

**3M** Science.  
Applied to Life.™

Out with the old,  
in with the new.

**3M™ Reusable Respirator Trade-in Program.**  
Get FREE 3M™ Reusable Respirator facepieces\* in exchange for competitive facepieces and your purchase of 3M™ Cartridges and/or Filters.\*\*

**What's in it for you?**

**Cost savings.** Upgrade your existing reusable respirator facepieces for free.

**Compliance.** All 3M reusable respirators have the same bayonet-style connector allowing for flexibility in facepiece style and filter and cartridges selection.

**Support.** Whether it's your regional sales representative, our technical service team or our online resources, we're here to help you along the way.

**What do you do to make it happen?**

1. Contact your local 3M safety representative to confirm and process trade-in request, or call our customer service number: 1-800-328-1667.
2. User must order cartridges and filters from a distributor.
3. 3M will ship free facepieces to the distributor or end-user.
4. User and/or distributor collect and dispose of competitive facepieces.

**Trade-in Offer Example**

Trade in your competitive facepieces...  
(Minimum quantity: 10)



Get the same number of 3M™ Reusable Respirator facepieces FREE...  
(Mix and match styles)



...when you order the appropriate number of cartridges and/or filters from a 3M distributor  
(See chart below)



**Trade-in Ratio of Cartridges/Filters per Facepiece (Check other side of sheet to see available selection of filters and cartridges.)**

Facepiece	Half			Full		
	6000 Series	6500 Series	7500 Series	6000 Series	FF-400 Series	7800 Series
Cartridges and/or Filter Purchase Quantity per Facepiece	2 pairs	2 pairs	3 pairs	4 pairs	10 pairs	15 pairs

**3M.com/RRtradein**

\*A minimum selection of 10 assorted facepieces necessary to meet trade-in program requirements.  
\*\*See chart for suggested trade-in ratio of cartridges or filters to be purchased for each qualifying trade-in facepiece.

Inhaling particulates, gases and vapors may be harmful to a workers health. Still, the job has to be done. That's why workforces rely on 3M™ Reusable Respirators and 3M™ Filters and Cartridges to help keep them working safely and comfortably.

## Filters

3M™ Particulate Filter 2097, P100 with Nuisance Level Organic Vapor\*

3M™ Particulate Filter 2091, P100

3M™ Advanced Particulate Filter 2291, P100

3M™ Advanced Particulate Filter 2297, P100 with Nuisance Level Organic Vapor\*

3M™ Particulate Filter 5N11, N95



2097      2091      2291      2297      5N11

\* Nuisance level refers to concentrations not exceeding the OSHA PEL or applicable government occupational exposure limits, whichever is lower.

## Selected Cartridges

3M™ Organic Vapor Cartridge 6001

3M™ Organic Vapor Cartridge with Service Life Indicator 6001i\*\*

3M™ Organic Vapor/Acid Gas Cartridge 6003

3M™ Organic Vapor Cartridge/P100 Particulate Filter 60921

3M™ Organic Vapor/P100 Particulate Service Life Indicator Cartridge 60921i\*\*

3M™ Organic Vapor/Acid Gas Cartridge/P100 Particulate Filter 60923



6001 OV, 6001i OV      6003 OV/AG      60921 OV/P100, 60923 OV/AG, 60921i OV/P100

Service Life Indicator, available on 6001i and 60921i models\*\*



Simple Indicator Bar



\*\* Please see the 6001i and 60921i User Instructions or the 3M™ Select and Service Life Software (3M.com/ServiceLifeSoftware) to determine if the end of service life indicator (ESLI) is applicable for your work environment.

**Did you know: All 3M reusable respirators have the same bayonet-style connector allowing for flexibility in facepiece style and filter and cartridges selection.**

**For a full listing of all 3M™ Cartridge and Filter options, contact your 3M representative or visit us at [3M.com/reusable](http://3M.com/reusable).**



**Personal Safety Division**  
3M Center, Building 235-2W-70  
St. Paul, MN 55144-1000

Phone 1-800-328-3908  
Fax 1-800-328-3909  
Web [3M.com/workersafety](http://3M.com/workersafety)

3M PSD products are for occupational use only.

3M is a trademark of 3M Company.  
Used under license in Canada.  
Please Recycle. Printed in the U.S.A.  
© 2013, 2016 3M. All rights reserved.  
70-0716-2520-9