3M™ SkyWipes™ by Elixair
Surface Cleaning Wipes

Product Description
3M™ SkyWipes™ by Elixair are non-hazardous, water-based surface cleaning wipes for the effective removal of wet and semi-cured Polysulphide, Polythioether, Polyurethane, RTV and Silicone sealant residues as well as greases, oils and other general surface contaminants. Each wipe is impregnated with 3M™ SkyWash by Elixair offering a low odour, low VOC and non-flammable cleaning method, ensuring increased worker safety and environmental responsibility. Available in a range of cloth weights for different applications, these quality low lint wipes are effective on most common surfaces found in the Aerospace manufacturing and maintenance sectors.

Key Features
- Water-based & non-hazardous
- Low odour
- Quickly cleans & degreases surfaces
- Removes wet & semi-cured sealant residues and other surface contaminants
- Low lint wipes
- Safe alternative to traditional solvents such as MEK, MPK, IPA, and Acetone.

Product Characterization
The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

<table>
<thead>
<tr>
<th>Product Characteristics</th>
<th>602-2</th>
<th>602-3</th>
<th>602-5R</th>
<th>602-8</th>
</tr>
</thead>
<tbody>
<tr>
<td>Active Ingredient</td>
<td>3M™ SkyWash by Elixair</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Number of Wipes per Container</td>
<td>300</td>
<td>25</td>
<td>50</td>
<td>150</td>
</tr>
<tr>
<td>Cloth Type</td>
<td>Non-lanolin carded and thermally bonded polypropylene and cotton</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>VOC Content (grams)</td>
<td>nil</td>
<td>nil</td>
<td>nil</td>
<td>nil</td>
</tr>
<tr>
<td>Cloth Weight</td>
<td>45gsm</td>
<td>65gsm</td>
<td>65gsm</td>
<td>65gsm</td>
</tr>
<tr>
<td>Wipe Dimensions (mm)</td>
<td>240 x 390</td>
<td>200 x 320</td>
<td>200 x 320</td>
<td>200 x 320</td>
</tr>
<tr>
<td>Cloth Tensile Strength (MD:CD)</td>
<td>45.9 N/5cm</td>
<td>55.11 N/5cm</td>
<td>55.11 N/5cm</td>
<td>55.11 N/5cm</td>
</tr>
<tr>
<td>Shelf Life</td>
<td>2 years</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>pH</td>
<td>7.5 to 8.5</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flammability</td>
<td>Non-flammable</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Handling, Application, Storage

Precautionary Information
Store in a cool, dry place in original packaging. Avoid extremes of temperature. Refer to product label and Material Safety Data Sheet (MSDS) for detailed health and safety information before using this product. For MSDS visit our website www.3M.com/msds.

Instructions for use
1. Open container and draw one wipe.
2. Close container to prevent remaining wipes drying out.
3. Wipe surface to clean contaminated surface or remove excess wet or semi-cured sealant.
4. Dispose of used wipe in appropriate waste bin.
5. Repeat process as required to achieve best results.

* For critical surface cleaning use a clean dry cloth to wipe and inspect the surface following step 4.

Important notice: All statements, technical information and recommendations in this data sheet are based on tests 3M believes to be reliable, but the accuracy or completeness of those tests is not guaranteed. All technical data and information should be considered typical or representative only and should not be used for specification purposes. Given the variety of factors that affect the use and performance of a 3M product, some of which are uniquely within the user’s knowledge and control, it is essential that the user evaluate the 3M product before use to determine the suitability of the 3M product for the intended use and method of application. All questions of liability relating to the 3M product are governed by the terms of the sale subject to, where applicable, the prevailing law.

Elixair & SkyWipes are registered trademarks of Elixair International Ltd. ©

Aerospace and Aircraft Maintenance Department
European Aerospace Laboratory
www.3m.eu/aerospace © 3M 2012. All rights reserved.
Reference: 153