

# Scotch® Package Sealing Tape 255



## Technical Data

July, 2009

### Product Description

Scotch® Package Sealing Tape 255 is a natural colored paper tape that can be used for general purpose sealing. Comes in a cutter box for convenient use and is also hand tearable. Recommended uses include package sealing, bundling, attaching and holding.

### Construction

#### Backing

Natural color kraft paper

#### Adhesive

Pressure sensitive rubber resin

### Typical Physical Properties

**Note: The following technical information and data should be considered representative or typical only, and should not be used for specification purposes.**

		ASTM Test Method
Adhesion to Steel:	80 oz./in. width (88 N/100 mm width)	D-3330
Longitudinal Tensile Strength:	40 lbs./in. width (700 N/100 mm width)	D-3759
Tape Thickness - Backing:	4.6 mil (0.117 mm)	D-3652
Total:	5.3 mil (0.135 mm)	D-3652

### Features

- Aggressive and high tack.
- Eliminates the need for a dispenser.
- Adheres well to paper and carton surfaces.
- Excellent initial adhesion saves time in applying.
- Convenient for hand applications.

### Available Sizes

Standard Widths:	1½ in.
Available by Special Order:	Custom widths and lengths available on request, subject to minimum order requirements.
Core Size (ID):	3 in.
Lengths:	60 yds.

# Scotch® Package Sealing Tape

255

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**Storage Conditions** Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40 to 50% relative humidity are recommended.

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**Shelf Life** To obtain best performance, use this product within 18 months from date of manufacture.

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**Technical Information** The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

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