



Safety Data Sheet

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Document Group:	18-2239-4	Version Number:	3.02
Issue Date:	04/05/17	Supersedes Date:	02/17/16

Product identifier

3M™ Self-Leveling Seam Sealer, PN 08307

ID Number(s):

41-0003-8015-8, 41-3700-8997-5, 41-3701-2155-4, 60-9801-0580-7

Recommended use

Automotive, Two-part epoxy, self-leveling seam sealer.

Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive Aftermarket
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

18-2289-9, 18-2290-7

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Document Group:	18-2289-9	Version Number:	6.02
Issue Date:	01/14/19	Supersedes Date:	10/25/18

SECTION 1: Identification

1.1. Product identifier

3M™ Self-Leveling Seam Sealer PN 08307 Part A (Accelerator)

Product Identification Numbers

LB-K100-0061-0

1.2. Recommended use and restrictions on use

Recommended use

Automotive, This accelerator to be used with 3M(TM) Self-Leveling Seam Sealer - Part B (Base), Two-part epoxy type self-leveling seam sealer - Accelerator

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive Aftermarket
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 1.

Skin Corrosion/Irritation: Category 1C.

Skin Sensitizer: Category 1B.

2.2. Label elements

Signal word

Danger

Symbols

Corrosion | Exclamation mark |

Pictograms



Hazard Statements

Causes severe skin burns and eye damage.
May cause an allergic skin reaction.

Precautionary Statements

General:

Keep out of reach of children.

Prevention:

Do not breathe dust/fume/gas/mist/vapors/spray.
Wear protective gloves, protective clothing, and eye/face protection.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a POISON CENTER or doctor/physician.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

May cause chemical gastrointestinal burns.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Mercaptan-Terminated Epoxy Curing Agent	Trade Secret*	60 - 100 Trade Secret *
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	90-72-2	7 - 13 Trade Secret *
Bis[(Dimethylamino)methyl] Phenol	71074-89-0	< 2 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield
Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Odor, Color, Grade:	Yellow liquid with irritating sulfur-like odor.
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Boiling Point	>=200 °F [<i>Test Method:Estimated</i>]
Flash Point	>=300 °F [<i>Test Method:Closed Cup</i>]
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapor Pressure	<=27 psia
Vapor Density	<i>No Data Available</i>
Density	1.12 g/ml
Specific Gravity	1.12 [<i>Ref Std:WATER=1</i>]
Solubility in Water	Slight (less than 10%)
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	10,000 - 15,000 centipoise
Hazardous Air Pollutants	0.000158 lb HAPS/lb solids [<i>Test Method:Calculated</i>]
Volatile Organic Compounds	12 g/l [<i>Test Method:calculated SCAQMD rule 443.1</i>]
Volatile Organic Compounds	1.1 % weight [<i>Test Method:calculated per CARB title 2</i>]
VOC Less H2O & Exempt Solvents	12 g/l [<i>Test Method:calculated SCAQMD rule 443.1</i>]

SECTION 10: Stability and reactivity**10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Not determined

10.5. Incompatible materials

Strong acids

Strong oxidizing agents

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	Not Specified
Carbon dioxide	Not Specified
Oxides of Sulfur	Not Specified
Toxic Vapor, Gas, Particulate	Not Specified

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Corrosive (Skin Burns): Signs/symptoms may include localized redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
Mercaptan-Terminated Epoxy Curing Agent	Dermal	Rabbit	LD50 > 10,200 mg/kg
Mercaptan-Terminated Epoxy Curing Agent	Ingestion	Rat	LD50 2,600 mg/kg
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	Dermal	Rat	LD50 1,280 mg/kg
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	Ingestion	Rat	LD50 1,000 mg/kg
Bis[(Dimethylamino)methyl] Phenol	Ingestion		LD50 estimated to be 300 - 2,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Mercaptan-Terminated Epoxy Curing Agent	Rabbit	No significant irritation
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	Rabbit	Corrosive
Bis[(Dimethylamino)methyl] Phenol	similar compound	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Mercaptan-Terminated Epoxy Curing Agent	Rabbit	Mild irritant
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	Rabbit	Corrosive
Bis[(Dimethylamino)methyl] Phenol	similar compounds	Corrosive

Skin Sensitization

Name	Species	Value
Mercaptan-Terminated Epoxy Curing Agent	Mouse	Sensitizing
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Mercaptan-Terminated Epoxy Curing Agent	In Vitro	Not mutagenic
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	In Vitro	Not mutagenic

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity**Reproductive and/or Developmental Effects**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Tris(2,4,6-Dimethylaminomonomethyl)Phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Mercaptan-Terminated Epoxy Curing Agent	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 75 mg/kg/day	90 days
Mercaptan-Terminated Epoxy Curing Agent	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	90 days
Mercaptan-Terminated Epoxy Curing Agent	Ingestion	endocrine system heart skin immune system nervous system eyes kidney and/or bladder respiratory system vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Tris(2,4,6-Dimethylaminomonomethyl)	Dermal	skin liver nervous system auditory	Not classified	Rat	NOAEL 125 mg/kg/day	28 days

l)Phenol		system hematopoietic system eyes				
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Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Hazard Not Otherwise Classified (HNOC)

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Skin Corrosion or Irritation

15.2. State Regulations

Contact 3M for more information.

California Proposition 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Listing</u>
CUMENE	98-82-8	Carcinogen

15.3. Chemical Inventories

The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 3 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification

Health: 3 **Flammability:** 1 **Physical Hazard:** 0 **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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Document Group:	18-2290-7	Version Number:	5.00
Issue Date:	05/21/18	Supersedes Date:	07/27/17

SECTION 1: Identification

1.1. Product identifier

3M™ Self-Leveling Seam Sealer PN 08307 Part B (Base) PN 08307

Product Identification Numbers

LB-K100-0053-0

1.2. Recommended use and restrictions on use

Recommended use

Automotive, This base to be used with 3M(TM) Self-Leveling Seam Sealer - Part A (Accelerator), Two-part epoxy type self-leveling seam sealer - Base

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive Aftermarket
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2B.

Skin Sensitizer: Category 1.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark |

Pictograms**Hazard Statements**

Causes eye irritation.
May cause an allergic skin reaction.

Precautionary Statements**General:**

Keep out of reach of children.

Prevention:

Avoid breathing dust/fume/gas/mist/vapors/spray.
Wear protective gloves.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	25068-38-6	50 - 90 Trade Secret *
Epichlorohydrin Castor Oil Based Epoxy Resin	74398-71-3	10 - 30 Trade Secret *
Dimethyl Siloxane, Reaction Product With Silica	67762-90-7	0.5 - 1.5 Trade Secret *
Epichlorohydrin	106-89-8	< 0.009

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidizing agents. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Epichlorohydrin	106-89-8	ACGIH	TWA:0.5 ppm	A3: Confirmed animal carcin., SKIN
Epichlorohydrin	106-89-8	OSHA	TWA:19 mg/m3(5 ppm)	SKIN
SILICA, AMORPHOUS	67762-90-7	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Neoprene

Nitrile Rubber

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - Neoprene

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Specific Physical Form:	Viscous
Odor, Color, Grade:	Clear viscous liquid, slight odor
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Boiling Point	>=200 °F
Flash Point	>=200 °F [<i>Test Method</i> :Closed Cup]
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapor Pressure	<=27 psia
Vapor Density	<i>No Data Available</i>
Density	1.17 g/ml
Specific Gravity	1.17 [<i>Ref Std</i> :WATER=1]
Solubility in Water	Nil
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	5,000 - 15,000 centipoise [<i>Test Method</i> :Brookfield]
Hazardous Air Pollutants	0.014 lb HAPS/lb solids [<i>Test Method</i> :Calculated]
Volatile Organic Compounds	1 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1]
Volatile Organic Compounds	0.1 % weight [<i>Test Method</i> :calculated per CARB title 2]
VOC Less H2O & Exempt Solvents	1 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Not determined

10.5. Incompatible materials

Strong oxidizing agents

Amines

Strong acids

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Aldehydes	Not Specified
Carbon monoxide	Not Specified
Carbon dioxide	Not Specified
Toxic Vapor, Gas, Particulate	Not Specified

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Vapors released during curing may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Carcinogenicity:

<u>Ingredient</u>	<u>CAS No.</u>	<u>Class Description</u>	<u>Regulation</u>
Epichlorohydrin	106-89-8	Grp. 2A: Probable human carc.	International Agency for Research on Cancer
Epichlorohydrin	106-89-8	Anticipated human carcinogen	National Toxicology Program Carcinogens

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

<u>Name</u>	<u>Route</u>	<u>Species</u>	<u>Value</u>
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	Rat	LD50 > 1,600 mg/kg
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	Rat	LD50 > 1,000 mg/kg
Epichlorohydrin Castor Oil Based Epoxy Resin	Dermal	Rabbit	LD50 > 2,000 mg/kg
Epichlorohydrin Castor Oil Based Epoxy Resin	Ingestion	Rat	LD50 > 5,000 mg/kg
Dimethyl Siloxane, Reaction Product With Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Dimethyl Siloxane, Reaction Product With Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Dimethyl Siloxane, Reaction Product With Silica	Ingestion	Rat	LD50 > 5,110 mg/kg

Epichlorohydrin	Dermal	Rabbit	LD50 755 mg/kg
Epichlorohydrin	Inhalation-Vapor (4 hours)	Rat	LC50 1.7 mg/l
Epichlorohydrin	Ingestion	Rat	LD50 260 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Rabbit	Mild irritant
Dimethyl Siloxane, Reaction Product With Silica	Rabbit	No significant irritation
Epichlorohydrin	Human and animal	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Rabbit	Moderate irritant
Dimethyl Siloxane, Reaction Product With Silica	Rabbit	No significant irritation
Epichlorohydrin	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Human and animal	Sensitizing
Dimethyl Siloxane, Reaction Product With Silica	Human and animal	Not classified
Epichlorohydrin	Human and animal	Sensitizing

Respiratory Sensitization

Name	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	In vivo	Not mutagenic
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	In Vitro	Some positive data exist, but the data are not sufficient for classification
Dimethyl Siloxane, Reaction Product With Silica	In Vitro	Not mutagenic
Epichlorohydrin	In Vitro	Some positive data exist, but the data are not sufficient for classification
Epichlorohydrin	In vivo	Mutagenic

Carcinogenicity

Name	Route	Species	Value
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Dimethyl Siloxane, Reaction Product With Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Epichlorohydrin	Dermal	Mouse	Not carcinogenic
Epichlorohydrin	Ingestion	Rat	Carcinogenic
Epichlorohydrin	Inhalation	Rat	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Dimethyl Siloxane, Reaction Product With Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Dimethyl Siloxane, Reaction Product With Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Dimethyl Siloxane, Reaction Product With Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Epichlorohydrin	Inhalation	Not classified for female reproduction	Rat	NOAEL 0.2 mg/l	10 weeks
Epichlorohydrin	Inhalation	Not classified for development	Multiple animal species	NOAEL 0.09 mg/l	during organogenesis
Epichlorohydrin	Ingestion	Not classified for development	Multiple animal species	NOAEL 160 mg/kg/day	during gestation
Epichlorohydrin	Ingestion	Toxic to male reproduction	Rat	LOAEL 6.25 mg/kg/day	23 days
Epichlorohydrin	Inhalation	Toxic to male reproduction	Rat	NOAEL 0.02 mg/l	10 weeks

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Epichlorohydrin	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL not available	occupational exposure
Epichlorohydrin	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL not available	occupational exposure

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4,4'-Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Dimethyl Siloxane, Reaction Product With Silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Epichlorohydrin	Inhalation	liver	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.21 mg/l	19 days

Epichlorohydrin	Inhalation	kidney and/or bladder	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 0.04 mg/l	136 weeks
Epichlorohydrin	Inhalation	endocrine system	Not classified	Rat	NOAEL 0.377 mg/l	4 weeks
Epichlorohydrin	Inhalation	immune system	Not classified	Rat	LOAEL 0.211 mg/l	4 weeks
Epichlorohydrin	Inhalation	heart	Not classified	Rat	NOAEL 0.02 mg/l	98 days
Epichlorohydrin	Inhalation	nervous system	Not classified	Rat	NOAEL 0.002 mg/l	98 days
Epichlorohydrin	Inhalation	respiratory system	Not classified	Multiple animal species	NOAEL 0.02 mg/l	13 weeks
Epichlorohydrin	Inhalation	blood	Not classified	Rat	NOAEL 0.189 mg/l	90 days
Epichlorohydrin	Ingestion	heart blood	Not classified	Rat	NOAEL 80 mg/kg/day	12 weeks
Epichlorohydrin	Ingestion	liver	Not classified	Rat	NOAEL 25 mg/kg/day	90 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Serious eye damage or eye irritation

15.2. State Regulations

Contact 3M for more information.

California Proposition 65

Ingredient

Epichlorohydrin
Epichlorohydrin

C.A.S. No.

106-89-8
106-89-8

Listing

Male reproductive toxin
Carcinogen

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 1 **Instability:** 1 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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