



Bottom Paint Small Area Repair

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| 1 |  | <p>Cleaning</p> <p>Pressure wash the repair area. Clean the repair area with boat wash or a recommended VOC compliant cleaner to remove all organic and inorganic materials from the repair area. Cover the boat to protect from dust and debris.</p> |
| 2 |  | <p>Removal</p> <p>Use a dual-action sander to abrade the old bottom coating, removing any loose paint. Clean the repair area with a recommended VOC compliant cleaner, or blow off the repair area.</p> |
| 3 |  | <p>Protection</p> <p>Mask all areas needing protection during bottom paint application.</p> |
| 4 |  | <p>Spray Gun Set Up</p> <p>Pour the bottom paint into the disposable lid and liner to be used with your spray gun. Remember to remove the filter from the lid of the disposable paint system. Adjust the fan, fluid, and air pressure settings to achieve the desired fan pattern size and atomization.</p> |
| 5 |  | <p>Application</p> <p>Holding the spray gun 6" - 8" from the repair area pull the spray gun trigger and apply bottom paint to the repair area. Apply bottom paint with a 1.8 mm or 2.0 mm atomizing spray nozzle. Apply bottom paint according to bottom paint manufacturers recommendation for mil thickness.</p> |

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Product List


- 3M™ Perfect-It™ Detail Cloth, PN 06016, 6 cloths/bag
 - 3M™ Perfect-It™ Boat Wash PN 09035, 1 Quart 


 - 3M™ Cubitron II™ Hookit™ Clean Sanding disc, PN 31371, 6 in, 80+ grit, 50 discs/box 
 - 3M™ Cubitron™ II Hookit™ Clean Sanding disc, PN 31370, 40+ grit, 25 discs/box
 - 3M™ Random Orbital Sander - Elite Series, PN 28516, 6", Self-Generated Vacuum (SGV) 
 - 3M™ Clean Sanding Filter Bag, PN 20452, Large, 10 per inner, 50 per case

 - Coming Soon** - 3M™ Performance Industrial Spray Gun System, PN 26878, 2 Kits/Case 
 - Coming Soon** - 3M™ Performance Spray Gun, PN 26832
 - 3M™ Accuspray™ Spray Gun Kit HGP, PN 16587 - *coming soon*
 - 3M™ PPS™ Series 2.0 Spray Cup System, PN 26024 Large, 28oz, 850mL
PN 26112 Midi, 13.5oz, 400 mL
 - 3M PPS Series 2.0 Type H/O Pressure Cup
PN 26124 Large - 28 oz
PN 26121 Midi - 13.5 oz
 - 3M Accuspray Atomizing Head Refill Pack Kit
PN 26618, Clear Transparent, 1.8 mm, 4 Pack
PN 26620, Red, 2.0 mm, 4 Pack
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Think About Your Health

- 3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300 

 - 3M™ Half Facepiece Respirator, PN 07182 

 - 3M™ Virtua™ CCS Protective Eyewear with Foam Gasket, PN 11872 
- Not a complete list.** Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.

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