



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Fastbond™ Pressure Sensitive Adhesive 4224 NF, Clear

Product Identification Numbers

ID Number	UPC	ID Number	UPC
62-4261-5535-4	00-21200-85834-5	62-4261-8530-2	00-21200-85780-5
62-4261-9530-1	00-21200-85781-2		

7000121380, 7100006952, 7000000916

1.2. Recommended use and restrictions on use

Recommended use

Adhesive, Industrial use

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

2.2. Label elements

Signal word

Not applicable.

Symbols

Not applicable.

Pictograms

Not applicable.

Precautionary Statements**Prevention:**

Wear eye/face protection.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Water	7732-18-5	40 - 70 Trade Secret *
Acrylic Polymer (NJTS Reg. No. 04499600-7310)	Trade Secret*	30 - 60 Trade Secret *
Triethanolamine	102-71-6	< 1 Trade Secret *
Ammonium Hydroxide	1336-21-6	< 0.5 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

No need for first aid is anticipated.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

No need for first aid is anticipated.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide
 Carbon dioxide
 Irritant Vapors or Gases
 Ammonia
 Oxides of Nitrogen

Condition

During Combustion
 During Combustion
 During Combustion
 During Combustion
 During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with detergent and water. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

For industrial/occupational use only. Not for consumer sale or use. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Triethanolamine	102-71-6	ACGIH	TWA:5 mg/m3	
Ammonia	1336-21-6	ACGIH	TWA:25 ppm;STEL:35 ppm	
Ammonia	1336-21-6	OSHA	TWA:35 mg/m3(50 ppm)	
AMMONIA RELEASED FROM AMMONIUM HYDROXIDE/AQUEOUS	1336-21-6	ACGIH	TWA:25 ppm;STEL:35 ppm	

AMMONIA SOLUTIONS				
AMMONIA RELEASED FROM AMMONIUM HYDROXIDE/AQUEOUS AMMONIA SOLUTIONS	1336-21-6	OSHA	TWA:35 mg/m3(50 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists
 AIHA : American Industrial Hygiene Association
 CMRG : Chemical Manufacturer's Recommended Guidelines
 OSHA : United States Department of Labor - Occupational Safety and Health Administration
 TWA: Time-Weighted-Average
 STEL: Short Term Exposure Limit
 CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

No chemical protective gloves are required.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state
 Color

Liquid
 Colorless

Odor

Acrylate

Odor threshold

No Data Available

pH

8 - 8.5

Melting point

Not Applicable

Boiling Point

>=215 °F

Flash Point

>=215 °F [Test Method: Closed Cup]

Evaporation rate

No Data Available

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

No Data Available

Flammable Limits(UEL)

No Data Available

Vapor Pressure	18 mmHg [@ 68 °F]
Vapor Density	<i>Not Applicable</i>
Density	1.04 g/ml
Specific Gravity	1.04 [<i>Ref Std: WATER=1</i>]
Solubility in Water	Moderate
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	9,000 - 10,000 centipoise [@ 73.4 °F]
Hazardous Air Pollutants	0.1 % weight [<i>Test Method: Calculated</i>]
Molecular weight	<i>No Data Available</i>
Volatile Organic Compounds	<=3 g/l [<i>Details: EU VOC content</i>]
Percent volatile	55 - 65 % weight
VOC Less H ₂ O & Exempt Solvents	<=20 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>]
Solids Content	30 - 60 %

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Strong acids

Strong oxidizing agents

10.6. Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

No known health effects.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Acrylic Polymer (NJTS Reg. No. 04499600-7310)	Dermal		LD50 estimated to be > 5,000 mg/kg
Acrylic Polymer (NJTS Reg. No. 04499600-7310)	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Triethanolamine	Dermal	Rabbit	LD50 > 2,000 mg/kg
Triethanolamine	Ingestion	Rat	LD50 9,000 mg/kg
Ammonium Hydroxide	Ingestion	Rat	LD50 350 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Acrylic Polymer (NJTS Reg. No. 04499600-7310)	Professional judgement	No significant irritation
Triethanolamine	Rabbit	Minimal irritation
Ammonium Hydroxide	Rabbit	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Triethanolamine	Rabbit	Mild irritant
Ammonium Hydroxide	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
Acrylic Polymer (NJTS Reg. No. 04499600-7310)	Professional judgement	Not classified
Triethanolamine	Human	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value

Triethanolamine	In Vitro	Not mutagenic
Triethanolamine	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Triethanolamine	Dermal	Multiple animal species	Not carcinogenic
Triethanolamine	Ingestion	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Triethanolamine	Ingestion	Not classified for development	Mouse	NOAEL 1,125 mg/kg/day	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Ammonium Hydroxide	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Triethanolamine	Dermal	kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,000 mg/kg/day	2 years
Triethanolamine	Dermal	liver	Not classified	Mouse	NOAEL 4,000 mg/kg/day	13 weeks
Triethanolamine	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 1,000 mg/kg/day	2 years
Triethanolamine	Ingestion	liver	Not classified	Guinea pig	NOAEL 1,600 mg/kg/day	24 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Not applicable

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 1 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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