

**Cosmetic Scratch**

**1**



**Cleaning**

Pressure wash the repair area to remove any fouling that has collected. Clean the repair area with boat wash. Additionally, clean the surface with a cleaner to remove stubborn marks, spots, and stains.

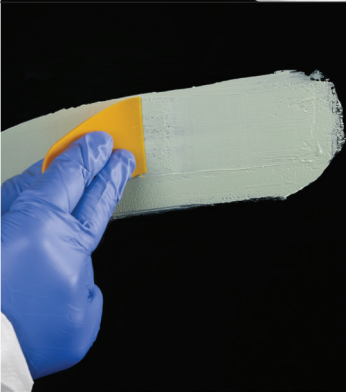
**2**



**Sanding**

Feather the repair area with 180 grit abrasive by hand sanding or block sanding. Clean the repair area with an approved cleaner.

**3**



**Finishing Filler Application**

Mix and apply glaze according to manufacturer's recommendation. Apply a tight coat of glaze first followed by build coats of glaze. Allow glaze to cure according to manufacturer's recommendation. Sand and feather the repair area with 180 grit abrasive followed by 220 grit abrasive for gelcoat. Sand and feather the repair area with 320/400 grit abrasive for paint.

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**Product List**

3M™ Perfect-It™ Boat Wash  
PN 09035, 1 Quart



3M™ Sharpshooter™ Extra  
Strength No-Rinse Mark  
Remover, PN 16861, 1 qt.

3M™ Cubitron™ II Hookit™ Clean Sanding  
Sheet Roll, 34446, 180+, 70 mm x 12 m,  
1 roll per box, 5 boxes per case



3M™ Cubitron™ II Hookit™  
Clean Sanding Abrasive Disc,  
31374, 6 in, 180+, 50 discs  
per box, 4 boxes per case



3M™ Cubitron™ II Hookit™ Clean Sanding Discs,  
31481, 6 in, 220+ grade, 50 discs per carton, 4  
cartons per case

3M™ Cubitron™ II Clean Sanding Hookit™  
Abrasive Disc, 31483, 6 in, 320+, 50 discs per  
carton, 4 cartons per case

3M™ Cubitron™ II Clean Sanding Hookit™  
Abrasive Disc, 31484, 6 in, 400+, 50 discs per  
carton, 4 cartons per case



**Think About Your Health**

3M™ E-A-R™ Skull Screws™  
Ear Plug, PN P1300



3M™ Half Facepiece  
Respirator, PN 07182



3M™ Virtua™ CCS Protective  
Eyewear with Foam Gasket,  
PN 11872



**Not a complete list.** Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.

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