



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Tamper Proof Sealant EC-1252 Pink

Product Identification Numbers

62-1923-2642-9, 62-1923-8540-9

1.2. Recommended use and restrictions on use

Recommended use

Sealant

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive and Aerospace Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Flammable Liquid: Category 2.

Serious Eye Damage/Irritation: Category 2A.

Carcinogenicity: Category 2.

Specific Target Organ Toxicity (single exposure): Category 3.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Exclamation mark | Health Hazard |

Pictograms**Hazard Statements**

Highly flammable liquid and vapor.

Causes serious eye irritation.

May cause drowsiness or dizziness.

Suspected of causing cancer.

Causes damage to organs through prolonged or repeated exposure:
skin |

Precautionary Statements**Prevention:**

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Keep container tightly closed.

Use explosion-proof electrical/ventilating/lighting equipment.

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF exposed or concerned: Get medical advice/attention.

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

Store in a well-ventilated place. Keep container tightly closed.

Keep cool.

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

1% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Methyl Ethyl Ketone	78-93-3	15 - 40 Trade Secret *
Limestone	1317-65-3	10 - 30
Mica-Group Minerals	12001-26-2	10 - 30 Trade Secret *
Titanium Dioxide	13463-67-7	7 - 13 Trade Secret *
Acrylonitrile-Butadiene Polymer	9003-18-3	1 - 5
Ammonia, o-Cresol, Formaldehyde, Phenol Polymer	55185-45-0	1 - 5
Antimony Trioxide	1309-64-4	1 - 5 Trade Secret *
Chlorinated Paraffin Waxes	63449-39-8	1 - 5
p-tert-Butylphenol-Formaldehyde Resin	25085-50-1	1 - 5
Isopropyl Alcohol	67-63-0	0.5 - 1.5 Trade Secret *
Heptane	142-82-5	< 0.5

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-ProductsSubstanceCondition

Carbon monoxide
Carbon dioxide
Oxides of Antimony

During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. An appropriate aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (gloves, respirators, etc.) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Keep cool. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
DUST, INERT OR NUISANCE	12001-26-2	OSHA	TWA(as total dust):15 mg/m ³ ;TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m ³);TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m ³);TWA(respirable fraction):5 mg/m ³	
Mica-Group Minerals	12001-26-2	ACGIH	TWA(respirable fraction):3 mg/m ³	
Mica-Group Minerals	12001-26-2	OSHA	TWA:20 millions of particles/cu. ft.	
ANTIMONY COMPOUNDS	1309-64-4	ACGIH	TWA(as Sb):0.5 mg/m ³	
ANTIMONY COMPOUNDS	1309-64-4	OSHA	TWA(as Sb):0.5 mg/m ³	
ANTIMONY TRIOXIDE PRODUCTION	1309-64-4	ACGIH	Limit value not established:	A2: Suspected human carcin., Cntrl all exposr-low as possib
Limestone	1317-65-3	OSHA	TWA(as total dust):15 mg/m ³ ;TWA(respirable fraction):5 mg/m ³	
Titanium Dioxide	13463-67-7	ACGIH	TWA:10 mg/m ³	A4: Not class. as human carcin
Titanium Dioxide	13463-67-7	OSHA	TWA(as total dust):15 mg/m ³	
Heptane	142-82-5	ACGIH	TWA:400 ppm;STEL:500 ppm	
Heptane	142-82-5	OSHA	TWA:2000 mg/m ³ (500 ppm)	
Isopropyl Alcohol	67-63-0	ACGIH	TWA:200 ppm;STEL:400 ppm	A4: Not class. as human carcin
Isopropyl Alcohol	67-63-0	OSHA	TWA:980 mg/m ³ (400 ppm)	
Methyl Ethyl Ketone	78-93-3	ACGIH	TWA:200 ppm;STEL:300 ppm	
Methyl Ethyl Ketone	78-93-3	OSHA	TWA:590 mg/m ³ (200 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

General Physical Form:	Liquid
Odor, Color, Grade:	Pink, solvent odor.
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Boiling Point	>=80 °C
Flash Point	16 °F [<i>Test Method</i> :Closed Cup]
Evaporation rate	2.7 [<i>Ref Std</i> :ETHER=1]
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	1.8 % volume
Flammable Limits(UEL)	10.0 % volume
Vapor Pressure	<=91 mmHg [<i>@ 77 °F</i>]
Vapor Density	2.41 [<i>Ref Std</i> :AIR=1]
Density	1.5 g/ml
Specific Gravity	1.5 [<i>Ref Std</i> :WATER=1]
Solubility in Water	Nil
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	404 °C
Decomposition temperature	<i>No Data Available</i>
Viscosity	200 - 450 centipoise [<i>@ 73.4 °F</i>]
Volatile Organic Compounds	<=496 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1]
VOC Less H2O & Exempt Solvents	<=496 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1]

SECTION 10: Stability and reactivity**10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat
Sparks and/or flames

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products**Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced) in sensitive people: Signs/symptoms may include redness, swelling, blistering, and itching.

May cause additional health effects (see below).

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause target organ effects:

Dermal Effects: Signs/symptoms may include redness, itching, acne, or bumps on the skin.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Antimony Trioxide	1309-64-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Titanium Dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE2,000 - 5,000 mg/kg
Methyl Ethyl Ketone	Dermal	Rabbit	LD50 > 8,050 mg/kg
Methyl Ethyl Ketone	Inhalation-Vapor (4 hours)	Rat	LC50 34.5 mg/l
Methyl Ethyl Ketone	Ingestion	Rat	LD50 2,737 mg/kg
Mica-Group Minerals	Dermal		LD50 estimated to be > 5,000 mg/kg
Mica-Group Minerals	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Limestone	Dermal	Rat	LD50 > 2,000 mg/kg
Limestone	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
Limestone	Ingestion	Rat	LD50 6,450 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Acrylonitrile-Butadiene Polymer	Dermal	Rabbit	LD50 > 15,000 mg/kg
Acrylonitrile-Butadiene Polymer	Ingestion	Rat	LD50 > 30,000 mg/kg
Antimony Trioxide	Dermal	Rabbit	LD50 > 6,685 mg/kg
Antimony Trioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.76 mg/l
Antimony Trioxide	Ingestion	Rat	LD50 > 34,600 mg/kg
Ammonia, o-Cresol, Formaldehyde, Phenol Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Ammonia, o-Cresol, Formaldehyde, Phenol Polymer	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
p-tert-Butylphenol-Formaldehyde Resin	Dermal		LD50 estimated to be > 5,000 mg/kg
p-tert-Butylphenol-Formaldehyde Resin	Ingestion	Rat	LD50 5,660 mg/kg
Isopropyl Alcohol	Dermal	Rabbit	LD50 12,870 mg/kg
Isopropyl Alcohol	Inhalation-Vapor (4 hours)	Rat	LC50 72.6 mg/l
Isopropyl Alcohol	Ingestion	Rat	LD50 4,710 mg/kg
Chlorinated Paraffin Waxes	Dermal	Rabbit	LD50 > 13,000 mg/kg
Chlorinated Paraffin Waxes	Ingestion	Rat	LD50 > 11,700 mg/kg
Heptane	Dermal	Rabbit	LD50 3,000 mg/kg
Heptane	Inhalation-Vapor (4 hours)	Rat	LC50 103 mg/l

Heptane	Ingestion	Rat	LD50 > 15,000 mg/kg
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ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Methyl Ethyl Ketone	Rabbit	Minimal irritation
Limestone	Rabbit	No significant irritation
Titanium Dioxide	Rabbit	No significant irritation
Acrylonitrile-Butadiene Polymer	Professional judgement	No significant irritation
Antimony Trioxide	Human and animal	Minimal irritation
Isopropyl Alcohol	Multiple animal species	No significant irritation
Chlorinated Paraffin Waxes	Rabbit	No significant irritation
Heptane	Human	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
Methyl Ethyl Ketone	Rabbit	Severe irritant
Limestone	Rabbit	No significant irritation
Titanium Dioxide	Rabbit	No significant irritation
Acrylonitrile-Butadiene Polymer	Professional judgement	No significant irritation
Antimony Trioxide	Rabbit	Mild irritant
Isopropyl Alcohol	Rabbit	Severe irritant
Chlorinated Paraffin Waxes	Rabbit	No significant irritation
Heptane	Professional judgement	Moderate irritant

Skin Sensitization

Name	Species	Value
Titanium Dioxide	Human and animal	Not sensitizing
Antimony Trioxide	Human	Not sensitizing
p-tert-Butylphenol-Formaldehyde Resin	Human	Some positive data exist, but the data are not sufficient for classification
Isopropyl Alcohol	Guinea pig	Not sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Methyl Ethyl Ketone	In Vitro	Not mutagenic
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic
Antimony Trioxide	In Vitro	Some positive data exist, but the data are not sufficient for classification
Isopropyl Alcohol	In Vitro	Not mutagenic

Isopropyl Alcohol	In vivo	Not mutagenic
Heptane	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Methyl Ethyl Ketone	Inhalation	Human	Not carcinogenic
Titanium Dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium Dioxide	Inhalation	Rat	Carcinogenic
Antimony Trioxide	Inhalation	Rat	Carcinogenic
Isopropyl Alcohol	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Methyl Ethyl Ketone	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	LOAEL 8.8 mg/l	during gestation
Limestone	Ingestion	Not toxic to development	Rat	NOAEL 625 mg/kg/day	prematuring & during gestation
Antimony Trioxide	Inhalation	Some positive female reproductive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.25 mg/l	prematuring & during gestation
Isopropyl Alcohol	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 400 mg/kg/day	during organogenesis
Isopropyl Alcohol	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	LOAEL 9 mg/l	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl Ethyl Ketone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	official classification	NOAEL Not available	
Methyl Ethyl Ketone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Methyl Ethyl Ketone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Methyl Ethyl Ketone	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	not applicable
Methyl Ethyl Ketone	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 1,080 mg/kg	not applicable
Limestone	Inhalation	respiratory system	All data are negative	Rat	NOAEL 0.812 mg/l	90 minutes
Antimony Trioxide	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Isopropyl Alcohol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Isopropyl Alcohol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for	Human	NOAEL Not available	

			classification			
Isopropyl Alcohol	Inhalation	auditory system	Some positive data exist, but the data are not sufficient for classification	Guinea pig	NOAEL 13.4 mg/l	24 hours
Isopropyl Alcohol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Heptane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Heptane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Heptane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl Ethyl Ketone	Dermal	nervous system	All data are negative	Guinea pig	NOAEL Not available	31 weeks
Methyl Ethyl Ketone	Inhalation	liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 14.7 mg/l	90 days
Methyl Ethyl Ketone	Inhalation	heart endocrine system bone, teeth, nails, and/or hair hematopoietic system immune system muscles	All data are negative	Rat	NOAEL 14.7 mg/l	90 days
Methyl Ethyl Ketone	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	7 days
Methyl Ethyl Ketone	Ingestion	nervous system	All data are negative	Rat	NOAEL 173 mg/kg/day	90 days
Mica-Group Minerals	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Limestone	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium Dioxide	Inhalation	pulmonary fibrosis	All data are negative	Human	NOAEL Not available	occupational exposure
Antimony Trioxide	Dermal	skin	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Antimony Trioxide	Inhalation	pulmonary fibrosis	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 0.002 mg/l	1 years
Antimony Trioxide	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.043 mg/l	1 years
Antimony Trioxide	Inhalation	blood	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.004 mg/l	not available
Antimony Trioxide	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	LOAEL 0.01 mg/l	occupational exposure
Antimony Trioxide	Inhalation	heart	All data are negative	Rat	NOAEL 0.02 mg/l	1 years
Antimony Trioxide	Ingestion	blood liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 418 mg/kg/day	not available
Antimony Trioxide	Ingestion	heart	All data are negative	Rat	NOAEL Not available	not available
Isopropyl Alcohol	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 12.3 mg/l	24 months

Isopropyl Alcohol	Inhalation	nervous system	All data are negative	Rat	NOAEL 12 mg/l	13 weeks
Isopropyl Alcohol	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 400 mg/kg/day	12 weeks
Heptane	Inhalation	liver nervous system kidney and/or bladder	All data are negative	Rat	NOAEL 12 mg/l	26 weeks

Aspiration Hazard

Name	Value
Heptane	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable), D035 (Methyl ethyl ketone)

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

EPCRA 311/312 Hazard Classifications (effective January 1, 2018):

Physical Hazards

Flammable (gases, aerosols, liquids, or solids)

Health Hazards

Carcinogenicity

Serious eye damage or eye irritation

Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Antimony Trioxide (ANTIMONY COMPOUNDS)	1309-64-4	1 - 5
Chlorinated Paraffin Waxes (POLYCHLORINATED ALKANES, C10-13)	63449-39-8	1 - 5

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 3 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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