200-82457-9
62-3760-7233-6	00-00000-00000-0	62-3760-7234-4	00-21200-82455-5
62-3760-9132-8	00-21200-82454-8	62-3760-9330-8	00-21200-83491-2
62-3760-9335-7	00-21200-43778-6	62-3760-9338-1	
62-3760-9339-9	00-21200-49098-9	62-3760-9531-1	00-51115-25580-9
62-3760-9830-7	00-21200-82456-2		

7010330262, 7000121340, 7000000880, 7100020424, 7000000881, 7000046510, 7000121341, 7100042234, 7000121339, 7010366294

1.2. Recommended use and restrictions on use

Recommended use

Adhesive, hot-melt adhesive for bonding heat sensitive materials such as wood and coated paper

1.3. Supplier's details

MANUFACTURER: 3M
DIVISION: Industrial Adhesives and Tapes Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Carcinogenicity: Category 2.

2.2. Label elements

Signal word

Warning

Symbols

Health Hazard |

Pictograms



Hazard Statements

Suspected of causing cancer.

Precautionary Statements

Prevention:

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wear protective gloves.

Response:

IF exposed or concerned: Get medical advice/attention.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Supplemental Information:

May cause thermal burns.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Ethylene-Vinyl Acetate Polymer	Mixture	20 - 70 Trade Secret *
HYDROCARBONS, C6-20, POLYMERS, HYDROGENATED	69430-35-9	10 - 20 Trade Secret *
Hydrocarbon Resin	Mixture	10 - 20 Trade Secret *
VINYL ACETATE	108-05-4	< 1 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Eye Contact:

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

If Swallowed:

Rinse mouth. If you are concerned, get medical advice.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide

Carbon dioxide

Condition

During Combustion

During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Avoid skin contact with hot material. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
VINYL ACETATE	108-05-4	ACGIH	TWA:10 ppm;STEL:15 ppm	A3: Confirmed animal carcin.

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Butyl Rubber

Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber
Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following

respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Thermal hazards

Wear heat insulating gloves when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state
Color

Solid
Colorless

Specific Physical Form:

Waxy Solid

Odor

Odorless

Odor threshold

No Data Available

pH

Not Applicable

Melting point

No Data Available

Boiling Point

Not Applicable

Flash Point

>=450 °F [*Test Method*:Cleveland Open Cup]
[*Details*:CONDITIONS: ASTM D-92-72]

Evaporation rate

Not Applicable

Flammability (solid, gas)

Not Classified

Flammable Limits(LEL)

Not Applicable

Flammable Limits(UEL)

Not Applicable

Vapor Pressure

Nil

Vapor Density

Nil

Density

1.01 g/cm3

Specific Gravity

1.01 [*Ref Std*:WATER=1]

Solubility in Water

Nil

Solubility- non-water

No Data Available

Partition coefficient: n-octanol/ water

No Data Available

Autoignition temperature

No Data Available

Decomposition temperature

No Data Available

Viscosity

Not Applicable

Hazardous Air Pollutants

0 % weight [*Test Method*:Calculated]

Molecular weight

No Data Available

Volatile Organic Compounds

0 g/l [*Test Method*:calculated SCAQMD rule 443.1]

Percent volatile

0 % weight

VOC Less H2O & Exempt Solvents

0 g/l [*Test Method*:calculated SCAQMD rule 443.1]

Solids Content

100 %

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products**Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May cause additional health effects (see below).

Skin Contact:

During heating:

Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Eye Contact:

During heating:

Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Ingestion:

May cause additional health effects (see below).

Additional Health Effects:**Carcinogenicity:**

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
VINYL ACETATE	108-05-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Ethylene-Vinyl Acetate Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Ethylene-Vinyl Acetate Polymer	Ingestion	Rat	LD50 > 1,000 mg/kg
Hydrocarbon Resin	Dermal		LD50 estimated to be > 5,000 mg/kg
Hydrocarbon Resin	Ingestion		LD50 estimated to be > 5,000 mg/kg
HYDROCARBONS, C6-20, POLYMERS, HYDROGENATED	Dermal	Rat	LD50 > 2,000 mg/kg
HYDROCARBONS, C6-20, POLYMERS, HYDROGENATED	Ingestion	Rat	LD50 > 5,000 mg/kg
VINYL ACETATE	Dermal	Rabbit	LD50 2,320 mg/kg
VINYL ACETATE	Inhalation-Vapor (4 hours)	Rat	LC50 11.3 mg/l
VINYL ACETATE	Ingestion	Rat	LD50 2,920 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Ethylene-Vinyl Acetate Polymer	Professional judgment	No significant irritation
Hydrocarbon Resin	Professional judgment	No significant irritation
VINYL ACETATE	Rabbit	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
Ethylene-Vinyl Acetate Polymer	Professional judgment	No significant irritation
Hydrocarbon Resin	Professional judgment	No significant irritation
VINYL ACETATE	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
VINYL ACETATE	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
VINYL ACETATE	In Vitro	Some positive data exist, but the data are not sufficient for classification
VINYL ACETATE	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
VINYL ACETATE	Ingestion	Multiple	Carcinogenic

		animal species	
VINYL ACETATE	Inhalation	Rat	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
VINYL ACETATE	Ingestion	Not classified for female reproduction	Rat	NOAEL 140 mg/kg/day	2 generation
VINYL ACETATE	Ingestion	Not classified for male reproduction	Rat	NOAEL 140 mg/kg/day	2 generation
VINYL ACETATE	Ingestion	Not classified for development	Rat	NOAEL 700 mg/kg/day	2 generation
VINYL ACETATE	Inhalation	Not classified for development	Rat	NOAEL 0.7 mg/l	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
VINYL ACETATE	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
VINYL ACETATE	Inhalation	central nervous system depression	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Ethylene-Vinyl Acetate Polymer	Ingestion	liver	Not classified	Rat	NOAEL 4,000 mg/kg/day	90 days
VINYL ACETATE	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL 0.2 mg/l	104 weeks
VINYL ACETATE	Inhalation	heart hematopoietic system liver kidney and/or bladder	Not classified	Rat	NOAEL 2.1 mg/l	104 weeks
VINYL ACETATE	Inhalation	endocrine system	Not classified	Rat	NOAEL 0.07 mg/l	120 days
VINYL ACETATE	Inhalation	immune system	Not classified	Multiple animal species	NOAEL 3.5 mg/l	3 months
VINYL ACETATE	Inhalation	nervous system	Not classified	Multiple animal species	NOAEL 2.1 mg/l	104 weeks
VINYL ACETATE	Inhalation	gastrointestinal tract	Not classified	Mouse	NOAEL 3.5 mg/l	3 months
VINYL ACETATE	Ingestion	liver	Not classified	Rat	LOAEL 684 mg/kg/day	3 months
VINYL ACETATE	Ingestion	hematopoietic system nervous system kidney and/or bladder	Not classified	Rat	NOAEL 235 mg/kg/day	104 weeks
VINYL ACETATE	Ingestion	immune system respiratory system	Not classified	Mouse	NOAEL 950 mg/kg/day	3 months
VINYL ACETATE	Ingestion	heart	Not classified	Rat	NOAEL 235 mg/kg/day	104 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

Not regulated per U.S. DOT, IATA or IMO.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M transportation classifications are based on product formulation, packaging, 3M policies and 3M understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:**Physical Hazards**

Not applicable

Health Hazards

Carcinogenicity

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):**Ingredient**

VINYL ACETATE

C.A.S. No

108-05-4

% by Wt

Trade Secret < 1

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**SECTION 16: Other information****NFPA Hazard Classification****Health: 0 Flammability: 1 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group: 11-3432-9
Issue Date: 04/13/20**Version Number:** 25.02
Supersedes Date: 04/10/20

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com