



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M(TM) Hot Melt Adhesive 3764-AE, 3764-PG, 3764-TC, 3764-Q, 3764-B

Product Identification Numbers

62-3764-7230-4, 62-3764-7232-0, 62-3764-7233-8, 62-3764-7234-6, 62-3764-9132-0, 62-3764-9330-0, 62-3764-9335-9, 62-3764-9337-5, 62-3764-9339-1, 62-3764-9395-3, 62-3764-9399-5, 62-3764-9531-3, 62-3764-9830-9, 7010366300, 7000121343, 7000121344, 7000046516, 7100008178, 7000000884, 7000136621, 7010366303, 7000000885, 7000000886, 7100057054, 7010299369

1.2. Recommended use and restrictions on use

Recommended use

Adhesive, hot-melt adhesive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Skin Sensitizer: Category 1A.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms

**Hazard Statements**

May cause an allergic skin reaction.

Precautionary Statements**Prevention:**

Avoid breathing dust/fume/gas/mist/vapors/spray.

Wear protective gloves.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Supplemental Information:

May cause thermal burns.

7% of the mixture consists of ingredients of unknown acute oral toxicity.

7% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Ethylene-Vinyl Acetate Polymer	24937-78-8	< 65 Trade Secret *
NAPHTHA (PETROLEUM), LIGHT STEAM-CRACKED, DEBENZENIZED, POLYMERS, HYDROGENATED	68132-00-3	< 40 Trade Secret *
Hydrocarbon Resin	69430-35-9	< 35 Trade Secret *
Polyethylene Polymer	9006-26-2	1 - 10 Trade Secret *
Polyolefin Wax	8002-74-2	1 - 10 Trade Secret *
Non hazardous Material	Trade Secret*	1 - 10 Trade Secret *
Antioxidant	6683-19-8	< 2 Trade Secret *
MALEIC ANHYDRIDE	108-31-6	< 0.01 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Eye Contact:

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide
Carbon dioxide
Irritant Vapors or Gases

Condition

During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin contact with hot material. For industrial/occupational use only. Not for consumer sale or use. Avoid

breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
MALEIC ANHYDRIDE	108-31-6	ACGIH	TWA(inhalable fraction and vapor):0.01 mg/m3;TWA:0.01 mg/m3	Sensitizer, A4: Not class. as human carcin, Dermal/Respiratory Sensitizer
MALEIC ANHYDRIDE	108-31-6	OSHA	TWA:1 mg/m3(0.25 ppm)	
Polyolefin Wax	8002-74-2	ACGIH	TWA(as fume):2 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists
 AIHA : American Industrial Hygiene Association
 CMRG : Chemical Manufacturer's Recommended Guidelines
 OSHA : United States Department of Labor - Occupational Safety and Health Administration
 TWA: Time-Weighted-Average
 STEL: Short Term Exposure Limit
 CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

- Full Face Shield
- Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber
 Fluoroelastomer
 Nitrile Rubber

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an

exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber
Apron – Nitrile

Respiratory protection

None required.

Thermal hazards

Wear heat insulating gloves when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Solid
Specific Physical Form:	Waxy Solid
Odor, Color, Grade:	clear white, solid adhesive in rods or pellets, odorless. (Molten state: resinous odor.)
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>No Data Available</i>
Boiling Point	<i>Not Applicable</i>
Flash Point	514 °F [<i>Test Method</i> :Cleveland Open Cup] [<i>Details</i> :CONDITIONS: ASTM D-92-72]
Evaporation rate	<i>Not Applicable</i>
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	<i>Not Applicable</i>
Flammable Limits(UEL)	<i>Not Applicable</i>
Vapor Pressure	<i>Not Applicable</i>
Vapor Density	<i>Not Applicable</i>
Density	0.95 g/cm ³
Specific Gravity	0.95 [<i>Ref Std</i> :WATER=1]
Solubility in Water	Nil
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	<i>Not Applicable</i>
Hazardous Air Pollutants	0 % weight [<i>Test Method</i> :Calculated]
Molecular weight	<i>No Data Available</i>
Volatile Organic Compounds	0 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1]
Percent volatile	0 % weight
VOC Less H ₂ O & Exempt Solvents	0 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1]
Solids Content	100 %

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products**Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

No health effects are expected.

Skin Contact:

During heating:

Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

During heating:

Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Ethylene-Vinyl Acetate Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Ethylene-Vinyl Acetate Polymer	Ingestion	Rat	LD50 > 1,000 mg/kg
NAPHTHA (PETROLEUM), LIGHT STEAM-CRACKED, DEBENZENIZED, POLYMERS, HYDROGENATED	Dermal		LD50 estimated to be > 5,000 mg/kg

NAPHTHA (PETROLEUM), LIGHT STEAM-CRACKED, DEBENZENIZED, POLYMERS, HYDROGENATED	Ingestion		LD50 estimated to be > 5,000 mg/kg
Hydrocarbon Resin	Dermal	Rat	LD50 > 2,000 mg/kg
Hydrocarbon Resin	Ingestion	Rat	LD50 > 5,000 mg/kg
Polyethylene Polymer	Dermal	Rabbit	LD50 > 7,940 mg/kg
Polyethylene Polymer	Ingestion	Rat	LD50 > 10,000 mg/kg
Polyolefin Wax	Dermal	Rat	LD50 > 5,000 mg/kg
Polyolefin Wax	Ingestion	Rat	LD50 > 5,000 mg/kg
Antioxidant	Dermal	Rabbit	LD50 > 3,160 mg/kg
Antioxidant	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 1.95 mg/l
Antioxidant	Ingestion	Rat	LD50 > 10,250 mg/kg
MALEIC ANHYDRIDE	Dermal	Rabbit	LD50 2,620 mg/kg
MALEIC ANHYDRIDE	Ingestion	Rat	LD50 1,030 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Ethylene-Vinyl Acetate Polymer	Professional judgement	No significant irritation
NAPHTHA (PETROLEUM), LIGHT STEAM-CRACKED, DEBENZENIZED, POLYMERS, HYDROGENATED	Professional judgement	No significant irritation
Polyethylene Polymer	Rabbit	No significant irritation
Polyolefin Wax	Rabbit	No significant irritation
Antioxidant	Rabbit	No significant irritation
MALEIC ANHYDRIDE	Human and animal	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Ethylene-Vinyl Acetate Polymer	Professional judgement	No significant irritation
NAPHTHA (PETROLEUM), LIGHT STEAM-CRACKED, DEBENZENIZED, POLYMERS, HYDROGENATED	Professional judgement	No significant irritation
Polyethylene Polymer	Rabbit	Mild irritant
Polyolefin Wax	Rabbit	No significant irritation
Antioxidant	Rabbit	Mild irritant
MALEIC ANHYDRIDE	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
Polyolefin Wax	Guinea pig	Not classified
Antioxidant	Human and animal	Not classified
MALEIC ANHYDRIDE	Multiple animal species	Sensitizing

Respiratory Sensitization

Name	Species	Value
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MALEIC ANHYDRIDE	Human	Sensitizing
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Germ Cell Mutagenicity

Name	Route	Value
Polyolefin Wax	In Vitro	Not mutagenic
Antioxidant	In Vitro	Not mutagenic
Antioxidant	In vivo	Not mutagenic
MALEIC ANHYDRIDE	In vivo	Not mutagenic
MALEIC ANHYDRIDE	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Polyolefin Wax	Ingestion	Rat	Not carcinogenic
Antioxidant	Ingestion	Multiple animal species	Not carcinogenic

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Antioxidant	Ingestion	Not classified for female reproduction	Rat	NOAEL 688 mg/kg/day	2 generation
Antioxidant	Ingestion	Not classified for male reproduction	Rat	NOAEL 688 mg/kg/day	2 generation
Antioxidant	Ingestion	Not classified for development	Multiple animal species	NOAEL 1,000 mg/kg/day	during organogenesis
MALEIC ANHYDRIDE	Ingestion	Not classified for female reproduction	Rat	NOAEL 55 mg/kg/day	2 generation
MALEIC ANHYDRIDE	Ingestion	Not classified for male reproduction	Rat	NOAEL 55 mg/kg/day	2 generation
MALEIC ANHYDRIDE	Ingestion	Not classified for development	Rat	NOAEL 140 mg/kg/day	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
MALEIC ANHYDRIDE	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Ethylene-Vinyl Acetate Polymer	Ingestion	liver	Not classified	Rat	NOAEL 4,000 mg/kg/day	90 days
Polyolefin Wax	Ingestion	heart	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 15 mg/kg/day	90 days
Polyolefin Wax	Ingestion	hematopoietic system liver immune system skin endocrine system bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days

		muscles nervous system eyes kidney and/or bladder respiratory system vascular system				
Antioxidant	Ingestion	endocrine system	Not classified	Rat	NOAEL 450 mg/kg/day	2 years
Antioxidant	Ingestion	liver	Not classified	Dog	NOAEL 302 mg/kg/day	90 days
Antioxidant	Ingestion	hematopoietic system nervous system kidney and/or bladder	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days
Antioxidant	Ingestion	auditory system eyes	Not classified	Dog	NOAEL 302 mg/kg/day	90 days
MALEIC ANHYDRIDE	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.0011 mg/l	6 months
MALEIC ANHYDRIDE	Inhalation	endocrine system hematopoietic system nervous system kidney and/or bladder heart liver eyes	Not classified	Rat	NOAEL 0.0098 mg/l	6 months
MALEIC ANHYDRIDE	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 55 mg/kg/day	80 days
MALEIC ANHYDRIDE	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 250 mg/kg/day	183 days
MALEIC ANHYDRIDE	Ingestion	heart nervous system	Not classified	Rat	NOAEL 600 mg/kg/day	183 days
MALEIC ANHYDRIDE	Ingestion	gastrointestinal tract	Not classified	Rat	NOAEL 150 mg/kg/day	80 days
MALEIC ANHYDRIDE	Ingestion	hematopoietic system	Not classified	Dog	NOAEL 60 mg/kg/day	90 days
MALEIC ANHYDRIDE	Ingestion	skin endocrine system immune system eyes respiratory system	Not classified	Rat	NOAEL 150 mg/kg/day	80 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

Not regulated per U.S. DOT, IATA or IMO.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M transportation classifications are based on product formulation, packaging, 3M policies and 3M understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Respiratory or Skin Sensitization

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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