Safety Data Sheet

Document Group:	18-1475-5	**Version Number:**	5.00
Issue Date:	06/27/14	**Supercedes Date:**	02/17/12

SECTION 1: Identification

1.1. Product identifier
Loctite 411 Clear Toughened Instant Adhesive

Product Identification Numbers
80-6111-5491-7

1.2. Recommended use and restrictions on use

Recommended use
Used in the assembly of Field Mount Plugs (Fiber Optics).

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Communication Markets Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification
Flammable Liquid: Category 4.
Serious Eye Damage/Irritation: Category 2A.
Respiratory Sensitizer: Category 1.
Skin Sensitizer: Category 1.
Specific Target Organ Toxicity (respiratory irritation): Category 3.

2.2. Label elements
Signal word
Danger

Symbols
Exclamation mark | Health Hazard |

Pictograms

Hazard Statements
Combustible liquid.

Causes serious eye irritation.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.
May cause respiratory irritation.

Precautionary Statements

Prevention:
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Avoid breathing dust/fume/gas/mist/vapors/spray.
Use only outdoors or in a well-ventilated area.
In case of inadequate ventilation wear respiratory protection.
Wear protective gloves and eye/face protection.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

Response:
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.
Call a POISON CENTER or doctor/physician if you feel unwell.
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:
Store in a well-ventilated place. Keep container tightly closed.
Keep cool.
Store locked up.

Disposal:
Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified
Avoid eye and skin contact. If eyelids are bonded, do not force open. In case of skin bonding, quickly soak in warm water and avoid excessive force to free bonded area. May bond tissue rapidly. May cause thermal burns.

99% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt

ETHYL CYANOACRYLATE	7085-85-0	85 - 90
POLY(METHYL METHACRYLATE)	9011-14-7	10 - 15
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	112945-52-5	1 - 3
PHTHALIC ANHYDRIDE	85-44-9	0.1 - 1
HYDROQUINONE	123-31-9	<= 0.1

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Eye Contact:
Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture
Closed containers exposed to heat from fire may build pressure and explode.

5.3. Special protective actions for fire-fighters
Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin contact with hot material. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed to prevent loss of stabilizing materials. Protect from sunlight. Store away from heat. Store away from acids. Store away from oxidizing agents. Store away from areas where product may come into contact with food or pharmaceuticals.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
SILICA, AMORPHOUS	112945-52-5	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	
HYDROQUINONE	123-31-9	ACGIH	TWA:1 mg/m3	Dermal Sensitizer
HYDROQUINONE	123-31-9	CMRG	STEL:4 mg/m3	
HYDROQUINONE	123-31-9	OSHA	TWA:2 mg/m3	
ETHYL CYANOACRYLATE	7085-85-0	ACGIH	TWA:0.2 ppm	
PHTHALIC ANHYDRIDE	85-44-9	ACGIH	TWA:1 ppm	Dermal/Respiratory Sensitizer
PHTHALIC ANHYDRIDE	85-44-9	OSHA	TWA:12 mg/m3(2 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Full Face Shield
Indirect Vented Goggles

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Do not wear cotton gloves. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Thermal hazards
Wear heat insulating gloves when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Specific Physical Form:	Liquid
Odor, Color, Grade:	Clear liquid sharp irritating odor.
Odor threshold	*No Data Available*
pH	*Not Applicable*
Melting point	*No Data Available*
Boiling Point	>=149 ºC
Flash Point	80 - 93.3 ºC [*Test Method:* Tagliabue Closed Cup]
Evaporation rate	*No Data Available*
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	1.7 % volume [*Details:* Phthalic anhydride]
Flammable Limits(UEL)	10.5 % volume [*Details:* Phthalic anhydride]
Vapor Pressure	<=0.2 mmHg
Vapor Pressure	Negligible [*Details:* Less than 0.2 mm at 75F]
Vapor Density	3 [*Ref Std:* AIR=1]
Vapor Density	*Not Applicable*
Density	1.05 g/ml [@ 23.9 ºC]
Specific Gravity	1.05 [@ 23.9 ºC] [*Ref Std:* WATER=1]
Solubility in Water	Nil
Solubility- non-water	*No Data Available*

Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	485 ºC
Decomposition temperature	*No Data Available*
Viscosity	*No Data Available*
Volatile Organic Compounds	20 g/l [*Test Method:* Estimated] [*Details:* (California SCAQMD Method 316B)]

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Not determined

10.5. Incompatible materials
Not determined

10.6. Hazardous decomposition products

Substance	Condition
Carbon monoxide	At Elevated Temperatures
Carbon dioxide	At Elevated Temperatures

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

Skin Contact:
Bonds skin rapidly.

During heating:
Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:
Bonds eyelids rapidly.

During heating:
Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE > 50 mg/l
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
ETHYL CYANOACRYLATE	Dermal	Rabbit	LD50 > 2,000 mg/kg
ETHYL CYANOACRYLATE	Ingestion	Rat	LD50 > 5,000 mg/kg
POLY(METHYL METHACRYLATE)	Dermal		LD50 estimated to be > 5,000 mg/kg
POLY(METHYL METHACRYLATE)	Ingestion	Rat	LD50 > 5,000 mg/kg
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Dermal	Rabbit	LD50 > 5,000 mg/kg
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Ingestion	Rat	LD50 > 5,110 mg/kg
PHTHALIC ANHYDRIDE	Dermal		estimated to be > 5,000 mg/kg
PHTHALIC ANHYDRIDE	Inhalation-Dust/Mist		estimated to be > 12.5 mg/l
PHTHALIC ANHYDRIDE	Inhalation-Vapor		estimated to be > 50 mg/l
PHTHALIC ANHYDRIDE	Ingestion		estimated to be 300 - 2,000 mg/kg
HYDROQUINONE	Dermal	Rat	LD50 > 4,800 mg/kg
HYDROQUINONE	Ingestion	Rat	LD50 302 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
ETHYL CYANOACRYLATE	Rabbit	Mild irritant
POLY(METHYL METHACRYLATE)	Rabbit	No significant irritation
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Rabbit	No significant irritation
HYDROQUINONE	Human and animal	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
ETHYL CYANOACRYLATE	Rabbit	Severe irritant

POLY(METHYL METHACRYLATE)	Rabbit	Mild irritant
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Rabbit	No significant irritation
HYDROQUINONE		Severe irritant

Skin Sensitization

Name	Species	Value
ETHYL CYANOACRYLATE	Human	Some positive data exist, but the data are not sufficient for classification
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Human and animal	Not sensitizing
HYDROQUINONE	Guinea pig	Sensitizing

Respiratory Sensitization

Name	Species	Value
ETHYL CYANOACRYLATE	Human	Some positive data exist, but the data are not sufficient for classification

Germ Cell Mutagenicity

Name	Route	Value
ETHYL CYANOACRYLATE	In Vitro	Not mutagenic
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	In Vitro	Not mutagenic
HYDROQUINONE	In Vitro	Some positive data exist, but the data are not sufficient for classification
HYDROQUINONE	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
HYDROQUINONE	Dermal	Mouse	Not carcinogenic
HYDROQUINONE	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
HYDROQUINONE	Ingestion	Not toxic to female reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
HYDROQUINONE	Ingestion	Not toxic to male reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
HYDROQUINONE	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 100 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
ETHYL CYANOACRYLATE	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure

HYDROQUINONE	Ingestion	nervous system	May cause damage to organs	Rat	NOAEL Not available	not applicable
HYDROQUINONE	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 400 mg/kg	not applicable

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	Inhalation	respiratory system | silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
HYDROQUINONE	Ingestion	blood	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	40 days
HYDROQUINONE	Ingestion	bone marrow | liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	9 weeks
HYDROQUINONE	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 50 mg/kg/day	15 months
HYDROQUINONE	Ocular	eyes	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

Name	Value

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit **http://3M.com/Transportinfo** or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - Yes Immediate Hazard - Yes Delayed Hazard - No

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

Ingredient	C.A.S. No	% by Wt
PHTHALIC ANHYDRIDE	85-44-9	0.1 - 1

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this product are in compliance with the chemical notification requirements of TSCA.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

HMIS Hazard Classification

Health: 2 **Flammability:** 2 **Physical Hazard:** 1 **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® III) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® III ratings are to be used with a fully implemented HMIS® III program. HMIS® is a registered mark of the American Coatings Association (ACA).

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