

A Perfect Finish with 3M™ Perfect-It™ Paint Finishing System



DEFECT REMOVAL P1500 OR P2000

To remove dirt nibs and level excess surface texture over large or small areas, use the following fine grade 3M abrasives:

3M™ Purple Finishing Film Hookit™ Disc, P1500 (PN30667) or
3M™ Purple Finishing Film Hookit™ Disc, P2000 (PN30666)

- Use dry to highlight surface defects
- Sand out highlighted defects and match surface texture

3M™ Trizact™ Clear Coat Sanding Disc, P1500 (PN02088)

- Dampen disc and entire area to be sanded



SCRATCH REFINEMENT 3000

To reduce compounding time, refine the scratches left after step 1 using the following 3M abrasives:

3M™ Trizact Hookit™ Foam Disc, 3000 (PN02085)

- Use to reduce compounding time
- Dampen disc and entire area to be sanded
- To thoroughly remove previous scratches go over each area 5 times



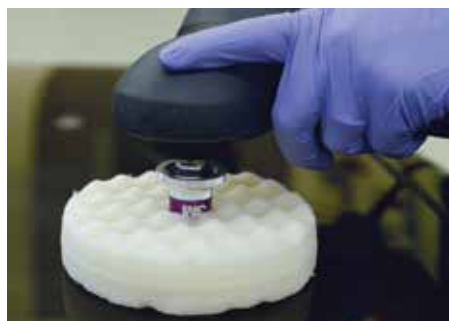
FINAL REFINEMENT (GREAT FOR DARK COLORED CARS)

For the best results and to reduce your buffing time while achieving the ultimate finish, further refine the 3000 scratch using the following 3M abrasive:

3M™ Trizact Hookit™ Foam Disc, 5000 (PN30662)*

- Use to further reduce compounding time
- Dampen disc and entire area to be sanded
- To thoroughly remove previous scratches go over each area 5 times

* 3000 abrasive is required prior to using 5000 abrasive



1 COMPOUND

To remove sand scratches completely in the shortest amount of time use the following 3M compound and pads:

3M™ Perfect-It™ EX AC Rubbing Compound. (PN36060) 1 Qt.

3M™ Perfect-It™ Compounding Pads:

- For fastest cut and less heat use a Perfect-It™ Wool Compounding Pad, PN05753 (Quick Connect) or PN33287 (6 in. Quick Connect)
- To reduce lint and achieve a better finish use a Perfect-It™ Low Lint Compound Pad, PN33279 (Quick Connect) or PN33288 (6 in. Quick Connect)
- Eliminate lint and achieve a finer finish by using a 3M™ Perfect-it™ Foam Compounding Pad, PN05706 or PN33284 (6 in. Quick Connect)
 - Work a 2' x 2' area at a time
 - Suggested buffer speed: 1,200 – 2,000 rpm



2 POLISH

To remove compound swirl marks use the following 3M polish and pads

3M™ Perfect-It™ EX Machine Polish, (PN06094) 1 Qt.

3M™ Perfect-It™ Machine Polishing Pads:

- For the best finish on all colors use with a black Perfect-It™ Foam Polishing Pad, PN05707 (Quick Connect) or PN33285 (6 in. Quick Connect)
 - Use medium pressure to remove swirl marks
 - Use light pressure to polish
 - Work a 2' x 2' area at a time
 - Suggested buffer speed: 1,200 – 2,000 rpm
- Wipe with a yellow 3M™ Perfect-It™ Detail Cloth, PN06016



3 SWIRL ELIMINATION

To eliminate fine swirl marks (even on dark colored vehicles) use the following 3M polish and pads.

3M™ Perfect-It™ EX Ultrafine Machine Polish, (PN06068) 1 Qt.

3M™ Perfect-It™ Ultrafine Machine Polishing Pads:

- For the best finish use with a blue Perfect-It™ Ultrafine Polishing Pad, PN05708 (Quick Connect) or PN33286 (6 in. Quick Connect)
- To eliminate fine swirl marks (even on black colored vehicles) polish with medium pressure
- To produce the finest finish, polish with light pressure
 - DO NOT BUFF DRY - leave a wet film on the surface
 - Suggested buffer speed: 1,200 – 2,000 rpm
 - Wipe with a blue 3M™ Perfect-it™ Detail Cloth, PN06020



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