



## Safety Data Sheet

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<b>Issue Date:</b>	12/12/17	<b>Supersedes Date:</b>	05/04/17

### Product identifier

3M™ Applique Edge Sealer ES2000

### ID Number(s):

70-0062-7013-9, 70-0062-7018-8, 70-2022-8147-6

### Recommended use

Edge sealer for applique film.

### Supplier's details

**MANUFACTURER:** 3M  
**DIVISION:** Automotive and Aerospace Solutions Division

**ADDRESS:** 3M Center, St. Paul, MN 55144-1000, USA  
**Telephone:** 1-888-3M HELPS (1-888-364-3577)

### Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:**

18-1571-1, 16-4356-8

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<b>Document Group:</b>	18-1571-1	<b>Version Number:</b>	6.03
<b>Issue Date:</b>	02/13/19	<b>Supersedes Date:</b>	01/07/19

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ ES-2000 Edge Sealer, Part B

#### Product Identification Numbers

LA-D100-0048-7

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Edge Sealer for Applique, Part B of a Urethane Sealer.

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Automotive and Aerospace Solutions Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Skin Sensitizer: Category 1A.

Reproductive Toxicity: Category 1B.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Exclamation mark | Health Hazard |

##### Pictograms

**Hazard Statements**

May cause an allergic skin reaction.  
May damage fertility or the unborn child.

**Precautionary Statements****Prevention:**

Obtain special instructions before use.  
Do not handle until all safety precautions have been read and understood.  
Avoid breathing dust/fume/gas/mist/vapors/spray.  
Wear protective gloves.  
Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF ON SKIN: Wash with plenty of soap and water.  
If skin irritation or rash occurs: Get medical advice/attention.  
Wash contaminated clothing before reuse.  
IF exposed or concerned: Get medical advice/attention.

**Storage:**

Store locked up.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

### SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
POLYESTER POLYOL 1	Trade Secret*	50 - 70
POLYESTER POLYOL 2	37625-56-2	10 - 30
POLYESTER	27925-07-1	5 - 10
POLYESTER DIOL	31831-53-5	5 - 10
ACRYLIC POLYMER	6197-30-4	1 - 5
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	915-687-0	< 1
Bis(1,2,2,6,6-pentamethyl-4-piperidiny) sebacate	41556-26-7	< 0.8 Trade Secret *
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL SEBACATE	82919-37-7	< 0.5 Trade Secret *
Catalyst	68298-38-4	< 0.25 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

**Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

No need for first aid is anticipated.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products****Substance**

Carbon monoxide

Carbon dioxide

Oxides of Nitrogen

**Condition**

During Combustion

During Combustion

During Combustion

**5.3. Special protective actions for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions

on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

### 7.2. Conditions for safe storage including any incompatibilities

Store away from heat. Store away from oxidizing agents.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
TIN, ORGANIC COMPOUNDS	68298-38-4	ACGIH	TWA(as Sn):0.1 mg/m3;STEL(as Sn):0.2 mg/m3	SKIN, A4: Not class. as human carcin
TIN, ORGANIC COMPOUNDS	68298-38-4	OSHA	TWA(as Sn):0.1 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

None required.

##### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an

exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Specific Physical Form:	Viscous
Odor, Color, Grade:	Clear
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>No Data Available</i>
Boiling Point	$\geq 260$ °F
Flash Point	Flash point $> 93$ °C (200 °F)
Evaporation rate	<i>Not Applicable</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>Not Applicable</i>
Flammable Limits(UEL)	<i>Not Applicable</i>
Vapor Pressure	Negligible
Vapor Density	<i>No Data Available</i>
Density	1.14 kg/l
Specific Gravity	1.14 [ <i>Ref Std: WATER=1</i> ]
Solubility in Water	Slight (less than 10%)
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	42,000 centipoise
Molecular weight	<i>No Data Available</i>
Volatile Organic Compounds	0.8 g/l
Percent volatile	Negligible
VOC Less H <sub>2</sub> O & Exempt Solvents	0.8 g/l

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat

**10.5. Incompatible materials**

Strong oxidizing agents

**10.6. Hazardous decomposition products****Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1. Information on Toxicological effects****Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

**Skin Contact:**

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye Contact:**

Contact with the eyes during product use is not expected to result in significant irritation.

**Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

**Additional Health Effects:****Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg



Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
POLYESTER POLYOL 2	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
POLYESTER POLYOL 2	Ingestion		LD50 > 2,000 mg/kg
POLYESTER	Dermal		LD50 estimated to be > 5,000 mg/kg
POLYESTER	Ingestion		LD50 estimated to be > 5,000 mg/kg
POLYESTER DIOL	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
POLYESTER DIOL	Ingestion	Rat	LD50 > 2,000 mg/kg
ACRYLIC POLYMER	Dermal		LD50 estimated to be > 5,000 mg/kg
ACRYLIC POLYMER	Ingestion	Rat	LD50 > 5,000 mg/kg
Bis(1,2,2,6,6-pentamethyl-4-piperidiny) sebacate	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
Bis(1,2,2,6,6-pentamethyl-4-piperidiny) sebacate	Ingestion	Rat	LD50 3,125 mg/kg
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	Ingestion	Rat	LD50 3,125 mg/kg
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL SEBACATE	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL SEBACATE	Ingestion	Rat	LD50 3,125 mg/kg
Catalyst	Ingestion		LD50 estimated to be 300 - 2,000 mg/kg

ATE = acute toxicity estimate

#### Skin Corrosion/Irritation

Name	Species	Value
ACRYLIC POLYMER	Rabbit	Minimal irritation
Bis(1,2,2,6,6-pentamethyl-4-piperidiny) sebacate	Rabbit	No significant irritation
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	Rabbit	No significant irritation
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL SEBACATE	Rabbit	No significant irritation
Catalyst	similar compounds	Irritant

#### Serious Eye Damage/Irritation

Name	Species	Value
ACRYLIC POLYMER	similar health hazards	Mild irritant
Bis(1,2,2,6,6-pentamethyl-4-piperidiny) sebacate	Rabbit	No significant irritation
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	Rabbit	No significant irritation
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL SEBACATE	Rabbit	No significant irritation
Catalyst	similar compounds	Severe irritant

#### Skin Sensitization

Name	Species	Value
ACRYLIC POLYMER	Guinea pig	Not classified
Bis(1,2,2,6,6-pentamethyl-4-piperidiny) sebacate	Guinea pig	Sensitizing
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	Guinea pig	Sensitizing
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL SEBACATE	Guinea pig	Sensitizing
Catalyst	Guinea pig	Sensitizing

**Photosensitization**

Name	Species	Value
ACRYLIC POLYMER	Guinea pig	Not sensitizing

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
ACRYLIC POLYMER	In Vitro	Not mutagenic
ACRYLIC POLYMER	In vivo	Not mutagenic
Bis(1,2,2,6,6-pentamethyl-4-piperidiny) sebacate	In Vitro	Not mutagenic
Reaction mass of Bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	In Vitro	Not mutagenic
METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDINYL SEBACATE	In Vitro	Not mutagenic
Catalyst	In vivo	Some positive data exist, but the data are not sufficient for classification

**Carcinogenicity**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
ACRYLIC POLYMER	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
ACRYLIC POLYMER	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during organogenesis
Catalyst	Ingestion	Toxic to female reproduction	Rat	NOAEL 2 mg/kg/day	prematuring into lactation
Catalyst	Ingestion	Toxic to development	Rat	NOAEL 2.5 mg/kg/day	during gestation

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
ACRYLIC POLYMER	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
ACRYLIC POLYMER	Dermal	hematopoietic system	Not classified	Rabbit	NOAEL 534 mg/kg/day	13 weeks
ACRYLIC POLYMER	Ingestion	endocrine system	Not classified	Rat	NOAEL 1,085 mg/kg	90 days
ACRYLIC POLYMER	Ingestion	blood   liver   kidney and/or bladder	Not classified	Rabbit	NOAEL 1,085 mg/kg/day	13 weeks
Catalyst	Ingestion	liver	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 2 mg/kg/day	2 weeks
Catalyst	Ingestion	immune system	Causes damage to organs through	Rat	NOAEL 0.3	28 days

			prolonged or repeated exposure		mg/kg/day	
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**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information**

**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations**

**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information**

**15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:**

**Physical Hazards**

Not applicable

**Health Hazards**

Reproductive toxicity

Respiratory or Skin Sensitization

**15.2. State Regulations**

Contact 3M for more information.

**15.3. Chemical Inventories**

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

#### 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

### SECTION 16: Other information

#### NFPA Hazard Classification

**Health: 2 Flammability: 1 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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<b>Document Group:</b>	16-4356-8	<b>Version Number:</b>	9.00
<b>Issue Date:</b>	02/13/19	<b>Supersedes Date:</b>	05/21/18

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ ES-2000 Edge Sealer, Part A

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Edge sealer., Part A of a Urethane Sealant

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Automotive and Aerospace Solutions Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Respiratory Sensitizer: Category 1A.

Skin Sensitizer: Category 1A.

Specific Target Organ Toxicity (single exposure): Category 3.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Exclamation mark | Health Hazard |

##### Pictograms

**Hazard Statements**

May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
 May cause an allergic skin reaction.  
 May cause respiratory irritation.

**Precautionary Statements****Prevention:**

Avoid breathing dust/fume/gas/mist/vapors/spray.  
 Use only outdoors or in a well-ventilated area.  
 In case of inadequate ventilation wear respiratory protection.  
 Wear protective gloves.  
 Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.  
 IF ON SKIN: Wash with plenty of soap and water.  
 If skin irritation or rash occurs: Get medical advice/attention.  
 Wash contaminated clothing before reuse.  
 Call a POISON CENTER or doctor/physician if you feel unwell.

**Storage:**

Store in a well-ventilated place. Keep container tightly closed.  
 Store locked up.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**Supplemental Information:**

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates. Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

## SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
HEXAMETHYLENE DIISOCYANATE POLYMER	28182-81-2	99 - 100 Trade Secret *
HEXAMETHYLENE DIISOCYANATE	822-06-0	< 0.2 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

## SECTION 4: First aid measures

**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures**

**5.1. Suitable extinguishing media**

DO NOT USE WATER In case of fire: Use a carbon dioxide or dry chemical extinguisher to extinguish.

**5.2. Special hazards arising from the substance or mixture**

Closed containers exposed to heat from fire may build pressure and explode.

**Hazardous Decomposition or By-Products**

**Substance**

Carbon monoxide  
Carbon dioxide  
Hydrogen Cyanide  
Oxides of Nitrogen

**Condition**

During Combustion  
During Combustion  
During Combustion  
During Combustion

**5.3. Special protective actions for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Dispose of collected material as soon as

possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Do not use in a confined area with minimal air exchange. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

### 7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
HEXAMETHYLENE DIISOCYANATE	822-06-0	ACGIH	TWA:0.005 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

None required.

##### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Butyl Rubber

Polyethylene

Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an



exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber  
Apron – Polyethylene  
Apron - polymer laminate

### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>General Physical Form:</b>	Liquid
<b>Specific Physical Form:</b>	Paste
<b>Odor, Color, Grade:</b>	pale yellow, odorless
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>No Data Available</i>
<b>Boiling Point</b>	203 °C
<b>Flash Point</b>	Flash point > 93 °C (200 °F)
<b>Evaporation rate</b>	<i>No Data Available</i>
<b>Flammability (solid, gas)</b>	Not Applicable
<b>Flammable Limits(LEL)</b>	<i>No Data Available</i>
<b>Flammable Limits(UEL)</b>	<i>No Data Available</i>
<b>Vapor Pressure</b>	Negligible
<b>Vapor Density</b>	<i>No Data Available</i>
<b>Density</b>	1.16 g/l
<b>Specific Gravity</b>	1.16 [ <i>Ref Std: WATER=1</i> ]
<b>Solubility in Water</b>	Appreciable [ <i>Details: CONDITIONS: reacts</i> ]
<b>Solubility- non-water</b>	<i>No Data Available</i>
<b>Partition coefficient: n-octanol/ water</b>	<i>No Data Available</i>
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Viscosity</b>	>=40,000 centipoise
<b>Molecular weight</b>	<i>No Data Available</i>
<b>Volatile Organic Compounds</b>	2.3 g/l
<b>Percent volatile</b>	<i>No Data Available</i>
<b>VOC Less H2O &amp; Exempt Solvents</b>	2.3 g/l

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization may occur.

**10.4. Conditions to avoid**

Heat

**10.5. Incompatible materials**

Strong acids  
 Strong bases  
 Strong oxidizing agents  
 Water

**10.6. Hazardous decomposition products**

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1. Information on Toxicological effects**

**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

**Skin Contact:**

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye Contact:**

Contact with the eyes during product use is not expected to result in significant irritation.

**Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

**Additional Information:**

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
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Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
HEXAMETHYLENE DIISOCYANATE POLYMER	Inhalation-Dust/Mist (4 hours)	Professional judgement	LC50 estimated to be 1 - 5 mg/l
HEXAMETHYLENE DIISOCYANATE POLYMER	Dermal	Rabbit	LD50 > 5,000 mg/kg
HEXAMETHYLENE DIISOCYANATE POLYMER	Ingestion	Rat	LD50 > 5,000 mg/kg
HEXAMETHYLENE DIISOCYANATE	Dermal	Rabbit	LD50 570 mg/kg
HEXAMETHYLENE DIISOCYANATE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.12 mg/l
HEXAMETHYLENE DIISOCYANATE	Ingestion	Rat	LD50 710 mg/kg

ATE = acute toxicity estimate

### Skin Corrosion/Irritation

Name	Species	Value
HEXAMETHYLENE DIISOCYANATE POLYMER	Rabbit	Minimal irritation
HEXAMETHYLENE DIISOCYANATE	Rabbit	Corrosive

### Serious Eye Damage/Irritation

Name	Species	Value
HEXAMETHYLENE DIISOCYANATE POLYMER	Rabbit	Mild irritant
HEXAMETHYLENE DIISOCYANATE	Rabbit	Corrosive

### Skin Sensitization

Name	Species	Value
HEXAMETHYLENE DIISOCYANATE POLYMER	Guinea pig	Sensitizing
HEXAMETHYLENE DIISOCYANATE	Multiple animal species	Sensitizing

### Respiratory Sensitization

Name	Species	Value
HEXAMETHYLENE DIISOCYANATE POLYMER	similar compounds	Not classified
HEXAMETHYLENE DIISOCYANATE	Human and animal	Sensitizing

### Germ Cell Mutagenicity

Name	Route	Value
HEXAMETHYLENE DIISOCYANATE POLYMER	In Vitro	Not mutagenic
HEXAMETHYLENE DIISOCYANATE POLYMER	In vivo	Not mutagenic
HEXAMETHYLENE DIISOCYANATE	In Vitro	Not mutagenic
HEXAMETHYLENE DIISOCYANATE	In vivo	Not mutagenic

### Carcinogenicity

Name	Route	Species	Value
HEXAMETHYLENE DIISOCYANATE	Inhalation	Rat	Not carcinogenic

### Reproductive Toxicity

### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure
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					<b>Duration</b>
HEXAMETHYLENE DIISOCYANATE	Inhalation	Not classified for female reproduction	Rat	NOAEL 0.002 mg/l	7 weeks
HEXAMETHYLENE DIISOCYANATE	Inhalation	Not classified for development	Rat	NOAEL 0.002 mg/l	7 weeks
HEXAMETHYLENE DIISOCYANATE	Inhalation	Not classified for male reproduction	Rat	NOAEL 0.014 mg/l	4 weeks

### Target Organ(s)

#### Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
HEXAMETHYLENE DIISOCYANATE POLYMER	Inhalation	respiratory irritation	May cause respiratory irritation		NOAEL Not available	
HEXAMETHYLENE DIISOCYANATE	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
HEXAMETHYLENE DIISOCYANATE	Inhalation	blood	Not classified	Human	NOAEL Not available	occupational exposure

#### Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
HEXAMETHYLENE DIISOCYANATE POLYMER	Inhalation	immune system   blood	Not classified	Rat	NOAEL 0.084 mg/l	2 weeks
HEXAMETHYLENE DIISOCYANATE	Inhalation	liver   kidney and/or bladder	Not classified	Rat	NOAEL 0.002 mg/l	3 weeks
HEXAMETHYLENE DIISOCYANATE	Inhalation	endocrine system	Not classified	Rat	NOAEL 0.0014 mg/l	4 weeks
HEXAMETHYLENE DIISOCYANATE	Inhalation	blood	Not classified	Rat	NOAEL 0.0012 mg/l	2 years
HEXAMETHYLENE DIISOCYANATE	Inhalation	nervous system	Not classified	Rat	NOAEL 0.002 mg/l	7 weeks
HEXAMETHYLENE DIISOCYANATE	Inhalation	heart	Not classified	Rat	NOAEL 0.001 mg/l	90 days

### Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

## SECTION 12: Ecological information

### Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

### Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** D003 (Reactive)

## SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

#### EPCRA 311/312 Hazard Classifications:

##### Physical Hazards

Not applicable

##### Health Hazards

Respiratory or Skin Sensitization

Specific target organ toxicity (single or repeated exposure)

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: Other information

#### NFPA Hazard Classification

**Health:** 2 **Flammability:** 1 **Instability:** 1 **Special Hazards:** Reacts with Water

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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