

# 3M™ Two-Component Sealant Accelerator System

## Instruction Sheet



The 3M™ Two-Component Sealant Accelerator System consists of a 3M™ Two-Component Adhesive Sealant Applicator 400A-2K, disposable manifold, \*3M™ Nozzle, and sausage packs of 3M™ Polyurethane Adhesive Sealant 550 Fast Cure and 3M™ Polyurethane Adhesive Sealant Accelerator AC61.

\*Mixing nozzles, adhesive sealant and accelerator sold separately. See back page for details and ordering information.

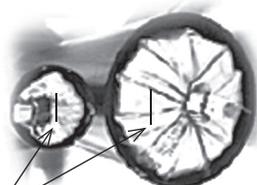
**IMPORTANT:** The 3M™ Two-Component Sealant Accelerator System must be used with 3M Accelerator AC61 and 350 ml 3M Adhesive Sealant packs **ONLY!**

### Loading Instructions:



#### Step 1

Load Adhesive Sealant and Accelerator packs in applicator.



#### Step 2

With metal clips pointing as shown, carefully make small ( $\frac{1}{8}$  in) slit near center of accelerator pack. Slit on sealant pack to be approximately  $\frac{1}{4}$  in long in the location indicated. **NOTE:** Making a small slit near the center of the accelerator pack is an important factor to prevent leaking.



#### Step 3

Place Disposable Manifold over sausage packs and into applicator tubes.



#### Step 4

Pivot Front Plate into position shown. Dispense until both the sealant and accelerator just begin to flow from the manifold orifice.



#### Step 5

Wipe off excess material, attach Static Mixer.



#### Step 6

Dispense and discard approximately 10 grams of material (4 seconds) before applying to substrates to be sealed or bonded.



#### Step 7

Adjust internal air pressure regulator for desired flow rate for dispensing.



#### Step 8

Make sure Front Plate is in position.

**NOTE:** Never attempt to operate the dispenser before Front Plate is fully aligned and engaged with manifold. Adhesive Sealant with Accelerator will begin to cure in mixing nozzle and should be dispensed continuously. If the sealant and accelerator are allowed to remain in the mixing nozzle for more than 2  $\frac{1}{2}$  minutes without dispensing, a new nozzle must be used.

**IMPORTANT:** Read User's Manual included with the 3M™ Two-Component Adhesive Sealant Applicator 400A-2K (62-9890-9990-8) for complete instructions and safety information.

## 3M™ Two-Component Sealant Accelerator System Components

	Description	SKU	UPC	Qty
	3M™ Two-Component Adhesive Sealant Applicator 400A-2K	62-9890-9990-8	000-51115-64421-4	1 per case
	3M™ Polyurethane Adhesive Sealant Accelerator AC61, 45 mL Sausage Pack with Manifold	62-5269-2830-4	00-051115-64419-1	12 per case
	3M™ Nozzles for Two-Component Adhesive Sealant Applicator 400A-2K	62-9890-9150-9	000-51115-64422-1	36 nozzles per case
	3M™ Polyurethane Adhesive Sealant 550 Fast Cure Gray, 350 mL Sausage Pack	62-5267-3430-6	000-51115-64420-7	12 per case

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