

# 3M™ Dyneon™

## Fluoroelastomer FPO 3730

### High Fluorine Peroxide Curable

#### Product Description

The peroxide curable raw gum FPO 3730 is a high fluorine grade which has been developed for hose applications. It provides high chemical fluid- and fuel resistance, very good extrusion properties and can be easily processed.

#### Special Features

- Composition: terpolymer of vinylidene fluoride, hexafluoropropylene and tetrafluoroethylene plus cure site monomer
- Process target: extrusion
- Excellent flow
- Excellent scorch safety
- Excellent physical properties

#### Typical Applications

Dyneon Fluoroelastomer FPO 3730 is typically used for applications where chemical fluid or fuel resistance is needed, like fuel line hoses and blow-by gas hoses.

#### Typical Polymer Properties

Property	Test method	Unit	Value
Colour			Opaque, Off-white
Fluorine Content	QCM 50.18.3C	%	69.8
Mooney Viscosity (raw gum) ML 1 + 10 @ 121°C	QCM 2.14.4C	Mooney unit	35
Solubility			Ketones and Esters
Specific Gravity	QCM 14.10		1.89
Tg		°C	-9

#### Storage and Handling

Store and use all Dyneon Fluoroelastomers only in well ventilated areas under cool and dry conditions.

The shelf life of Dyneon Fluoroelastomer FPO 3730 is 3 years from date of manufacturing.

#### Delivery Form

3M™ Dyneon™ Fluoroelastomer FPO 3730 is delivered in slab form.

Packaging size is:

- 25 kg cardboard box, containing two PE-bags with 12.5 kg content each
- 600 kg returnable bulk shipping container systems comprise of 48 PE bags, containing 12.5 kg of product each

#### Processing Recommendations

Dyneon Fluoroelastomer FPO 3730 can be compounded using standard water cooled internal mixers or two-roll mills with standard fillers and ingredients utilized in typical fluoroelastomer formulations. The “dry” ingredients should be blended before adding to the masticated gum. For best results, FPO 3730 should be banded on the mill several minutes prior to adding the blended dry ingredients. Once mixed, the compounded stocks have good scorch resistance and storage stability.

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### Typical Properties

Compound	Amount (in Parts/100)
FPO 3730	100
TAIC (70 %)	2.85
Carbon Black MT N-990	30
Trigonox 101-50D	3
ZnO	3

### Typical Rheological Properties

Alpha Technologies Moving Die Rheometer (MDR 2000), 100 cpm, 0.5° Arc, (QCM 2.19.1)  
 Test Condition, 6' @ 177°C

Property	Unit	Value
ML, Minimum Torque	dNm	1.0
MH, Maximum Torque	dNm	20.0
ts2	Minutes	0.5
t'50, Time to 50 % cure	Minutes	0.7
t'90, Time to 90 % cure	Minutes	1.6

### Typical Physical Properties

Press Cured 6' @ 177 °C  
 Post Cured 16 hours @ 230 °C

Property	Unit	Value
<b>Physical Properties DIN 53504 (S2 DIE)</b>		
100 % Modulus	MPa	8.4
Tensile	MPa	23.8
Elongation at break	%	183
Hardness (ASTM D2240)	Shore A	74

#### Compression Set on buttons ASTM D395 method B

70 hours @ 200 °C	%	30
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#### Compression Set on 2 mm disks; 50 % deformation VDA 675218

22 hours @ 150 °C	%	62
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#### Lower Temperature Property

TR10 (ASTM D1329)	°C	-7
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#### Safety Instructions

Follow the normal precautions observed with all fluoropolymer materials.

Please consult the Material Safety Data Sheet and Product Label for information regarding the safe handling of the material. By following all precautions and safety measures, processing these products poses no known health risks. General handling/processing precautions include: 1) Process only in well-ventilated areas. 2) Do not smoke in areas contaminated with powder/residue from these products. 3) Avoid eye contact. 4) If skin comes into contact with these products during handling, wash with soap and water afterwards. 5) Avoid contact with hot fluoropolymer.

Potential hazards, including release of toxic vapours, can arise if processing occurs under excessively high temperature conditions. Vapour extractor units should be installed above processing equipment. When cleaning processing equipment, do not burn off any of this product with a naked flame or in a furnace.

#### Important Notice

All information set forth herein is based on our present state of knowledge and is intended to provide general notes regarding products and their uses. It should not therefore be construed as a guarantee of specific properties of the products described or their suitability for a particular application. Because conditions of product use are outside Dyneon's control and vary widely, user must evaluate and determine whether a Dyneon product will be suitable for user's intended application before using it.

The quality of our products is warranted under our General Terms and Conditions of Sale as now are or hereafter may be in force.

Technical information, test data, and advice provided by Dyneon personnel are based on information and tests we believe are reliable and are intended for persons with knowledge and technical skills sufficient to analyze test types and conditions, and to handle and use raw polymers and related compounding ingredients.

No license under any Dyneon or third party intellectual rights is granted or implied by virtue of this information.

General recommendations on health and safety in processing, on work hygiene and on measures to be taken in the event of accident are detailed in our material safety data sheets.

You will find further notes on the safe handling of fluoropolymers in the brochure "[Guide for the safe handling of Fluoropolymers Resins](#)" (download link) by PlasticsEurope, Box 3, B-1160 Brussels, Tel. +32 (2) 676 17 32.

You can also download it with your smartphone using the QR code below.



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Web Site: [www.dyneon.eu](http://www.dyneon.eu)

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