

Small Hole Above Waterline

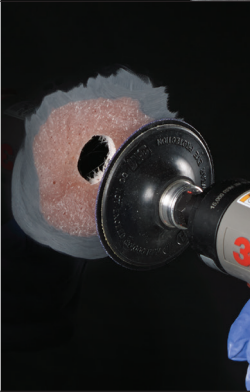
1



Cleaning

Pressure wash the repair area to remove any fouling that has collected. Clean the repair area with boat wash. Additionally, clean the surface with a cleaner to remove stubborn marks, spots, and stains.

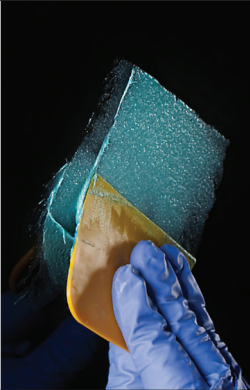
2



Sanding

Tape the back side of the repair using 2" masking tape to create a backing for the filler. Hand sand, block sand, or grind the front side of the repair with 80 grit abrasive beveling the repair area. Clean the repair area with an approved cleaner.

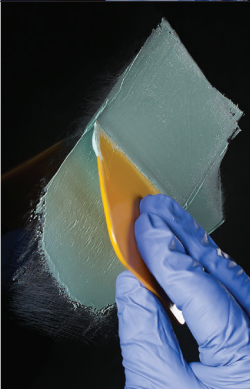
3



Reinstate Structural Integrity

Mix and apply reinforced filler according to manufacturer's recommendation. Allow filler to cure according to manufacturer's recommendation. Sand and feather the repair with 80 grit abrasive. Clean the repair area to remove all sanding dust.

4



Finishing Filler Application

Mix and apply finishing filler according to manufacturer's recommendation. Allow filler to cure according to manufacturer's recommendation. Sand with 80 grit abrasive to knock down any high spots or rough edges. Feather the repair with 180/220 grit abrasive for gelcoat. Feather the repair with 320/400 grit abrasive for paint.

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Product List

3M™ Perfect-It™ Boat Wash
PN 09035, 1 Quart



3M™ Sharpshooter™ Extra
Strength No-Rinse Mark
Remover, PN 16861, 1 qt.

3M™ Imperial™ Roloc™ Disc,
PN 33392, 3 in., 80 grade



3M™ Disc Sander, Pistol Grip, PN 33577, 3 in.

3M™ Aluminum Foil Tape 425, Silver, 2 in. x
60 yd., 4.6 mil, PN 95072



3M™ Marine High Strength Repair Filler,
PN 46014, 1 gal,

4 per case 3M™ Cubitron™ II Clean Sanding
Hookit™ Abrasive Disc, 31371, 6 in, 80+ grade, 50
discs per carton, 4 cartons per case

3M™ Spreader Assortment, PN 05844,
3/package, 24 per case

3M™ Marine Premium Filler, PN 46006,
1 gal, 4 per case

3M™ Cubitron™ II Clean Sanding Hookit™
Abrasive Disc, 31371, 6 in, 80+ grade, 50
discs per carton, 4 cartons per case

3M™ Cubitron™ II Hookit™ Clean Sanding
Abrasive Disc, 31374, 6 in, 180+, 50 discs per
box, 4 boxes per case

3M™ Cubitron™ II Hookit™ Clean Sanding
Discs, 31481, 6 in, 220+ grade, 50 discs per
carton, 4 cartons per case

Think About Your Health

3M™ E-A-R™ Skull Screws™
Ear Plug, PN P1300



3M™ Half Facepiece
Respirator, PN 07182

3M™ Virtua™ CCS Protective
Eyewear with Foam Gasket,
PN 11872

Not a complete list. Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.

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