To optimise the effective lifetime of your welding equipment and avoid the additional cost of replacement, regular maintenance is important.

**Before Use**
- Inspect inner and outer protection plates, visor and filter glass. Replace if cracked, pitted or scratched.
- Ensure low battery indicator is not flashing.
- Inspect headband. Replace if damaged.
- Inspect helmet for cracks. Replace if necessary.
- Verify the sweatband is in place. Replace if necessary.
- Replace any accessories used as necessary.
- Check that the sensors on the welding filter are clean and uncovered.

**After Use**
- Clean with cloth dampened with a mild solution of detergent and luke warm water.
- Store in a dry, clean area / locker away from direct sunlight, high temperatures and solvents.

**Ordering Consumables, Repair Parts and Accessories**
To request a quote or place an order for these items, please contact your 3M Approved Distributor.

**Further Information and Advice**
If you require additional guidance on the Care and Maintenance of your 3M Welding Equipment, please contact the Helpline or your local 3M representative.