3M[™] Hot Melt Packaging Adhesive AE



High flow rate and fast setting adhesive for quick closure of corrugated and fiberboard packaging

Bond and seal any size and configuration of corrugated carton quickly and invisibly with this 100% solids adhesive stick combined with a $3M^{\text{\tiny M}}$ Scotch-Weld Hot Melt Applicator AE II.

- Targeted adhesive seals flaps on contact and stays out of sight—no distractive tape, no staple holes, sharp ends, or tear-outs
- Securely bond lightly waxed surfaces that may be difficult for tape to seal
- Self-contained, portable applicator saves the cost of bulk equipment for recouperage, manual random size case sealing, and many contract packaging situations

3M™ Hot Melt Packaging Adhesive AE

- Low viscosity for high flow rate and increased speed of assembly
- Economic, fast-setting adhesive
- Precisely manufactured ½" x 12" sticks for efficiency and consistency in the 3M™ Scotch-Weld™ Hot Melt Applicator AE II

3M™ Scotch-Weld™ Hot Melt Applicator AE II

- Plugs into any 110V outlet and warms in only three minutes.
 Work where you want and complete the work fast.
- Compact, light design and contoured grip for comfort and control.



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C	olor	Stock Number		FDA Listed Components ¹	Size	Viscosity cps² @375°F	Ball & Ring Melt Point ³ (°F/°C)		Peel Strength PIW ⁴ 72°F (22°C)	Shear Strength PSP ⁵ 72°F (22°C)	Relative Open Time (sec.) ⁶	Case Size
Т	an	62-3741-9531-1	63431-4	Υ	1/2" x 12" AE	1750	200/94	130/54	6	540	30	11 lbs.

Note: The technical information and data on these pages should be considered representative or typical only and should not be used for specification purposes.

- (1) Made from components listed as indirect food additives under FDA regulations for adhesives (21 CFR 175.105).
- (2) Brookfield Thermosel Viscometer in Centipoise.
- (3) ASTM E-28-6-7 (4) On canvas (5) On Douglas Fir (6) 1/8" semicircular bead, Douglas Fir to Douglas Fir.



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Industrial Adhesives and Tapes Division

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