



## Safety Data Sheet

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This Safety Data Sheet (SDS) is provided as a courtesy in response to a customer request. This product is not regulated under, and a SDS is not required for this product by the OSHA Hazard Communication Standard (29 CFR 1910.1200) because, when used as recommended or under ordinary conditions, it should not present a health and safety hazard. However, use or processing of the product not in accordance with the product's recommendations or not under ordinary conditions may affect the performance of the product and may present potential health and safety hazards.

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Nextel™ Fiber 610 with Organic Sizing

#### Product Identification Numbers

42-0010-8147-2, 42-0015-0182-6, 42-0015-0183-4, 42-0015-0195-8, 42-0015-0234-5, 42-0015-0237-8, 42-0015-0295-6, 42-0015-0299-8, 42-0015-0307-9, 42-0015-0312-9, 42-0015-0317-8, 44-0028-0140-3, 44-0028-0146-0, 44-0028-0164-3, 45-0000-1030-1, 45-0000-1031-9, 45-0000-1032-7, 45-0000-1033-5, 45-0000-1034-3, 45-0000-1038-4, 45-0000-1039-2, 45-1000-1034-2, 98-0213-3358-2, 98-0213-3364-0, 98-0213-3716-1, 98-0400-2945-0, 98-0400-3200-9, 98-0400-5223-9, 98-0400-5986-1, 98-0400-6537-1, 98-0400-6538-9, 98-0400-6682-5, 98-0400-6737-7, 98-0400-6740-1, 98-0400-6751-8, 98-0400-6781-5, 98-0400-6782-3, 98-0400-6783-1, 98-0400-6790-6, 98-0400-6796-3, 98-0400-6799-7, 98-0400-6800-3, 98-0400-6858-1, 98-0400-6861-5, 98-0400-6864-9, 98-0400-6875-5, 98-0400-6887-0, 98-0400-6889-6  
7100033889, 4100008536, 4100008822, 4100014317, 7100041139, 7100041140, 7010297721, 7010353025, 7100076495, 7100053379, 7010353184, 7010400931, 4010046116, 4010034541, 7100053443, 7100040605, 7100033910, 7100086796, 4010034207, 4010033442, 7100057898, 4010032149, 7100151873, 7100203370

#### 1.2. Recommended use and restrictions on use

**Recommended use**  
Reinforcement Fiber

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Advanced Materials Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

**2.1. Hazard classification**

This product is exempt from hazard classification according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**2.2. Label elements****Signal word**

Not applicable.

**Symbols**

Not applicable.

**Pictograms**

Not applicable.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
Aluminum Oxide	1344-28-1	90 - 100
Organic Sizing	Trade Secret*	< 10

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

No need for first aid is anticipated.

**Skin Contact:**

No need for first aid is anticipated.

**Eye Contact:**

No need for first aid is anticipated.

**If Swallowed:**

No need for first aid is anticipated.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

Material will not burn. Use a fire fighting agent suitable for the surrounding fire.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**5.3. Special protective actions for fire-fighters**

No special protective actions for fire-fighters are anticipated.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Not applicable.

**6.2. Environmental precautions**

Not applicable.

**6.3. Methods and material for containment and cleaning up**

Not applicable.

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Avoid skin contact with hot material. Avoid breathing of dust created by cutting, sanding, grinding or machining. This product is considered to be an article which does not release or otherwise result in exposure to a hazardous chemical under normal use conditions.

**7.2. Conditions for safe storage including any incompatibilities**

Store away from heat.

**SECTION 8: Exposure controls/personal protection**

**8.1. Control parameters**

**Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Aluminum Oxide	1344-28-1	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	
Aluminum, insoluble compounds	1344-28-1	ACGIH	TWA(respirable fraction):1 mg/m3	A4: Not class. as human carcin
Organic Sizing	Trade Secret	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

**8.2. Exposure controls**

**8.2.1. Engineering controls**

Not applicable.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

#### Skin/hand protection

No chemical protective gloves are required.

#### Respiratory protection

None required.

#### Thermal hazards

Wear heat insulating gloves when handling hot material to prevent thermal burns.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>General Physical Form:</b>	Solid
<b>Odor, Color, Grade:</b>	Textile grade (greater than 7um in diameter), shiny, off-white thread, yarn of fabric.
<b>Odor threshold</b>	<i>Not Applicable</i>
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>No Data Available</i>
<b>Boiling Point</b>	<i>Not Applicable</i>
<b>Flash Point</b>	No flash point
<b>Evaporation rate</b>	<i>Not Applicable</i>
<b>Flammability (solid, gas)</b>	Not Classified
<b>Flammable Limits(LEL)</b>	<i>Not Applicable</i>
<b>Flammable Limits(UEL)</b>	<i>Not Applicable</i>
<b>Vapor Pressure</b>	Negligible
<b>Vapor Density</b>	Negligible
<b>Density</b>	3.94 g/cm <sup>3</sup> [ <i>Ref Std: WATER=1</i> ]
<b>Specific Gravity</b>	3.94 [ <i>Ref Std: WATER=1</i> ]
<b>Solubility in Water</b>	Nil
<b>Solubility- non-water</b>	<i>Not Applicable</i>
<b>Partition coefficient: n-octanol/ water</b>	<i>No Data Available</i>
<b>Autoignition temperature</b>	<i>Not Applicable</i>
<b>Decomposition temperature</b>	<i>Not Applicable</i>
<b>Viscosity</b>	<i>No Data Available</i>
<b>Molecular weight</b>	<i>No Data Available</i>
<b>Percent volatile</b>	<i>No Data Available</i>

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

**10.4. Conditions to avoid**

None known.

**10.5. Incompatible materials**

None known.

**10.6. Hazardous decomposition products**

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	At Elevated Temperatures
Carbon dioxide	At Elevated Temperatures

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1. Information on Toxicological effects**

**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

Vapors from heated material may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

**Skin Contact:**

Mechanical Skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching.

**Eye Contact:**

Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

**Ingestion:**

Physical Blockage: Signs/symptoms may include cramping, abdominal pain, and constipation.

**Additional Health Effects:**

Due to their large size (7-15 microns in diameter), Nextel(TM) Ceramic Fibers do not meet the definition of respirable as defined by WHO convention and ECHA. Because Nextel fibers are considered non-respirable, they are not expected to pose a cancer risk.

**Additional Information:**

This product, when used under reasonable conditions and in accordance with the directions for use, should not present a health hazard. However, use or processing of the product in a manner not in accordance with the product's directions for use may affect the performance of the product and may present potential health and safety hazards. Due to their large size (7-15 microns in diameter), Nextel(TM) Ceramic Fibers do not meet the definition of respirable as defined by WHO convention and ECHA. Because Nextel fibers are considered non-respirable, they are not expected to pose a cancer risk.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

### Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Aluminum Oxide	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminum Oxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Aluminum Oxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Organic Sizing	Dermal	Rabbit	LD50 estimated to be > 5,000 mg/kg
Organic Sizing	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

### Skin Corrosion/Irritation

Name	Species	Value
Aluminum Oxide	Rabbit	No significant irritation
Organic Sizing	Rabbit	No significant irritation

### Serious Eye Damage/Irritation

Name	Species	Value
Aluminum Oxide	Rabbit	No significant irritation
Organic Sizing	Rabbit	No significant irritation

### Skin Sensitization

Name	Species	Value
Organic Sizing	Guinea pig	Not classified

### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Germ Cell Mutagenicity

Name	Route	Value
Aluminum Oxide	In Vitro	Not mutagenic

### Carcinogenicity

Name	Route	Species	Value
Aluminum Oxide	Inhalation	Rat	Not carcinogenic
Organic Sizing	Ingestion	Mouse	Some positive data exist, but the data are not sufficient for classification

### Reproductive Toxicity

#### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Organic Sizing	Ingestion	Not classified for female reproduction	Rat	NOAEL 2,000 mg/kg/day	2 generation
Organic Sizing	Ingestion	Not classified for male reproduction	Rat	NOAEL 2,000 mg/kg/day	2 generation
Organic Sizing	Ingestion	Not classified for development	Rat	NOAEL 2,000 mg/kg/day	2 generation

### Target Organ(s)

**Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Aluminum Oxide	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Aluminum Oxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Organic Sizing	Inhalation	respiratory system   heart   liver   kidney and/or bladder	Not classified	Rat	NOAEL 3.91 mg/l	14 days
Organic Sizing	Ingestion	endocrine system   hematopoietic system   liver   kidney and/or bladder	Not classified	Rat	NOAEL 10,000 mg/kg/day	2 years

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility.

**EPA Hazardous Waste Number (RCRA):** Not regulated

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:****Physical Hazards**

Not applicable

**Health Hazards**

Not applicable

**Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):**

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Aluminum Oxide	1344-28-1	90 - 100
Aluminum Oxide (ALUMINUM OXIDE (FIBROUS FORMS ONLY))	1344-28-1	90 - 100

**15.2. State Regulations**

Contact 3M for more information.

**15.3. Chemical Inventories**

This product is an article as defined by TSCA regulations, and is exempt from TSCA Inventory listing requirements.

Contact 3M for more information.

**15.4. International Regulations**

Contact 3M for more information.

<b>This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.</b>
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**SECTION 16: Other information****NFPA Hazard Classification****Health:** 0 **Flammability:** 0 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

**HMIS Hazard Classification****Health:** 0 **Flammability:** 0 **Physical Hazard:** 0 **Personal Protection:** A

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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