



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Process Color 1130-03 AQM Blue

Product Identification Numbers

42-0021-6002-8, 75-0301-1175-3

1.2. Recommended use and restrictions on use

Recommended use

Ink

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Transportation Safety Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Flammable Liquid: Category 3.

Skin Corrosion/Irritation: Category 2.

Skin Sensitizer: Category 1A.

Carcinogenicity: Category 2.

Specific Target Organ Toxicity (single exposure): Category 1.

Specific Target Organ Toxicity (single exposure): Category 3.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

Flammable liquid and vapor.

Causes skin irritation.

May cause an allergic skin reaction.

May cause drowsiness or dizziness.

Suspected of causing cancer.

Causes damage to organs:

sensory organs |

Causes damage to organs through prolonged or repeated exposure:

nervous system |

May cause damage to organs through prolonged or repeated exposure:

sensory organs |

Precautionary Statements

Prevention:

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Keep container tightly closed.

Use explosion-proof electrical/ventilating/lighting equipment.

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves and eye/face protection.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

IF exposed or concerned: Get medical advice/attention.

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

Store in a well-ventilated place. Keep container tightly closed.

Keep cool.
Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

1% of the mixture consists of ingredients of unknown acute dermal toxicity.

17% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Long oil alkyd resin 292077	Trade Secret*	30 - 60
Hydrotreated light petroleum distillates	64742-47-8	10 - 30 Trade Secret *
Stoddard solvent	8052-41-3	10 - 30 Trade Secret *
Acrylic polymer 16022	Unknown	7 - 13
C.I. Pigment blue 15	147-14-8	1 - 5
Heavy aromatic solvent naphtha (petroleum)	64742-94-5	1 - 5 Trade Secret *
Xylene	1330-20-7	1 - 5 Trade Secret *
Ethylbenzene	100-41-4	< 0.5 Trade Secret *
Methyl ethyl ketone oxime	96-29-7	< 0.2 Trade Secret *
Naphthalene	91-20-3	< 0.2 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. An appropriate aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (gloves, respirators, etc.) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Ethylbenzene	100-41-4	ACGIH	TWA:20 ppm	A3: Confirmed animal carcin.
Ethylbenzene	100-41-4	OSHA	TWA:435 mg/m3(100 ppm)	
Xylene	1330-20-7	ACGIH	TWA:100 ppm;STEL:150 ppm	A4: Not class. as human carcin
Xylene	1330-20-7	OSHA	TWA:435 mg/m3(100 ppm)	
COPPER COMPOUNDS	147-14-8	ACGIH	TWA(as Cu dust or mist):1 mg/m3;TWA(as Cu, fume):0.2 mg/m3	
JET FUELS (NON-AEROSOL), AS TOTAL HYDROCARBON VAPOR	64742-47-8	ACGIH	TWA(as total hydrocarbon vapor, non-aerosol):200 mg/m3	A3: Confirmed animal carcin., SKIN
Kerosine (petroleum)	64742-47-8	ACGIH	TWA(as total hydrocarbon vapor, non-aerosol):200 mg/m3	A3: Confirmed animal carcin., SKIN
Kerosine (petroleum)	64742-94-5	ACGIH	TWA(as total hydrocarbon vapor, non-aerosol):200 mg/m3	A3: Confirmed animal carcin., SKIN
Stoddard solvent	8052-41-3	ACGIH	TWA:100 ppm	
Stoddard solvent	8052-41-3	OSHA	TWA:2900 mg/m3(500 ppm)	
Naphthalene	91-20-3	ACGIH	TWA:10 ppm	A3: Confirmed animal carcin., SKIN
Naphthalene	91-20-3	OSHA	TWA:50 mg/m3(10 ppm)	
Methyl ethyl ketone oxime	96-29-7	AIHA	TWA:36 mg/m3(10 ppm)	Dermal Sensitizer

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

None required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the

substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Odor, Color, Grade:	solvent odor, blue
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Boiling Point	>=232 °F
Flash Point	103.00 °F [<i>Test Method</i> :Tagliabue Closed Cup]
Evaporation rate	<=1 [<i>Ref Std</i> :BUOAC=1]
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapor Pressure	<=22 mmHg [<i>@</i> 68 °F]
Vapor Density	>=1.0 [<i>Ref Std</i> :AIR=1]
Density	Approximately 1 g/ml
Specific Gravity	Approximately 1 [<i>Ref Std</i> :WATER=1]
Solubility in Water	Negligible
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	3,000 - 4,000 centipoise
Volatile Organic Compounds	<=400 g/l [<i>Details</i> :AS PACKAGED]
Percent volatile	25 - 45 % weight
VOC Less H2O & Exempt Solvents	<i>Not Applicable</i>

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Sparks and/or flames

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.
Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination,

nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause target organ effects:

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Ethylbenzene	100-41-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Naphthalene	91-20-3	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Naphthalene	91-20-3	Anticipated human carcinogen	National Toxicology Program Carcinogens

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Stoddard solvent	Inhalation-Vapor		LC50 estimated to be 20 - 50 mg/l
Stoddard solvent	Dermal	Rabbit	LD50 > 3,000 mg/kg
Stoddard solvent	Ingestion	Rat	LD50 > 5,000 mg/kg
Hydrotreated light petroleum distillates	Dermal	Rabbit	LD50 > 3,160 mg/kg
Hydrotreated light petroleum distillates	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 3 mg/l
Hydrotreated light petroleum distillates	Ingestion	Rat	LD50 > 5,000 mg/kg
Xylene	Dermal	Rabbit	LD50 > 4,200 mg/kg
Xylene	Inhalation-Vapor (4 hours)	Rat	LC50 29 mg/l
Xylene	Ingestion	Rat	LD50 3,523 mg/kg
Heavy aromatic solvent naphtha (petroleum)	Dermal	Rabbit	LD50 > 2,000 mg/kg
Heavy aromatic solvent naphtha (petroleum)	Ingestion	Rat	LD50 > 5,000 mg/kg
C.I. Pigment blue 15	Dermal		LD50 estimated to be > 5,000 mg/kg
C.I. Pigment blue 15	Ingestion	Rat	LD50 10,000 mg/kg
Ethylbenzene	Dermal	Rabbit	LD50 15,433 mg/kg
Ethylbenzene	Inhalation-Vapor (4 hours)	Rat	LC50 17.4 mg/l
Ethylbenzene	Ingestion	Rat	LD50 4,769 mg/kg
Methyl ethyl ketone oxime	Dermal	Rabbit	LD50 > 1,000 mg/kg
Methyl ethyl ketone oxime	Inhalation-Vapor	Rat	LC50 estimated to be 20 - 50 mg/l
Methyl ethyl ketone oxime	Ingestion	Rat	LD50 2,300 mg/kg
Naphthalene	Dermal	Human	LD50 estimated to be 2,000 - 5,000 mg/kg
Naphthalene	Inhalation-Vapor	Human	LC50 estimated to be 20 - 50 mg/l
Naphthalene	Ingestion	Human	LD50 estimated to be 300 - 2,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
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Stoddard solvent	Rabbit	Irritant
Hydrotreated light petroleum distillates	Rabbit	Mild irritant
Xylene	Rabbit	Mild irritant
Heavy aromatic solvent naphtha (petroleum)	Rabbit	Irritant
C.I. Pigment blue 15	Rabbit	No significant irritation
Ethylbenzene	Rabbit	Mild irritant
Methyl ethyl ketone oxime	Rabbit	Minimal irritation
Naphthalene	Rabbit	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
Stoddard solvent	Rabbit	No significant irritation
Hydrotreated light petroleum distillates	Rabbit	Mild irritant
Xylene	Rabbit	Mild irritant
Heavy aromatic solvent naphtha (petroleum)	Rabbit	Mild irritant
C.I. Pigment blue 15	Rabbit	No significant irritation
Ethylbenzene	Rabbit	Moderate irritant
Methyl ethyl ketone oxime	Rabbit	Corrosive
Naphthalene	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
Stoddard solvent	Guinea pig	Not classified
Hydrotreated light petroleum distillates	Guinea pig	Not classified
Heavy aromatic solvent naphtha (petroleum)	Guinea pig	Not classified
C.I. Pigment blue 15	Human	Not classified
Ethylbenzene	Human	Not classified
Methyl ethyl ketone oxime	Guinea pig	Sensitizing

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Stoddard solvent	In vivo	Not mutagenic
Stoddard solvent	In Vitro	Some positive data exist, but the data are not sufficient for classification
Hydrotreated light petroleum distillates	In Vitro	Not mutagenic
Xylene	In Vitro	Not mutagenic
Xylene	In vivo	Not mutagenic
C.I. Pigment blue 15	In Vitro	Not mutagenic
Ethylbenzene	In vivo	Not mutagenic
Ethylbenzene	In Vitro	Some positive data exist, but the data are not sufficient for classification
Methyl ethyl ketone oxime	In Vitro	Not mutagenic
Methyl ethyl ketone oxime	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Stoddard solvent	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Stoddard solvent	Inhalation	Human and animal	Some positive data exist, but the data are not sufficient for classification
Hydrotreated light petroleum distillates	Dermal	Mouse	Some positive data exist, but the data are not

			sufficient for classification
Xylene	Dermal	Rat	Not carcinogenic
Xylene	Ingestion	Multiple animal species	Not carcinogenic
Xylene	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
Heavy aromatic solvent naphtha (petroleum)	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
C.I. Pigment blue 15	Ingestion	Mouse	Not carcinogenic
Ethylbenzene	Inhalation	Multiple animal species	Carcinogenic
Methyl ethyl ketone oxime	Inhalation	Multiple animal species	Carcinogenic
Naphthalene	Inhalation	Multiple animal species	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Stoddard solvent	Inhalation	Not classified for development	Rat	NOAEL 2.4 mg/l	during organogenesis
Xylene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Xylene	Ingestion	Not classified for development	Mouse	NOAEL Not available	during organogenesis
Xylene	Inhalation	Not classified for development	Multiple animal species	NOAEL Not available	during gestation
C.I. Pigment blue 15	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,000 mg/kg/day	prematuring into lactation
C.I. Pigment blue 15	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	42 days
C.I. Pigment blue 15	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	prematuring into lactation
Ethylbenzene	Inhalation	Not classified for development	Rat	NOAEL 4.3 mg/l	prematuring & during gestation
Methyl ethyl ketone oxime	Ingestion	Not classified for female reproduction	Rat	NOAEL 200 mg/kg/day	2 generation
Methyl ethyl ketone oxime	Ingestion	Not classified for male reproduction	Rat	NOAEL 200 mg/kg/day	2 generation
Methyl ethyl ketone oxime	Ingestion	Not classified for development	Rat	NOAEL 600 mg/kg/day	during organogenesis

Lactation

Name	Route	Species	Value
Xylene	Ingestion	Mouse	Not classified for effects on or via lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Stoddard solvent	Inhalation	central nervous	May cause drowsiness or	Human	NOAEL Not	

		system depression	dizziness	and animal	available	
Stoddard solvent	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Stoddard solvent	Inhalation	nervous system	Not classified	Dog	NOAEL 6.5 mg/l	4 hours
Stoddard solvent	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Hydrotreated light petroleum distillates	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Hydrotreated light petroleum distillates	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Hydrotreated light petroleum distillates	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Xylene	Inhalation	auditory system	Causes damage to organs	Rat	LOAEL 6.3 mg/l	8 hours
Xylene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Xylene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Xylene	Inhalation	eyes	Not classified	Rat	NOAEL 3.5 mg/l	not available
Xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	eyes	Not classified	Rat	NOAEL 250 mg/kg	not applicable
Heavy aromatic solvent naphtha (petroleum)	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Heavy aromatic solvent naphtha (petroleum)	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Professional judgement	NOAEL Not available	
Heavy aromatic solvent naphtha (petroleum)	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Ethylbenzene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Ethylbenzene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Ethylbenzene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Methyl ethyl ketone oxime	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Methyl ethyl ketone oxime	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	NOAEL 100 mg/kg	
Naphthalene	Ingestion	blood	Causes damage to organs	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Stoddard solvent	Inhalation	nervous system	Not classified	Rat	LOAEL 4.6 mg/l	6 months
Stoddard solvent	Inhalation	kidney and/or bladder	Not classified	Rat	LOAEL 1.9 mg/l	13 weeks
Stoddard solvent	Inhalation	respiratory system	Not classified	Multiple animal species	NOAEL 0.6 mg/l	90 days
Stoddard solvent	Inhalation	bone, teeth, nails, and/or hair blood liver muscles	Not classified	Rat	NOAEL 5.6 mg/l	12 weeks
Stoddard solvent	Inhalation	heart	Not classified	Multiple animal species	NOAEL 1.3 mg/l	90 days
Xylene	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/l	4 weeks
Xylene	Inhalation	auditory system	May cause damage to organs through prolonged or repeated exposure	Rat	LOAEL 7.8 mg/l	5 days
Xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Inhalation	heart endocrine system hematopoietic system muscles kidney and/or bladder respiratory system	Not classified	Multiple animal species	NOAEL 3.5 mg/l	13 weeks
Xylene	Ingestion	auditory system	Not classified	Rat	NOAEL 900 mg/kg/day	2 weeks
Xylene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Xylene	Ingestion	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	heart skin endocrine system bone, teeth, nails, and/or hair hematopoietic system immune system nervous system respiratory system	Not classified	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
C.I. Pigment blue 15	Ingestion	endocrine system hematopoietic system respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
C.I. Pigment blue 15	Ingestion	kidney and/or bladder	Not classified	Multiple animal species	NOAEL Not available	not available
Ethylbenzene	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	2 years
Ethylbenzene	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 1.1 mg/l	103 weeks
Ethylbenzene	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 3.4 mg/l	28 days
Ethylbenzene	Inhalation	auditory system	Not classified	Rat	NOAEL 2.4 mg/l	5 days
Ethylbenzene	Inhalation	endocrine system	Not classified	Mouse	NOAEL 3.3 mg/l	103 weeks
Ethylbenzene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Multiple animal	NOAEL 4.2 mg/l	90 days

		muscles		species		
Ethylbenzene	Inhalation	heart immune system respiratory system	Not classified	Multiple animal species	NOAEL 3.3 mg/l	2 years
Ethylbenzene	Ingestion	liver kidney and/or bladder	Not classified	Rat	NOAEL 680 mg/kg/day	6 months
Methyl ethyl ketone oxime	Inhalation	hematopoietic system	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 0.36 mg/l	28 days
Methyl ethyl ketone oxime	Inhalation	respiratory system	May cause damage to organs though prolonged or repeated exposure	Mouse	NOAEL 0.01 mg/l	90 days
Methyl ethyl ketone oxime	Inhalation	liver	Not classified	Rat	NOAEL 1.44 mg/l	28 days
Methyl ethyl ketone oxime	Ingestion	blood	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 25 mg/kg/day	90 days
Methyl ethyl ketone oxime	Ingestion	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 100 mg/kg/day	90 days
Methyl ethyl ketone oxime	Ingestion	nervous system	Not classified	Rat	NOAEL 400 mg/kg/day	90 days
Methyl ethyl ketone oxime	Ingestion	liver kidney and/or bladder heart endocrine system bone, teeth, nails, and/or hair immune system	Not classified	Rat	NOAEL 335 mg/kg/day	90 days
Naphthalene	Dermal	blood	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Naphthalene	Dermal	eyes	Not classified	Human	NOAEL Not available	occupational exposure
Naphthalene	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.01 mg/l	13 weeks
Naphthalene	Inhalation	blood	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Naphthalene	Inhalation	eyes	Not classified	Human	NOAEL Not available	occupational exposure
Naphthalene	Ingestion	blood	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Naphthalene	Ingestion	eyes	May cause damage to organs though prolonged or repeated exposure	Rabbit	LOAEL 500 mg/kg/day	15 days

Aspiration Hazard

Name	Value
Stoddard solvent	Aspiration hazard
Hydrotreated light petroleum distillates	Aspiration hazard
Xylene	Aspiration hazard
Heavy aromatic solvent naphtha (petroleum)	Aspiration hazard
Ethylbenzene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Flammable (gases, aerosols, liquids, or solids)

Health Hazards

Carcinogenicity

Respiratory or Skin Sensitization

Skin Corrosion or Irritation

Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Xylene	1330-20-7	Trade Secret 1 - 5
Ethylbenzene	100-41-4	Trade Secret < 0.5
Naphthalene	91-20-3	Trade Secret < 0.2

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 2 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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