



## Safety Data Sheet

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### Product identifier

3M™ Scotch-Weld™ Urethane Adhesive EC-3532 B/A

### ID Number(s):

62-3532-6440-1, 87-2500-0328-9, 87-2500-0329-7, 87-2500-0360-2, 87-2500-0409-7, 87-3300-0158-4, 87-3300-0186-5, 87-3300-0663-3, 87-3300-0685-6

7000000864, 7100023241, 7010399418, 7000058943, 7010401574, 7100203534, 7100229666

### Recommended use

2-Part Urethane Adhesive, Industrial use

### Supplier's details

**MANUFACTURER:** 3M  
**DIVISION:** Automotive and Aerospace Solutions Division

**ADDRESS:** 3M Center, St. Paul, MN 55144-1000, USA  
**Telephone:** 1-888-3M HELPS (1-888-364-3577)

### Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:**

11-6417-7, 11-6419-3

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Urethane Adhesive EC-3532 B/A Part B

#### Product Identification Numbers

LA-T100-2873-6, LC-B100-0909-1, 62-3532-8540-6  
7000046482

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Base for 2-Part Urethane Adhesive

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Automotive and Aerospace Solutions Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Skin Sensitizer: Category 1.

Reproductive Toxicity: Category 1B.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Exclamation mark | Health Hazard |

##### Pictograms

**Hazard Statements**

May cause an allergic skin reaction.  
May damage fertility or the unborn child.

**Precautionary Statements****Prevention:**

Obtain special instructions before use.  
Do not handle until all safety precautions have been read and understood.  
Avoid breathing dust/fume/gas/mist/vapors/spray.  
Wear protective gloves.  
Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF ON SKIN: Wash with plenty of soap and water.  
If skin irritation or rash occurs: Get medical advice/attention.  
Wash contaminated clothing before reuse.  
IF exposed or concerned: Get medical advice/attention.

**Storage:**

Store locked up.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

52% of the mixture consists of ingredients of unknown acute dermal toxicity.

### SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Polyester Resin - NJTS Reg No. 3176530002-5392P	Trade Secret*	30 - 60
Talc	14807-96-6	10 - 30 Trade Secret *
Polypropylene Glycol	Trade Secret*	10 - 30
Polyoxypropylene Triol	25723-16-4	3 - 7
Silica	7631-86-9	< 5
Zeolites	1318-02-1	1 - 5
o-Diethylbisaniline	13680-35-8	< 2.5 Trade Secret *
HYDROGENATED CASTOR OIL	8001-78-3	< 1
PM Acetate	108-65-6	< 0.99
2-Ethylhexanoic Acid	149-57-5	< 0.5 Trade Secret *
Sodium Oxide	1313-59-3	< 0.5
DIBUTYLTIN BIS(2-ETHYLHEXYL MERCAPTOACETATE)	10584-98-2	< 0.22 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching).

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### Hazardous Decomposition or By-Products

**Substance**

Carbon monoxide

Carbon dioxide

**Condition**

During Combustion

During Combustion

### 5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent

material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

### 7.2. Conditions for safe storage including any incompatibilities

Store away from oxidizing agents.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
TIN, ORGANIC COMPOUNDS	10584-98-2	ACGIH	TWA(as Sn):0.1 mg/m <sup>3</sup> ;STEL(as Sn):0.2 mg/m <sup>3</sup>	A4: Not class. as human carcin, SKIN
TIN, ORGANIC COMPOUNDS	10584-98-2	OSHA	TWA(as Sn):0.1 mg/m <sup>3</sup>	
PM Acetate	108-65-6	AIHA	TWA:50 ppm	
Aluminum, insoluble compounds	1318-02-1	ACGIH	TWA(respirable fraction):1 mg/m <sup>3</sup>	A4: Not class. as human carcin
Talc	14807-96-6	ACGIH	TWA(respirable fraction):2 mg/m <sup>3</sup>	A4: Not class. as human carcin
TALC	14807-96-6	OSHA	TWA - Use asbestos limits:	
Talc	14807-96-6	OSHA	TWA concentration(respirable):0.1 mg/m <sup>3</sup> (2.4 millions of particles/cu. ft.);TWA:20 millions of particles/cu. ft.	
2-Ethylhexanoic Acid	149-57-5	ACGIH	TWA(inhalable fraction and vapor):5 mg/m <sup>3</sup>	
DUST, INERT OR NUISANCE	7631-86-9	OSHA	TWA(as total dust):15 mg/m <sup>3</sup> ;TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m <sup>3</sup> );TWA(respirable fraction):5 mg/m <sup>3</sup> ;TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m <sup>3</sup> )	
SILICA, AMORPHOUS	7631-86-9	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m <sup>3</sup>	

Polypropylene Glycol	Trade Secret	AIHA	TWA(as aerosol):10 mg/m3	
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ACGIH : American Conference of Governmental Industrial Hygienists  
 AIHA : American Industrial Hygiene Association  
 CMRG : Chemical Manufacturer's Recommended Guidelines  
 OSHA : United States Department of Labor - Occupational Safety and Health Administration  
 TWA: Time-Weighted-Average  
 STEL: Short Term Exposure Limit  
 CEIL: Ceiling

**8.2. Exposure controls**

**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:  
 Safety Glasses with side shields

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.  
 Gloves made from the following material(s) are recommended: Butyl Rubber  
 Neoprene  
 Nitrile Rubber

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber  
 Apron - Neoprene  
 Apron – Nitrile

**Respiratory protection**

None required.

<b>SECTION 9: Physical and chemical properties</b>
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**9.1. Information on basic physical and chemical properties**

<b>Appearance</b>	
<b>Physical state</b>	Liquid
<b>Color</b>	Off-White
<b>Specific Physical Form:</b>	Paste
<b>Odor</b>	Polyester
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>No Data Available</i>
<b>Boiling Point</b>	>=179 °C
<b>Flash Point</b>	>=354 °F [ <i>Test Method:Closed Cup</i> ]

Evaporation rate	<i>Not Applicable</i>
Flammability (solid, gas)	<i>Not Applicable</i>
Flammable Limits(LEL)	<i>Not Applicable</i>
Flammable Limits(UEL)	<i>Not Applicable</i>
Vapor Pressure	<i>Not Applicable</i>
Vapor Density	<i>Not Applicable</i>
Density	1.31 g/ml
Specific Gravity	1.31 [Ref Std:WATER=1]
Solubility in Water	Nil
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	10,000 - 40,000 centipoise [@ 73.4 °F ]
Molecular weight	<i>No Data Available</i>
Volatile Organic Compounds	11.4 g/l
Percent volatile	0.9 %
VOC Less H2O & Exempt Solvents	11.4 g/l

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

### 10.5. Incompatible materials

Strong oxidizing agents

### 10.6. Hazardous decomposition products

#### Substance

None known.

#### Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure



Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

No health effects are expected.

**Skin Contact:**

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye Contact:**

Contact with the eyes during product use is not expected to result in significant irritation.

**Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

**Additional Health Effects:**

**Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Polyester Resin - NJTS Reg No. 3176530002-5392P	Ingestion	Rat	LD50 > 15,000 mg/kg
Polypropylene Glycol	Dermal	Rabbit	LD50 > 10,000 mg/kg
Polypropylene Glycol	Ingestion	Rat	LD50 > 2,000 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
Polyoxypropylene Triol	Dermal	Rat	LD50 > 2,000 mg/kg
Polyoxypropylene Triol	Ingestion	Rat	LD50 > 2,500 mg/kg
Zeolites	Dermal	Rabbit	LD50 > 2,000 mg/kg
Zeolites	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 4.57 mg/l
Zeolites	Ingestion	Rat	LD50 > 5,000 mg/kg
Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
o-Diethylbisaniiline	Ingestion	Rat	LD50 1,901 mg/kg
HYDROGENATED CASTOR OIL	Dermal		LD50 estimated to be > 5,000 mg/kg
HYDROGENATED CASTOR OIL	Ingestion	Rat	LD50 > 10,000 mg/kg
Sodium Oxide	Ingestion	Professional judgement	LD50 estimated to be 50 - 300 mg/kg
PM Acetate	Dermal	Rabbit	LD50 > 5,000 mg/kg
PM Acetate	Inhalation-Vapor (4 hours)	Rat	LC50 > 28.8 mg/l

PM Acetate	Ingestion	Rat	LD50 8,532 mg/kg
2-Ethylhexanoic Acid	Dermal	Rat	LD50 > 2,000 mg/kg
2-Ethylhexanoic Acid	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 3.54 mg/l
2-Ethylhexanoic Acid	Ingestion	Rat	LD50 1,600 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Polypropylene Glycol	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation
Polyoxypropylene Triol	Rabbit	No significant irritation
Zeolites	Rabbit	No significant irritation
Silica	Rabbit	No significant irritation
o-Diethylbisaniline	Rabbit	Minimal irritation
HYDROGENATED CASTOR OIL	Mouse	No significant irritation
Sodium Oxide	similar compounds	Corrosive
PM Acetate	Rabbit	No significant irritation
2-Ethylhexanoic Acid	Rabbit	Corrosive

**Serious Eye Damage/Irritation**

Name	Species	Value
Polypropylene Glycol	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation
Polyoxypropylene Triol	Rabbit	Mild irritant
Zeolites	Rabbit	Mild irritant
Silica	Rabbit	No significant irritation
o-Diethylbisaniline	Rabbit	No significant irritation
HYDROGENATED CASTOR OIL	Rabbit	Mild irritant
Sodium Oxide	similar compounds	Corrosive
PM Acetate	Rabbit	Mild irritant
2-Ethylhexanoic Acid	Rabbit	Corrosive

**Skin Sensitization**

Name	Species	Value
Silica	Human and animal	Not classified
PM Acetate	Guinea pig	Not classified

**Respiratory Sensitization**

Name	Species	Value
Talc	Human	Not classified

**Germ Cell Mutagenicity**

Name	Route	Value
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
Silica	In Vitro	Not mutagenic
o-Diethylbisaniline	In Vitro	Not mutagenic
HYDROGENATED CASTOR OIL	In Vitro	Not mutagenic
PM Acetate	In Vitro	Not mutagenic

2-Ethylhexanoic Acid	In Vitro	Some positive data exist, but the data are not sufficient for classification
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### Carcinogenicity

Name	Route	Species	Value
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

### Reproductive Toxicity

#### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
PM Acetate	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
PM Acetate	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
PM Acetate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	prematuring & during gestation
PM Acetate	Inhalation	Not classified for development	Rat	NOAEL 21.6 mg/l	during organogenesis
2-Ethylhexanoic Acid	Ingestion	Toxic to female reproduction	Rat	NOAEL 300 mg/kg/day	1 generation
2-Ethylhexanoic Acid	Ingestion	Toxic to male reproduction	Rat	NOAEL 300 mg/kg/day	1 generation
2-Ethylhexanoic Acid	Ingestion	Toxic to development	Multiple animal species	NOAEL 100 mg/kg/day	during organogenesis

### Target Organ(s)

#### Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Sodium Oxide	Inhalation	respiratory irritation	May cause respiratory irritation	Professional judgement	NOAEL Not available	
PM Acetate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
2-Ethylhexanoic Acid	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

#### Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
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Talc	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis   respiratory system	Not classified	Rat	NOAEL 18 mg/m <sup>3</sup>	113 weeks
Silica	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure
PM Acetate	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 16.2 mg/l	9 days
PM Acetate	Inhalation	olfactory system	Not classified	Mouse	LOAEL 1.62 mg/l	9 days
PM Acetate	Inhalation	blood	Not classified	Multiple animal species	NOAEL 16.2 mg/l	9 days
PM Acetate	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,000 mg/kg/day	44 days
2-Ethylhexanoic Acid	Ingestion	blood   liver	Not classified	Rat	NOAEL 1,068 mg/kg/day	13 weeks
2-Ethylhexanoic Acid	Ingestion	skin   kidney and/or bladder	Not classified	Mouse	NOAEL 3,139 mg/kg/day	13 weeks

### Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

## SECTION 12: Ecological information

### Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

### Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

## SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:****Physical Hazards**

Not applicable

**Health Hazards**

Reproductive toxicity

Respiratory or Skin Sensitization

**15.2. State Regulations**

Contact 3M for more information.

**15.3. Chemical Inventories**

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

**15.4. International Regulations**

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**SECTION 16: Other information****NFPA Hazard Classification**

**Health:** 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

<b>Document Group:</b>	11-6417-7	<b>Version Number:</b>	14.02
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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Urethane Adhesive EC-3532 B/A Part A

#### Product Identification Numbers

LA-D100-0296-9, LA-T100-2873-5, LC-B100-0595-1, LC-B100-0595-2, LC-B100-0909-4, 62-3632-8540-4  
7000046495

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Accelerator for 2-Part Urethane Adhesive

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Automotive and Aerospace Solutions Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.

Skin Corrosion/Irritation: Category 2.

Respiratory Sensitizer: Category 1.

Skin Sensitizer: Category 1.

Specific Target Organ Toxicity (single exposure): Category 3.

Specific Target Organ Toxicity (repeated exposure): Category 1.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Exclamation mark | Health Hazard |

**Pictograms****Hazard Statements**

Causes serious eye irritation.

Causes skin irritation.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

May cause respiratory irritation.

Causes damage to organs through prolonged or repeated exposure:  
respiratory system |

**Precautionary Statements****Prevention:**

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

In case of inadequate ventilation wear respiratory protection.

Wear protective gloves and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

Get medical advice/attention if you feel unwell.

**Storage:**

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**Supplemental Information:**

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

40% of the mixture consists of ingredients of unknown acute oral toxicity.

## SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Urethane Prepolymer - N.J.T.S Reg No. 04499600-	Trade Secret*	30 - 60



5770P		
Polymethylene Polyphenylene Isocyanate	9016-87-9	10 - 30 Trade Secret *
Talc	14807-96-6	10 - 30 Trade Secret *
Diphenylmethane Diisocyanate (MDI)	26447-40-5	1 - 10 Trade Secret *
Silica	7631-86-9	< 5
SODIUM OXIDE	1313-59-3	< 1

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

Irritating to the respiratory tract (coughing, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain). Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching). Target organ effects following prolonged or repeated exposure. See Section 11 for additional details.

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### Hazardous Decomposition or By-Products

**Substance**

Carbon monoxide  
Carbon dioxide  
Hydrogen Cyanide  
Oxides of Nitrogen

**Condition**

During Combustion  
During Combustion  
During Combustion  
During Combustion

### 5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

For industrial/occupational use only. Not for consumer sale or use. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

**7.2. Conditions for safe storage including any incompatibilities**

Store in a well-ventilated place. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<b>Ingredient</b>	<b>C.A.S. No.</b>	<b>Agency</b>	<b>Limit type</b>	<b>Additional Comments</b>
Talc	14807-96-6	ACGIH	TWA(respirable fraction):2 mg/m3	A4: Not class. as human carcin
TALC	14807-96-6	OSHA	TWA - Use asbestos limits:	
Talc	14807-96-6	OSHA	TWA concentration(respirable):0.1 mg/m3(2.4 millions of particles/cu. ft.);TWA:20 millions of particles/cu. ft.	
DUST, INERT OR NUISANCE	7631-86-9	OSHA	TWA(as total dust):15 mg/m3;TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m3);TWA(respirable	

			fraction):5 mg/m3;TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m3)	
SILICA, AMORPHOUS	7631-86-9	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists  
 AIHA : American Industrial Hygiene Association  
 CMRG : Chemical Manufacturer's Recommended Guidelines  
 OSHA : United States Department of Labor - Occupational Safety and Health Administration  
 TWA: Time-Weighted-Average  
 STEL: Short Term Exposure Limit  
 CEIL: Ceiling

**8.2. Exposure controls**

**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber

Neoprene

Nitrile Rubber

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

Apron - Neoprene

Apron – Nitrile

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

**SECTION 9: Physical and chemical properties**

**9.1. Information on basic physical and chemical properties****Appearance**

Physical state

Liquid

Color

Brown

**Specific Physical Form:**

Paste

**Odor**

Slight Odor

**Odor threshold***No Data Available***pH***Not Applicable***Melting point***No Data Available***Boiling Point** $\geq 186$  °C**Flash Point** $\geq 367$  °F [*Test Method: Closed Cup*]**Evaporation rate***Not Applicable***Flammability (solid, gas)**

Not Applicable

**Flammable Limits(LEL)***Not Applicable***Flammable Limits(UEL)***Not Applicable***Vapor Pressure***Not Applicable***Vapor Density***Not Applicable***Density**

1.34 g/ml

**Specific Gravity**1.34 [*Ref Std: WATER=1*]**Solubility in Water**

Slight (less than 10%)

**Solubility- non-water***No Data Available***Partition coefficient: n-octanol/ water***No Data Available***Autoignition temperature***No Data Available***Decomposition temperature***No Data Available***Viscosity**15,000 - 32,000 centipoise [*@ 73.4 °F*]**Molecular weight***No Data Available***Volatile Organic Compounds***Not Applicable***Percent volatile**

0.0 % weight

**VOC Less H2O & Exempt Solvents***Not Applicable***SECTION 10: Stability and reactivity****10.1. Reactivity**

This material is considered to be non reactive under normal use conditions.

**10.2. Chemical stability**

Stable.

**10.3. Possibility of hazardous reactions**

Hazardous polymerization will not occur.

**10.4. Conditions to avoid**

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

**10.5. Incompatible materials**

Amines

Alcohols

Water

Strong acids

Strong bases

Strong oxidizing agents

**10.6. Hazardous decomposition products**

**Substance**

None known.

**Condition**

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1. Information on Toxicological effects****Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

May cause additional health effects (see below).

**Skin Contact:**

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.  
Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye Contact:**

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

**Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

**Additional Health Effects:****Prolonged or repeated exposure may cause target organ effects:**

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

**Additional Information:**

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l

Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
Polymethylene Polyphenylene Isocyanate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Polymethylene Polyphenylene Isocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
Polymethylene Polyphenylene Isocyanate	Ingestion	Rat	LD50 31,600 mg/kg
Diphenylmethane Diisocyanate (MDI)	Dermal	Rabbit	LD50 > 5,000 mg/kg
Diphenylmethane Diisocyanate (MDI)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
Diphenylmethane Diisocyanate (MDI)	Ingestion	Rat	LD50 31,600 mg/kg
Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
SODIUM OXIDE	Ingestion	Professional judgement	LD50 estimated to be 50 - 300 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Talc	Rabbit	No significant irritation
Polymethylene Polyphenylene Isocyanate	official classification	Irritant
Diphenylmethane Diisocyanate (MDI)	official classification	Irritant
Silica	Rabbit	No significant irritation
SODIUM OXIDE	similar compounds	Corrosive

**Serious Eye Damage/Irritation**

Name	Species	Value
Talc	Rabbit	No significant irritation
Polymethylene Polyphenylene Isocyanate	official classification	Severe irritant
Diphenylmethane Diisocyanate (MDI)	official classification	Severe irritant
Silica	Rabbit	No significant irritation
SODIUM OXIDE	similar compounds	Corrosive

**Skin Sensitization**

Name	Species	Value
Polymethylene Polyphenylene Isocyanate	official classification	Sensitizing
Diphenylmethane Diisocyanate (MDI)	official classification	Sensitizing
Silica	Human and	Not classified

	animal	
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**Respiratory Sensitization**

Name	Species	Value
Talc	Human	Not classified
Polymethylene Polyphenylene Isocyanate	Human	Sensitizing
Diphenylmethane Diisocyanate (MDI)	Human	Sensitizing

**Germ Cell Mutagenicity**

Name	Route	Value
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
Polymethylene Polyphenylene Isocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Diphenylmethane Diisocyanate (MDI)	In Vitro	Some positive data exist, but the data are not sufficient for classification
Silica	In Vitro	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Polymethylene Polyphenylene Isocyanate	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Diphenylmethane Diisocyanate (MDI)	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
Polymethylene Polyphenylene Isocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
Diphenylmethane Diisocyanate (MDI)	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Polymethylene Polyphenylene Isocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
Diphenylmethane Diisocyanate (MDI)	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

				tion		
SODIUM OXIDE	Inhalation	respiratory irritation	May cause respiratory irritation	Professional judgement	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Talc	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis   respiratory system	Not classified	Rat	NOAEL 18 mg/m <sup>3</sup>	113 weeks
Polymethylene Polyphenylene Isocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
Diphenylmethane Diisocyanate (MDI)	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
Silica	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** Not regulated

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information**



### 15.1. US Federal Regulations

Contact 3M for more information.

#### EPCRA 311/312 Hazard Classifications:

<b>Physical Hazards</b>
Not applicable
<b>Health Hazards</b>
Respiratory or Skin Sensitization
Serious eye damage or eye irritation
Skin Corrosion or Irritation
Specific target organ toxicity (single or repeated exposure)

#### Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Polymethylene Polyphenylene Isocyanate	9016-87-9	Trade Secret 10 - 30
Polymethylene Polyphenylene Isocyanate (DIISOCYANATES (CERTAIN CHEMICALS ONLY))	9016-87-9	Trade Secret 10 - 30

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: Other information

#### NFPA Hazard Classification

**Health:** 2 **Flammability:** 1 **Instability:** 1 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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