Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Novec™ 1720 Electronic Grade Coating

Product Identification Numbers

ID Number	UPC	ID Number	UPC
98-0212-3193-5	0 00 51135 71627 4	98-0212-3238-8	
98-0212-3694-2			

7100003760, 7100064103, 7100064107

1.2. Recommended use and restrictions on use

Recommended use

For Industrial Use Only. Not Intended for Use as a Medical Device or Drug., Coating applications in electronic industry

Restrictions on use

3M Electronics Markets Materials Division (EMMD) will not knowingly sample, support, or sell its products for incorporation in medical and pharmaceutical products and applications in which the 3M product will be temporarily or permanently implanted into humans or animals. The customer is responsible for evaluating and determining that a 3M EMMD product is suitable and appropriate for its particular use and intended application. The conditions of evaluation, selection, and use of a 3M product can vary widely and affect the use and intended application of a 3M product. Because many of these conditions are uniquely within the user's knowledge and control, it is essential that the user evaluate and determine whether the 3M product is suitable and appropriate for a particular use and intended application, and complies with all local applicable laws, regulations, standards, and guidance.

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Electronics Materials Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

2.2. Label elements
Signal word
Not applicable.

Symbols
Not applicable.

Pictograms
Not applicable.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Butane, 1,1,1,2,2,3,3,4,4-nonafluoro-4-methoxy-	163702-07-6	20 - 80
METHYL NONAFLUOROISOBUTYL ETHER	163702-08-7	20 - 80

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:
No need for first aid is anticipated.

4.2. Most important symptoms and effects, both acute and delayed
See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture
Exposure to extreme heat can give rise to thermal decomposition.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Fluoride	During Combustion

5.3. Special protective actions for fire-fighters
When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Ventilate the area with fresh air. Observe precautions from other sections.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Do not breathe thermal decomposition products. Avoid skin contact with hot material. For industrial/occupational use only. Not for consumer sale or use. Store work clothes separately from other clothing, food and tobacco products. Avoid release to the environment. No smoking: Smoking while using this product can result in contamination of the tobacco and/or smoke and lead to the formation of hazardous decomposition products.

7.2. Conditions for safe storage including any incompatibilities
Store away from strong bases.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Butane, 1,1,1,2,2,3,3,4,4-nonafluoro-4-methoxy-	163702-07-6	AIHA	TWA:750 ppm	
METHYL NONAFLUOROISOBUTYL ETHER	163702-08-7	AIHA	TWA:750 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Provide appropriate local exhaust when product is heated. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields

Skin/hand protection
Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.
Gloves made from the following material(s) are recommended: Neoprene

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - Neoprene

Respiratory protection

During heating:
Use a positive pressure supplied-air respirator if there is a potential for over exposure from an uncontrolled release, exposure levels are not known, or under any other circumstances where air-purifying respirators may not provide adequate protection.

Thermal hazards
Wear heat insulating gloves when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Specific Physical Form:	Liquid
Odor, Color, Grade:	Clear, colorless, liquid. Slight ethereal odor.
Odor threshold	*No Data Available*
pH	*Not Applicable*
Melting point	-135 ºC
Boiling Point	61 ºC [@ 760 mmHg]
Flash Point	No flash point
Evaporation rate	49 [*Ref Std:*BUOAC=1]
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	None detected [*Details:*NONE acc to ASTM E681-94, @100C]
Flammable Limits(UEL)	None detected [*Details:*NONE acc to ASTM E681-94, @100C]
Vapor Pressure	202 mmHg [@ 25 ºC]
Vapor Density	8.6 [*Ref Std:*AIR=1]

Density	1.5 g/ml
Specific Gravity	1.5 [*Ref Std:*WATER=1]
Solubility In Water	< 12 ppm
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	405 ºC [*Details:*(ASTM E659-84)]
Decomposition temperature	*No Data Available*
Viscosity	0.6 centipoise [@ 23 ºC]
Molecular weight	*No Data Available*
Volatile Organic Compounds	[*Details:*Exempt]
Percent volatile	> 99 % weight
VOC Less H2O & Exempt Solvents	[*Details:*Exempt]

SECTION 10: Stability and reactivity

10.1. Reactivity
This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
Not determined

10.5. Incompatible materials
Strong bases

10.6. Hazardous decomposition products

Substance	Condition
Tetrafluoroethylene	At Elevated Temperatures - extreme conditions of heat
Carbonyl Fluoride	At Elevated Temperatures - extreme conditions of heat
Carbon monoxide	At Elevated Temperatures - extreme conditions of heat
Carbon dioxide	At Elevated Temperatures - extreme conditions of heat
SILICON TETRAFLUORIDE	At Elevated Temperatures - extreme conditions of heat
Hydrogen Fluoride	At Elevated Temperatures - extreme conditions of heat
Perfluoroisobutylene (PFIB)	At Elevated Temperatures - extreme conditions of heat
Toxic Vapor, Gas, Particulate	At Elevated Temperatures - extreme conditions of heat

Refer to section 5.2 for hazardous decomposition products during combustion.

If the product is exposed to extreme condition of heat from misuse or equipment failure, toxic decomposition products that include hydrogen fluoride and perfluoroisobutylene can occur.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
No known health effects.

Skin Contact:
Contact with the skin during product use is not expected to result in significant irritation.

Eye Contact:
Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:
No known health effects.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
METHYL NONAFLUOROISOBUTYL ETHER	Dermal		LD50 estimated to be > 5,000 mg/kg
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation-Vapor (4 hours)	Rat	LC50 > 1,000 mg/l
METHYL NONAFLUOROISOBUTYL ETHER	Ingestion	Rat	LD50 > 5,000 mg/kg
Butane, 1,1,1,2,2,3,3,4,4-nonafluoro-4-methoxy-	Dermal		LD50 estimated to be > 5,000 mg/kg
Butane, 1,1,1,2,2,3,3,4,4-nonafluoro-4-methoxy-	Inhalation-Vapor (4 hours)	Rat	LC50 > 1,000 mg/l
Butane, 1,1,1,2,2,3,3,4,4-nonafluoro-4-methoxy-	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
METHYL NONAFLUOROISOBUTYL ETHER	Rabbit	No significant irritation
Butane, 1,1,1,2,2,3,3,4,4-nonafluoro-4-methoxy-	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
METHYL NONAFLUOROISOBUTYL ETHER	Rabbit	No significant irritation
Butane, 1,1,1,2,2,3,3,4,4-nonafluoro-4-methoxy-	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
METHYL NONAFLUOROISOBUTYL ETHER	Guinea pig	Not classified
Butane, 1,1,1,2,2,3,3,4,4-nonafluoro-4-methoxy-	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
METHYL NONAFLUOROISOBUTYL ETHER	In Vitro	Not mutagenic
METHYL NONAFLUOROISOBUTYL ETHER	In vivo	Not mutagenic
Butane, 1,1,1,2,2,3,3,4,4-nonafluoro-4-methoxy-	In Vitro	Not mutagenic
Butane, 1,1,1,2,2,3,3,4,4-nonafluoro-4-methoxy-	In vivo	Not mutagenic

Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	Not classified for female reproduction	Rat	NOAEL 129 mg/l	1 generation
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	Not classified for male reproduction	Rat	NOAEL 129 mg/l	1 generation
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	Not classified for development	Rat	NOAEL 307 mg/l	during gestation
Butane, 1,1,1,2,2,3,3,4,4-nonafluoro-4-methoxy-	Inhalation	Not classified for female reproduction	Rat	NOAEL 129 mg/l	1 generation
Butane, 1,1,1,2,2,3,3,4,4-nonafluoro-4-methoxy-	Inhalation	Not classified for male reproduction	Rat	NOAEL 129 mg/l	1 generation
Butane, 1,1,1,2,2,3,3,4,4-nonafluoro-4-methoxy-	Inhalation	Not classified for development	Rat	NOAEL 307 mg/l	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	nervous system	Not classified	Dog	LOAEL 913 mg/l	10 minutes
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL 913 mg/l	10 minutes
Butane, 1,1,1,2,2,3,3,4,4-nonafluoro-4-methoxy-	Inhalation	nervous system	Not classified	Dog	LOAEL 913 mg/l	10 minutes
Butane, 1,1,1,2,2,3,3,4,4-nonafluoro-4-methoxy-	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL 913 mg/l	10 minutes

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	liver	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL	Inhalation	bone, teeth, nails,	Not classified	Rat	NOAEL 129	11 weeks

NONAFLUOROISOBUTYL ETHER		and/or hair			mg/l	
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	heart | skin | endocrine system | gastrointestinal tract | hematopoietic system | immune system | muscles | nervous system | eyes | kidney and/or bladder | respiratory system	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROISOBUTYL ETHER	Ingestion	endocrine system | liver | heart | hematopoietic system | immune system | nervous system | eyes | kidney and/or bladder | respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Butane, 1,1,1,2,2,3,3,4,4-nonafluoro-4-methoxy-	Inhalation	liver	Not classified	Rat	NOAEL 155 mg/l	13 weeks
Butane, 1,1,1,2,2,3,3,4,4-nonafluoro-4-methoxy-	Inhalation	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 129 mg/l	11 weeks
Butane, 1,1,1,2,2,3,3,4,4-nonafluoro-4-methoxy-	Inhalation	heart | skin | endocrine system | gastrointestinal tract | hematopoietic system | immune system | muscles | nervous system | eyes | kidney and/or bladder | respiratory system	Not classified	Rat	NOAEL 155 mg/l	13 weeks
Butane, 1,1,1,2,2,3,3,4,4-nonafluoro-4-methoxy-	Ingestion	endocrine system | liver | heart | hematopoietic system | immune system | nervous system | eyes | kidney and/or bladder | respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include HF. Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations
Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards
Not applicable

Health Hazards
Not applicable

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 3 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

The NFPA Health code of 3 is due to emergency situations where the material may thermally decompose and release Hydrogen Fluoride and Perfluoroisobutylene (PFIB). During normal use conditions, please reference Section 2 and Section 11 of the SDS for additional health hazard information.

HMIS Hazard Classification
Health: 0 **Flammability:** 1 **Physical Hazard:** 0 **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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