

## General Masking

1



### Clean Area

Clean the surface that you will be working on with boat wash.

2



### Critical Edge Masking

Mask the areas that require fineline tape first. Mask the rest of the repair and backup the fineline with masking tape.

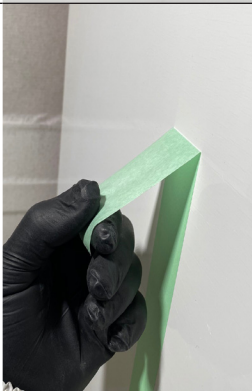
3



### Overspray Protection

Ensure that the surface is completely dry before applying plastic sheeting. Mask entire surface with plastic sheeting or masking paper. Tape the plastic sheeting or masking paper directly to critical masking edge.

4



### Masking Removal

After applying marine coating, remove the masking tape, pulling it at a 45° angle to the masked surface.

Visit [3MMarine.com](http://3MMarine.com) for more SOPs and videos

## Product List

3M™ Perfect-It™ Detail Cloth, PN 06016, 6 cloths/bag

3M™ Perfect-It™ Boat Wash PN 09035, 1 Quart



3M™ Precision Masking Tape, PN 06620, 1 in. x 60 yds., Sleeve

3M™ Vinyl Tape 471 Blue, PN 36405, 1/4 in.



Scotch® Fine Line Tape 218 Green, PN 06301, 1/4 in. x 60 yds., each

Scotch® Performance Green Masking Tape 233+, PN 26336, 24 mm width (.94 in.)



3M™ Automotive Refinish Masking Tape 388N

PN 06652, 18mm (.71")

PN 06653, 24mm (.94")

PN 06654, 36mm (1.41")

PN 06656, 48mm (1.9")



3M™ Overspray Protective Sheeting,

PN 06727, 12 in. x 400 in., roll

PN 06728, 16 in. x 350 in., roll

PN 06742, 20 in. x 250 in., roll



3M™ Hand Masker™ Pre-Folded Masking Film, PN 6846 72 inch x 90 feet, AMF72

3M™ Hand Masker™ Kit M3000KML, PN 06788

3M™ Precision Masking Tape, PN 06620, 1 in. x 60 yds., Sleeve



## Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07182



3M™ Virtua™ CCS Protective Eyewear with Foam Gasket, PN 11872



**Not a complete list.** Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.

**Technical Information:** The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

**Product Selection and Use:** Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

**Warranty, Limited Remedy, and Disclaimer:** Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

**Limitation of Liability:** Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.



**3M Automotive Aftermarket Division**  
**3M Center, Building 223-6S-07**  
**St. Paul, MN 55144-1000**  
**U.S.A.**

3M, Dynatron, Dyna-Glass, E-A-R, Hand Masker, Hookit, Imperial, Lexa, Perfect-It, Platinum, PPS, Roloc, Scotchgard, Sharpshooter, Skull Screws, Trizact and Ultra Glass are trademarks of 3M Company.

**3MMarine.com**

Please recycle. Printed in U.S.A. © 3M 2020. All rights reserved. 60-4405-0020-9 9/2020