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* 3M™ Performance Finish Synthetic Wax Protectant will protect plastic lenses from elements such as dirt, weather and certain road conditions. It will not prevent UV damage from occurring. For prolonged protection from the elements, feed 3M™ Performance Finish Synthetic Wax Protectant (PN 39030) on www.Shop3M.com.

3M offers all the solutions you need to keep your headlights looking great, no matter how significant the damage!

If your headlights begin to appear hazy but the damage is not very severe, use 3M™ Lens & Hard Plastic Cleaner PN 39017. This kit uses the same technology as the 3M headlight solution kits, making it easy to use and very effective.

Lenses will help to maintain the clarity of plastic lenses over time and remove light hazing and yellowing. Available in select retailers and at Shop3M.com.

Find all of these 3M headlight solutions in select retailers and at Shop3M.com.

3M™ Plastic Polish & Protectant
PN 39010
To protect your plastic lenses from dirt, acid rain and other elements. Use 3M™ Plastic Polish & Protectant PN 39010. While no product can stop UV damage from re-occurring, 3M™ Plastic Polish & Protectant will keep your lenses looking cleaner longer. Available in select retailers and at Shop3M.com.

Nobody likes those unsightly scratches that appear when tree branches, bows, fingernails or sports equipment touch their car. Now those light scratches can be removed using the 3M™ Scratch Removal System PN 39071. This kit uses the same technology as the 3M headlight solution kits, making it easy to use and very effective.

Light scratches will disappear! Available in select retailers and at Shop3M.com.

Want to save money on gas? The 3M™ Do-It-Yourself Fuel System Tune-Up Kit PN 08963 is a three part kit designed to help reduce power and save on gas mileage. It’s easy to perform as an oil change, requiring only a few simple hand-tools. Detailed instruction DVD included with kit. Available in select retailers and at Shop3M.com.

The Bondo® Complete Body Repair Kit PN 316 is designed for repairing minor dents, holes and scratches. Everything you need for a body repair is included: Body Filler, cream hardener, metal body patch, primer and more. Available in select retailers and at Shop3M.com.

Call 3M at 1-877-MMM-CARS (1-877-666-2277) or 651-737-6501 for information.

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**SAFETY INFORMATION**

**WARNING**

For applications that could create airborne dust, provide appropriate respiratory protection. Please refer to the label of chemical container, MSDS, and Safety Data Sheets for information on respiratory protection requirements. The use of a properly selected respiratory protection device may include a reusable respirator or a matched pair of clean, tight-fitting disposable respirator (NIOSH approved) when spurring pads.

**NOTICE**

Indicates a potentially hazardous situation, which, if not avoided, could result in death or serious injury.

**CAUTION**

Indicates a potentially hazardous situation, which, if not avoided, may result in property damage.

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**PREPARING THE LENS AND THE DRILL**

1. Clean the lens with soap and water.
2. Protect trim and painted surfaces around the headlight lens with 3M™ Masking Tape (PN 39008). Two layers of masking tape are recommended for added protection. Damage will occur if these surfaces are not protected.
3. Do not use tape, chips, or poorly bonded paint. This would include any surfaces that have been repaired.
4. With the power disconnected, mount the disc pad holder into the 1200-1600 rpm drill. Follow the drill manufacturer instructions to properly attach the disc pad holder securely into the drill.
5. For taillight lenses, start at Step 10.

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**REMOVING YELLOWED LAYER AND DEFECTS**

4. Attach and center the P800 grit gold colored abrasive disc to the disc pad holder.

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**REMOVING SANDING SCRATCHES**

7. Remove the P500 gold colored disc. Attach and center a P500 grit abrasive disc to the disc pad holder. These are the white sanding discs with gray paper backing on the back. Using medium to light pressure, begin sanding the sand scratches from a P500 grit to a P800 grit disc. When the scratch is no longer visible or smoothly effective, replace with a new P900 grit white colored disc. Make several passes over the entire lens to be sure the P500 grit scratches from the previous step are reduced.

9. Wipe the lens, notice the scratches are finer. If any coarse scratches are visible, continue sanding that area with the P500 grit white colored disc until the coarse scratches are reduced.

11. Using a spray bottle, apply enough water to dampen the gray P3000 foam disc and the lens surface before sanding. The foam abrasive disc can be used flat against the lens. Using medium to light pressure, begin sanding to remove the yellowing and surface defects from the headlight lens. A slow and steady back and forth action will be most effective. When the disc is clogged or no longer sanding effectively, replace with a new P500 grit gold colored disc.

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**POLISHING THE LENS**

14. Remove the P5000 foam disc. Attach and center the orange foam compounding pad to the disc pad holder.
15. Dispense a dime-sized amount of 3M™ Rubbing Compound to the orange foam compounding pad. Before turning the drill on, using the palm of the orange foam pad around the lens. This will reduce spatter. Too much 3M™ Rubbing Compound will result in excessive spatter and winded clean up. Do not run the foam pad dry.
16. Holding the pad flat on the lens, polish the lens until the cloudy haze is gone and the clarity is significantly improved. If additional clarity is needed or desired, add another dime-size amount of 3M™ Rubbing Compound and continue buffing.

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**MAINTAINING THE LENS**

19. If lenses begin to appear hazy again but the damage is not very severe, use 3M™ Lens & Hard Plastic Cleaner (PN 39037). Using this product every three months will help to maintain clarity of plastic lenses over time and remove light hazing and yellowing.

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**EXPLANATION OF SIGNAL WORD CONSEQUENCES**

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