



Focus on irregular or difficult to clean areas, e.g. corners, threads, bad welds, bad gaskets, holes and other obvious microbial harborages. Check areas frequently touched or handled by employees or equipment manually installed which could result in cross contamination.

Dairy Plants	Meats/Ready-to-Eat Meats	Food Processing	Poultry/Processing	Beverage/Brewery
<p><b>Tanks</b></p> <ul style="list-style-type: none"> <li><input type="checkbox"/> Tank Valves</li> <li><input type="checkbox"/> Tank Door Gaskets</li> <li><input type="checkbox"/> Gauges</li> <li><input type="checkbox"/> Agitator Shafts</li> <li><input type="checkbox"/> Tank Wall</li> </ul> <p><b>Fillers</b></p> <ul style="list-style-type: none"> <li><input type="checkbox"/> Filler Bowls</li> <li><input type="checkbox"/> Filler Bowl Cover Gasket</li> <li><input type="checkbox"/> Mandrels</li> <li><input type="checkbox"/> Breaker Bars</li> <li><input type="checkbox"/> Filler Valves</li> <li><input type="checkbox"/> Underside of Drip Pans/Shields</li> <li><input type="checkbox"/> Conveyors (Plastic/Chain)</li> <li><input type="checkbox"/> End of Capper Chute</li> <li><input type="checkbox"/> Inside Capper</li> <li><input type="checkbox"/> Rubber Donuts</li> <li><input type="checkbox"/> Under Star Wheels, Transfer Plates</li> <li><input type="checkbox"/> O-rings, Gaskets</li> <li><input type="checkbox"/> Inside Compressed Air Lines</li> <li><input type="checkbox"/> Lid Detector Diverter</li> </ul>	<ul style="list-style-type: none"> <li><input type="checkbox"/> Grinder (Barrel, Blade/Auger, Plate)</li> <li><input type="checkbox"/> Kettles</li> <li><input type="checkbox"/> Hoppers</li> <li><input type="checkbox"/> Choppers</li> <li><input type="checkbox"/> Ribbon Mixer</li> <li><input type="checkbox"/> Conveyor Belts</li> <li><input type="checkbox"/> Extruder/Stuffer/Former</li> <li><input type="checkbox"/> Pipe/Elbows/Gaskets</li> <li><input type="checkbox"/> Spice Sifter</li> <li><input type="checkbox"/> Smoke House Trolley/Hooks</li> <li><input type="checkbox"/> Loaf Holder</li> <li><input type="checkbox"/> Strip Table</li> <li><input type="checkbox"/> Stacking Grid Shafts</li> <li><input type="checkbox"/> Weight Scale</li> <li><input type="checkbox"/> Gripper</li> <li><input type="checkbox"/> Inside Motor Housing on Slicer</li> <li><input type="checkbox"/> Butt Cutter/Cradle</li> <li><input type="checkbox"/> Slicer Blade, Cover</li> <li><input type="checkbox"/> Pack Area/Load Trays</li> <li><input type="checkbox"/> Skinner</li> <li><input type="checkbox"/> Collecting Tables/Plastic Tubs</li> </ul>	<ul style="list-style-type: none"> <li><input type="checkbox"/> Kettles</li> <li><input type="checkbox"/> Blenders</li> <li><input type="checkbox"/> Tanks</li> <li><input type="checkbox"/> Agitators/Mixers</li> <li><input type="checkbox"/> Screw Conveyors</li> <li><input type="checkbox"/> Pumps</li> <li><input type="checkbox"/> Conveyor Belts/Lifts or Bucket Conveyor</li> <li><input type="checkbox"/> Slicers/Choppers/Cutters</li> <li><input type="checkbox"/> Grinders (Barrel, Blade/Auger, Plate)</li> <li><input type="checkbox"/> Hoppers</li> <li><input type="checkbox"/> Ribbon Mixer</li> <li><input type="checkbox"/> Sifters</li> <li><input type="checkbox"/> Extruder/Former</li> <li><input type="checkbox"/> Scales</li> <li><input type="checkbox"/> Blades</li> <li><input type="checkbox"/> Carts</li> <li><input type="checkbox"/> Fillers</li> </ul>	<ul style="list-style-type: none"> <li><input type="checkbox"/> Shackles</li> <li><input type="checkbox"/> Rails</li> <li><input type="checkbox"/> Trolleys</li> <li><input type="checkbox"/> Chains</li> <li><input type="checkbox"/> Racks</li> <li><input type="checkbox"/> Hooks</li> <li><input type="checkbox"/> Eviscerator Equipment</li> <li><input type="checkbox"/> Bird Washer</li> <li><input type="checkbox"/> Chill Tank/Paddle Blades</li> <li><input type="checkbox"/> Drop Pans</li> <li><input type="checkbox"/> Cutting Tables</li> <li><input type="checkbox"/> Conveyor Belts/Elevators</li> <li><input type="checkbox"/> Hoppers</li> <li><input type="checkbox"/> Pulverizer/Beehive Machine</li> <li><input type="checkbox"/> Stamping Machine</li> <li><input type="checkbox"/> Slicers/Cutting Blades/Saws</li> <li><input type="checkbox"/> Knives, Knife Holders</li> <li><input type="checkbox"/> Trays</li> </ul>	<ul style="list-style-type: none"> <li><input type="checkbox"/> Filler Valves (External, Internal Parts — Filler Stem, Vent Tube, etc.)</li> <li><input type="checkbox"/> Filler Bottle Neck Holder</li> <li><input type="checkbox"/> Transfer Plate</li> <li><input type="checkbox"/> Capper/Seamer</li> <li><input type="checkbox"/> Tank Walls/Fermentation Vats</li> <li><input type="checkbox"/> Tank Valves</li> <li><input type="checkbox"/> Tank Doors/Manholes, Door Gaskets</li> <li><input type="checkbox"/> Inside Piping, Elbows, Gaskets, Bad Welds</li> <li><input type="checkbox"/> Flow Mix</li> <li><input type="checkbox"/> Product Transfer Hoses</li> <li><input type="checkbox"/> Filters</li> </ul>

**3M Food Safety**  
3M Center, Building 275-5W-05  
St. Paul, MN 55144-1000 USA

1-800-328-6553  
3M.com/foodsafety

**3M Canada**  
Post Office Box 5757  
London, Ontario N6A 4T1  
Canada

1-800-364-3577

3M and Clean-Trace are trademarks of 3M. Used under license in Canada.  
Please recycle. © 3M 2016. All rights reserved. 70-2011-5012-8 Rev-0316