## **3M** Scotchshield™ Ultra Safety and Security Window Films

These safety and security window films are made using the patented micro-layered polyester film from 3M. They offer significantly more tear and penetration resistance strength than conventional PET films.

## **Physical Properties**

	SCLARL150	Ultra 400 Series *	ULTRA600
Film Thickness	.002 inches nominal	.004 inches nominal	.006 inches nominal
T IIII T IIICKN000	(.051 mm)	(.1 mm)	(.152 mm)
Micro-layers	13	26	39
Graves Area Tear	> 340 Lbs. %	> 780 Lbs. %	> 1,150 Lbs. %
	(> 155 kg %)	(> 355 kg %)	(> 523 kg %)
Young's Modulus <sup>2</sup>	> 500k PSI	> 500k PSI	> 500k PSI
0	(> 3.45x10 <sup>9</sup> pascals)	(> 3.45 x10 <sup>9</sup> pascals)	(> 3.45 x10 <sup>9</sup> pascals)
Tensile Strength	30,000 PSI	30,000 PSI	30,000 PSI
	(2.07x10 <sup>8</sup> pascals)	(2.07x10 <sup>8</sup> pascals)	(2.07x10 <sup>8</sup> pascals)
Break Strength	60 Lbs. per inch width	120 Lbs. per inch width	180 Lbs. Per inch width
	(10.7 kg/cm)	(21.4 kg/cm)	(32.1 kg/cm)
Elongation (Stretch)	140%	140%	140%
DDT (D	2.0.11	0.7.1	10.0.11
PPT (Puncture	2.0 Lbs.	8.7 Lbs.	19.2 Lbs.
Propagation Tear) <sup>3</sup>	(.91 kg)	(4.0 kg)	(8.7 kg)
Safety Impact Tests			
CPSC 16CFR	Category I (150 ft. lbs.)	Category II (400 ft. lbs.)	Category II (400 ft. lbs.)
ANSI Z97.1	Unlimited	Unlimited	Unlimited
Adhesive Strength	> 2,500 grams per inch	> 2,500 grams per inch	> 2,500 grams per inch
After Weathering <sup>4</sup>	(>984 gr/cm)	(>984 gr/cm)	(>984 gr/cm)
	> 3,500 grams per inch	> 3,500 grams per inch	> 3,500 grams per inch
	(>1,378 gr/cm)	(>1,378 gr/cm)	(>1,378 gr/cm)
Abrasion Resistance <sup>5</sup>	< 6% Change in Haze	< 6% Change in Haze	< 6% Change in Haze
(100 cycles)			
Surface Burn	Class A Interior Use	Class A Interior Use	Class A Interior Use
Characteristics <sup>6</sup>	Poch	poga	<b>N 1</b>
Building Code	BOCA	BOCA	NA
Compliance			

\* The Ultra 400 Series includes the following films: SCLARL400, S20SIAR400, S35NEAR400, & S50NEAR400

<sup>1</sup> ASTM D-1004-94a	Initial Tear Resistance of Plastic Film and Sheeting (Graves Area)	
<sup>2</sup> ASTM D882-95a	Tensile Properties of Thin Plastic Sheeting (this method covers Young's modulus, tensile stre	
	break strength, and elongation). Young's Modulus measures resistance to stretch, or give of a	
	material. The lower the value the more flexible the material. For example, a rubber band would have	
	a YM $< 100$ k, whereas for polystyrene $> 1,000$ k.	
<sup>3</sup> ASTM D-2582-93	Puncture-Propagation Tear Resistance of Plastic Film and Sheeting	
CPSC 1201.4 Accelerated Weathering for Plastics using 1200 hours Xenon Lamp Exposure		
<sup>5</sup> ASTM D-1044	Standard Method of Test for Resistance of Transparent Plastics to Surface Abrasion	
<sup>6</sup> ASTM E-84	Surface Burn Characteristics of Building Materials	

## **Consumer Safety and Light Management**

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