



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Scotch-Weld™ Urethane Adhesive DP620NS Black and Urethane Adhesive 620NS Black, Part B

Product Identification Numbers

62-2645-8530-8, 62-2645-8531-6, 62-2645-9530-7, 62-2645-9531-5
7010367262, 7010309744

1.2. Recommended use and restrictions on use

Recommended use

Structural adhesive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

Formerly known as DYNAMix™ Sheet Metal Bonding Adhesive 6188-1.

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 1.

Skin Corrosion/Irritation: Category 1C.

Skin Sensitizer: Category 1A.

2.2. Label elements

Signal word

Danger

Symbols

Corrosion | Exclamation mark |

Pictograms

**Hazard Statements**

Causes severe skin burns and eye damage.
May cause an allergic skin reaction.

Precautionary Statements**Prevention:**

Do not breathe dust/fume/gas/mist/vapors/spray.
Wear protective gloves, protective clothing, and eye/face protection.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a POISON CENTER or doctor/physician.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

May cause chemical gastrointestinal burns.

Supplemental Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

2% of the mixture consists of ingredients of unknown acute oral toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Polyether Polyol	9082-00-2	20 - 50 Trade Secret *
Polyol (NJTSRN 04499600-7463)	Trade Secret*	15 - 40 Trade Secret *
1,4-Cyclohexanedimethanol	105-08-8	1 - 10 Trade Secret *
Amorphous Silica	7631-86-9	1 - 10 Trade Secret *
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	1 - 7 Trade Secret *
Aluminum Oxide	1344-28-1	0.1 - 5 Trade Secret *
Isophorone Diamine	2855-13-2	0.1 - 5 Trade Secret *
Calcium Oxide	1305-78-8	< 3 Trade Secret *

Potassium Oxide	12136-45-7	< 3 Trade Secret *
Sodium Oxide	1313-59-3	<= 1.5 Trade Secret *
BHT	128-37-0	< 0.5 Trade Secret *
m-xylene-.alpha.alpha'.-diamine	1477-55-0	<= 0.5 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Skin burns (localized redness, swelling, itching, intense pain, blistering, and tissue destruction). Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Aldehydes
Carbon monoxide
Carbon dioxide
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
BHT	128-37-0	ACGIH	TWA(inhalable fraction and vapor):2 mg/m ³	A4: Not class. as human carcin
Calcium Oxide	1305-78-8	ACGIH	TWA:2 mg/m ³	
Calcium Oxide	1305-78-8	OSHA	TWA:5 mg/m ³	
Aluminum Oxide	1344-28-1	OSHA	TWA(as total dust):15 mg/m ³ ;TWA(respirable fraction):5 mg/m ³	
Aluminum, insoluble compounds	1344-28-1	ACGIH	TWA(respirable fraction):1 mg/m ³	A4: Not class. as human carcin
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles	1344-28-1	ACGIH	TWA(inhalable particulates):10 mg/m ³	
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles	1344-28-1	ACGIH	TWA(respirable particles):3 mg/m ³	

m-xylene-.alpha.alpha'.-diamine	1477-55-0	ACGIH	CEIL:0.018 ppm	Danger of cutaneous absorption
SILICA, AMORPHOUS	67762-90-7	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m3	
DUST, INERT OR NUISANCE	7631-86-9	OSHA	TWA(as total dust):15 mg/m3;TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m3);TWA(respirable fraction):5 mg/m3;TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m3)	
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles	7631-86-9	ACGIH	TWA(inhalable particulates):10 mg/m3	
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles	7631-86-9	ACGIH	TWA(respirable particles):3 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part

of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Liquid

Color

Milky White

Specific Physical Form:

Viscous

Odor

Slight Ammoniacal

Odor threshold

No Data Available

pH

Not Applicable

Melting point

No Data Available

Boiling Point

≥ 390 °F

Flash Point

≥ 290 °F [*Test Method*: Tagliabue Closed Cup]

Evaporation rate

≤ 1 [*Ref Std*: WATER=1]

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

Not Applicable

Flammable Limits(UEL)

Not Applicable

Vapor Pressure

Not Applicable

Vapor Density

≥ 1 [*Ref Std*: AIR=1]

Density

1.054 g/ml

Specific Gravity

1.0 - 1.2 [*Ref Std*: WATER=1]

Solubility in Water

Negligible

Solubility- non-water

No Data Available

Partition coefficient: n-octanol/ water

No Data Available

Autoignition temperature

Not Applicable

Decomposition temperature

No Data Available

Viscosity

4,000 - 7,500 centipoise

Hazardous Air Pollutants

0 % weight [*Test Method*: Calculated]

Molecular weight

No Data Available

VOC Less H₂O & Exempt Solvents

0 g/l [*Test Method*: calculated SCAQMD rule 443.1]

[*Details*: when used as intended with Part A]

VOC Less H₂O & Exempt Solvents

32 g/l [*Test Method*: calculated SCAQMD rule 443.1] [*Details*: as

supplied]

VOC Less H₂O & Exempt Solvents

0 % [*Test Method*: calculated SCAQMD rule 443.1]

[*Details*: when used as intended with Part A]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Strong acids
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Corrosive (Skin Burns): Signs/symptoms may include localized redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen.

Additional Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg

Polyether Polyol	Dermal	similar compounds	LD50 > 2,000 mg/kg
Polyether Polyol	Inhalation-Dust/Mist (4 hours)	similar compounds	LC50 > 3.2 mg/l
Polyether Polyol	Ingestion	similar compounds	LD50 > 5,000 mg/kg
Polyol (NJTSRN 04499600-7463)	Dermal	Rat	LD50 > 2,000 mg/kg
Polyol (NJTSRN 04499600-7463)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 50 mg/l
Polyol (NJTSRN 04499600-7463)	Ingestion	Rat	LD50 4,600 mg/kg
1,4-Cyclohexanedimethanol	Dermal	Rat	LD50 > 2,000 mg/kg
1,4-Cyclohexanedimethanol	Ingestion	Rat	LD50 > 2,000 mg/kg
Amorphous Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Amorphous Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Amorphous Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Aluminum Oxide	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminum Oxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Aluminum Oxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Isophorone Diamine	Dermal	Rat	LD50 > 2,000 mg/kg
Isophorone Diamine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 estimated to be 1 - 5 mg/l
Isophorone Diamine	Ingestion	Rat	LD50 1,030 mg/kg
Sodium Oxide	Ingestion	Professional judgment	LD50 estimated to be 50 - 300 mg/kg
Calcium Oxide	Ingestion	Rat	LD50 > 2,500 mg/kg
Calcium Oxide	Dermal	similar compounds	LD50 > 2,500 mg/kg
m-xylene-.alpha.alpha'.-diamine	Dermal	Rabbit	LD50 > 2,000 mg/kg
m-xylene-.alpha.alpha'.-diamine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 1.2 mg/l
m-xylene-.alpha.alpha'.-diamine	Ingestion	Rat	LD50 980 mg/kg
BHT	Dermal	Rat	LD50 > 2,000 mg/kg
BHT	Ingestion	Rat	LD50 > 2,930 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Polyether Polyol	similar compounds	Minimal irritation
Polyol (NJTSRN 04499600-7463)	Rabbit	No significant irritation
1,4-Cyclohexanedimethanol	Rabbit	No significant irritation
Amorphous Silica	Rabbit	No significant irritation
Aluminum Oxide	Rabbit	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Isophorone Diamine	official	Corrosive

	classification	
Potassium Oxide	official classification	Corrosive
Calcium Oxide	Human	Corrosive
Sodium Oxide	similar compounds	Corrosive
m-xylene-.alpha.alpha'.-diamine	Rat	Corrosive
BHT	Human and animal	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
Polyether Polyol	similar compounds	Mild irritant
Polyol (NJTSRN 04499600-7463)	Rabbit	Mild irritant
1,4-Cyclohexanedimethanol	Rabbit	Corrosive
Amorphous Silica	Rabbit	No significant irritation
Aluminum Oxide	Rabbit	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation
Isophorone Diamine	Rabbit	Corrosive
Potassium Oxide	similar health hazards	Corrosive
Calcium Oxide	Rabbit	Corrosive
Sodium Oxide	similar compounds	Corrosive
m-xylene-.alpha.alpha'.-diamine	Rabbit	Corrosive
BHT	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
Polyether Polyol	similar compounds	Not classified
1,4-Cyclohexanedimethanol	Guinea pig	Not classified
Amorphous Silica	Human and animal	Not classified
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified
Isophorone Diamine	Guinea pig	Sensitizing
m-xylene-.alpha.alpha'.-diamine	Guinea pig	Sensitizing
BHT	Human	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Polyether Polyol	In Vitro	Not mutagenic
1,4-Cyclohexanedimethanol	In Vitro	Not mutagenic
1,4-Cyclohexanedimethanol	In vivo	Not mutagenic

Amorphous Silica	In Vitro	Not mutagenic
Aluminum Oxide	In Vitro	Not mutagenic
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic
Isophorone Diamine	In Vitro	Not mutagenic
Calcium Oxide	In Vitro	Not mutagenic
m-xylene-.alpha.alpha'.-diamine	In Vitro	Not mutagenic
m-xylene-.alpha.alpha'.-diamine	In vivo	Not mutagenic
BHT	In Vitro	Not mutagenic
BHT	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Amorphous Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Aluminum Oxide	Inhalation	Rat	Not carcinogenic
Siloxanes and Silicones, di-Me, reaction products with silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
BHT	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
1,4-Cyclohexanedimethanol	Ingestion	Not classified for female reproduction	Rat	NOAEL 1,360 mg/kg/day	prematuring into lactation
1,4-Cyclohexanedimethanol	Ingestion	Not classified for male reproduction	Rat	NOAEL 479 mg/kg/day	91 days
1,4-Cyclohexanedimethanol	Ingestion	Not classified for development	Rat	NOAEL 854 mg/kg/day	prematuring into lactation
Amorphous Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Isophorone Diamine	Ingestion	Not classified for development	Rat	NOAEL 250 mg/kg/day	during gestation
m-xylene-.alpha.alpha'.-diamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 450 mg/kg/day	1 generation
m-xylene-.alpha.alpha'.-diamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 450 mg/kg/day	1 generation
m-xylene-.alpha.alpha'.-diamine	Ingestion	Not classified for development	Rat	NOAEL 450 mg/kg/day	1 generation
BHT	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
BHT	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
BHT	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	2 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
1,4-Cyclohexanedimethanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Isophorone Diamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL not available	
Potassium Oxide	Inhalation	respiratory irritation	May cause respiratory irritation	similar health hazards	NOAEL Not available	
Calcium Oxide	Inhalation	respiratory irritation	May cause respiratory irritation	Not available	NOAEL Not available	occupational exposure
Sodium Oxide	Inhalation	respiratory irritation	May cause respiratory irritation	Professional judgement	NOAEL Not available	
m-xylene-.alpha.alpha'.-diamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Not available	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
1,4-Cyclohexanedimethanol	Ingestion	heart immune system kidney and/or bladder endocrine system hematopoietic system liver nervous system eyes	Not classified	Rat	NOAEL 861 mg/kg/day	13 weeks
Amorphous Silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Aluminum Oxide	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Aluminum Oxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Isophorone Diamine	Ingestion	hematopoietic system liver kidney and/or bladder	Not classified	Rat	NOAEL 160 mg/kg/day	13 weeks
m-xylene-.alpha.alpha'.-diamine	Ingestion	endocrine system blood bone marrow	Not classified	Rat	NOAEL 600 mg/kg/day	28 days
BHT	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	28 days
BHT	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 500 mg/kg/day	2 generation
BHT	Ingestion	blood	Not classified	Rat	LOAEL 420 mg/kg/day	40 days
BHT	Ingestion	endocrine system	Not classified	Rat	NOAEL 25 mg/kg/day	2 generation
BHT	Ingestion	heart	Not classified	Mouse	NOAEL 3,480 mg/kg/day	10 weeks

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information

on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Hazard Not Otherwise Classified (HNOC)

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Skin Corrosion or Irritation

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Aluminum Oxide	1344-28-1	Trade Secret 0.1 - 5
Aluminum Oxide (ALUMINUM OXIDE (FIBROUS FORMS ONLY))	1344-28-1	Trade Secret 0.1 - 5

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 3 **Flammability:** 1 **Instability:** 1 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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