

**Paint Finish Small Surface Area Process**

1		<p><b>Initial Defect Removal</b></p> <p>DA sand the repair area with a 3 in. P1500 finishing film disc, removing all paint defects. Wipe clean with a yellow microfiber cloth. When using 3M™ Trizact™ Abrasives, use a light mist of water while sanding to avoid clogging of the disc.</p>
2		<p><b>Scratch Refinement P3000</b></p> <p>Refine the P1500 scratches with a DA and a 3 in. P3000 3M™ Trizact™ Foam Disc used damp with a soft interface pad. Wipe clean with a yellow microfiber cloth.</p>
3		<p><b>Scratch Refinement 5000 (Optional)</b></p> <p>Refine the P3000 scratches with a DA and a 3 in. 5000 3M™ Trizact™ Foam Disc used damp with a soft interface pad. To thoroughly remove previous scratches go over each area five times. The use of P3000 is required prior to 5000 for best results. Wipe clean with a yellow microfiber cloth.</p>
4		<p><b>Buff</b></p> <p>Compound the repair area with a 3 in. polisher. Use a 3 in. foam compound pad and the appropriate rubbing compound. Wipe clean with a yellow microfiber cloth.</p>
5		<p><b>Polish</b></p> <p>Polish the repair area with a 3 in. polisher. Use a 3 in. black foam polishing pad and the appropriate machine polish. Wipe panel clean with a yellow microfiber cloth.</p>
6		<p><b>Swirl Elimination</b></p> <p>Ultrafine polish the repair area with a 3 in. polisher. Use a 3 in. blue foam polishing pad and ultrafine machine polish. Leave a light film of polish on the surface and wipe the panel clean with a blue microfiber cloth.</p>
7		<p><b>Final Detail</b></p> <p>Clean sling from adjacent panels and door jamb areas. Doing this immediately after the repair will greatly improve the ease of this step.</p>

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**Product List**

<p>3M™ Trizact™ Hookit™ Clear Coat Sanding Disc, 3 in., P1500 grit, PN 02094</p>	
<p>3M™ Purple Finishing Film Hookit™ Disc, 3 in., P1500 grit, PN 30367</p>	
<p>3M™ Hookit™ Soft Interface Pad, 3 in., PN 05771</p>	
<p>3M™ Pistol Grip Disc Sander, PN 33577</p>	
<p>3M™ Trizact™ Hookit™ Foam Disc, 3 in., 3000 grit, PN 02087; 5000 grit, PN 30362</p>	
<p>3M™ Perfect-It™ EX AC Rubbing Compound, 1 qt., PN 36060</p>	
<p>3M™ Perfect-It™ Foam Compounding Pad, Single Sided with Inset, Hookit™ Attachment, 4 in., PN 30041</p>	
<p>3M™ Perfect-It™ EX Machine Polish, 1 qt., PN 06094</p>	
<p>3M™ Perfect-It™ Foam Polishing Pad, Single Sided with Insert, Hookit™ Attachment, 4 in., PN 30042</p>	
<p>3M™ Perfect-It™ Jumbo Detailing Cloth, PN 06018</p>	
<p>3M™ Perfect-It™ EX Ultrafine Machine Polish, 1 qt., PN 06068</p>	
<p>3M™ Perfect-It™ Ultrafine Foam Polishing Pad, Single Sided with Insert, Hookit™ Attachment, 4 in., PN 30043</p>	

**Think About Your Health**

<p>3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300</p>	
<p>3M™ Half Facepiece Respirator, PN 07182</p>	
<p>3M™ Virtua™ CCS Protective Eyewear with Foam Gasket, PN 11872</p>	

**Not a complete list.** Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.

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