



3M Commercial Graphics
3M Center
St. Paul, MN 55144-1000
General 1-800-374-6772

Product Flammability Information

After a material is subjected to the ASTM E-84 test, it is given a rating based on its performance during the test. Materials are classified into one of three groups based on their tested flame spread characteristics. These groups and their flame spread indexes are listed below:

Class Flame Spread Index

I (A) 0-25

II (B) 26-75

III (C) 76-200

Class I or (A) rating means it is the most fire resistant category that NFPA recognizes as necessary for interior wall and ceiling finish materials. It will be acceptable in any building in any locality that models its building code after NFPA 101 for wall or ceiling materials.

NFPA 101 is a code that provides minimum requirements for the design, operation and maintenance of building and structures for safety to life from fire and similar emergencies. The requirements differ depending on the type of building.

Many building codes require a smoke developed rating of 450 or less for building materials. 3M™ Scotchcal™ ElectroCut™ Graphic Films Series 7725 meets the requirements of Class I(A) and the smoke developed rating of less than or equal to 450.

If you have any questions about the features or performance of this 3M product, please call Commercial Graphics Division Technical Service at 1-800-328-3908.

Sincerely,
3M Commercial Graphics Product Responsibility



COMMERCIAL TESTING COMPANY

1215 South Hamilton Street • Dalton, Georgia 30720
Telephone (706) 278-3935 • Facsimile (706) 278-3936

Standard Method of Test for
Surface Burning Characteristics of Building Materials

ASTM E84-13a

3M™ Scotchcal™ Electrocut™ Graphic Film Series 7725

Report Number 13-09101

Test Number 4441-9123-A
September 9, 2013

3M Commercial Graphics
St. Paul, Minnesota

Commercial Testing Company

(Authorized Signature)

This report is provided for the exclusive use of the client to whom it is addressed. It may be used in its entirety to gain product acceptance from duly constituted authorities. The test results presented in this report apply only to the samples tested and are not necessarily indicative of apparent identical or similar materials. Sample selection and identification were provided by the client. A sampling plan, if described in the referenced test procedure, was not necessarily followed. This report, or the name of Commercial Testing Company, shall not be used under any circumstance in advertising to the general public.

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Since 1974

INTRODUCTION

This report is a presentation of results of a surface flammability test on a material submitted by 3M Commercial Graphics, St. Paul, Minnesota.

The test was conducted in accordance with the ASTM International fire-test-response standard E84-13a, *Surface Burning Characteristics of Building Materials*, sometimes referred to as the Steiner tunnel test. ASTM E84 is an American National Standard (ANSI) and has been approved for use by agencies of the Department of Defense. The ASTM E84 test method is the technical equivalent of UL No. 723. The test is applicable to exposed interior surfaces such as walls and ceilings. The test is conducted with the specimen in the ceiling position with the surface to be evaluated face down toward the ignition source. Thus, specimens shall either be self-supporting by its own structural quality, held in place by added supports along the test surface, or secured from the back side.

This standard is used to measure and describe the response of materials, products, or assemblies to heat and flame under controlled conditions, but does not by itself incorporate all factors required for fire-hazard or fire-risk assessment of the materials, products, or assemblies under actual fire conditions.

PURPOSE

The purpose of the test is to provide only the comparative measurements of surface flame spread and smoke development of materials with that of select grade red oak and fiber-reinforced cement board, Grade II, under specific fire exposure conditions. The test exposes a nominal 24-foot long by 20-inch wide test specimen to a controlled air flow and flaming fire adjusted to spread the flame along the entire length of a red oak specimen in 5½ minutes. During the 10-minute test duration, flamespread over the specimen surface and density of the resulting smoke are measured and recorded. Test results are calculated relative to red oak, which has an arbitrary rating of 100, and fiber-reinforced cement board, Grade II, which has a rating of 0.

The test results are expressed as Flame Spread Index and Smoke Developed Index. The Flame Spread Index is defined in ASTM E 176 as "a number or classification indicating a comparative measure derived from observations made during the progress of the boundary of a zone of flame under defined test conditions." The Smoke Developed Index, a term specific to ASTM E84, is defined as "a number or classification indicating a comparative measure derived from smoke obscuration data collected during the test for surface burning characteristics." There is not necessarily a relationship between the two measurements.

The method does not provide for measurement of heat transmission through the surface tested, the effect of aggravated flame spread behavior of an assembly resulting from the proximity of combustible walls and ceilings, or classifying a material as noncombustible solely by means of a Flame Spread Index.

The zero reference and other parameters critical to furnace operation are verified on the day of the test by conducting a 10-minute test using 1/4-inch fiber-reinforced cement board, Grade II. Periodic tests using NOFMA certified 23/32-inch select grade red oak flooring provide data for the 100 reference.

TEST SAMPLE

The test sample, selected by the client, was identified as **3M™ Scotchcal™ Electrocut™ Graphic Film Series 7725**, a self-adhering film (Lot #G10309) with a total thickness of 0.003". Three test panels, each measuring two feet wide by eight feet in length, were prepared by adhering the material to 5/8-inch thick Type X gypsum board complying with ASTM Specification C 1396. The sample was applied to the smooth side of the gypsum wallboard using the self-adhering properties of the sample, and smoothed with a brush and roller. This method of sample preparation is described in ASTM E2404-13e1, *Standard Practice for Specimen Preparation and Mounting of Textile, Paper or Polymeric (Including Vinyl) Wall or Ceiling Coverings, and of Facings and Wood Veneers Intended to be Applied on Site Over a Wood Substrate, to Assess Surface Burning Characteristics*, Section 8.3, Wall or Ceiling Coverings Intended to be Applied over Gypsum Board. After dead-stacking overnight, the prepared panels were transferred to storage racks and conditioned to equilibrium in an atmosphere with the temperature maintained at 71 ± 2°F and the relative

humidity at 50 ± 5 percent. For testing, the panels were placed end-to-end on the ledges of the tunnel furnace and the test conducted with no auxiliary support mechanism.

TEST RESULTS

The test results, calculated on the basis of observed flame propagation and the integrated area under the recorded smoke density curve, are presented below. The Flame Spread Index obtained in E84 is rounded to the nearest number divisible by five. Smoke Developed Indices are rounded to the nearest number divisible by five unless the Index is greater than 200. In that case, the Smoke Developed Index is rounded to the nearest 50 points. The flame spread and smoke development data are presented graphically at the end of this report.

Test Specimen	Flame Spread Index	Smoke Developed Index
Fiber-Reinforced Cement Board, Grade II	0	0
Red Oak Flooring	100	100
3M™ Scotchcal™ Electrocut™ Graphic Film Series 7725	15	10

OBSERVATIONS

Specimen ignition over the burners occurred at 0.48 minute. Surface flame spread was observed to a maximum distance of 3.24 feet beyond the zero point at 0.93 minute. The maximum temperature recorded during the test was 598°F.

CLASSIFICATION

The Flame Spread Index and Smoke Developed Index values obtained by ASTM E84 tests are frequently used by code officials and regulatory agencies in the acceptance of interior finish materials for various applications. The most widely accepted classification system is described in the National Fire Protection Association publication NFPA 101 *Life Safety Code*, where:

Class A	0 – 25 Flame Spread Index	0 – 450 Smoke Developed Index
Class B	26 – 75 Flame Spread Index	0 – 450 Smoke Developed Index
Class C	76 – 200 Flame Spread Index	0 – 450 Smoke Developed Index

Class A, B, and C correspond to Type I, II, and III respectively in other codes. They do not preclude a material being otherwise classified by the authority of jurisdiction.

ASTM E 84 TEST DATA

Client: 3M Commercial Graphics

Test Number: 4441-9123-A

Material Tested: 3M™ Scotchcal™ Electrocut™ Graphic Film Series 7725

Date: September 9, 2013

Test Results:

Time to Ignition = 00.48 minutes
Maximum Flamespread Distance = 03.24 feet
Time to Maximum Spread = 00.93 minutes

Flame Spread Index = 15
Smoke Developed Index = 10

