

3M™ Reusable Respirator Trade-in Program

Get FREE 3M™ Reusable Respirator facepieces* in exchange for competitive facepieces and your purchase of 3M™ Cartridges and/or Filters.**

What's in it for you?

Cost savings. Upgrade your existing reusable respirator facepieces for free.

Compliance. All 3M reusable respirators have the same bayonet-style connector allowing for flexibility in facepiece style and filter and cartridges selection.


Support. Whether it's your regional sales representative, our technical service team or our online resources, we're here to help you along the way.

What do you do to make it happen?





1. Contact your local 3M safety representative to confirm and process trade-in request, or call our customer service number: 1-800-328-1667.
2. User must order cartridges and filters from a distributor.
3. 3M will ship free facepieces to the distributor or end-user.
4. User and/or distributor collect and dispose of competitive facepieces.

Trade-in Offer Example







Trade in your competitive facepieces...
(Minimum quantity: 10)




Get the same number of 3M™ Reusable Respirator facepieces FREE...
(Mix and match styles)


= 10

...when you order the appropriate number of cartridges and/or filters from a 3M distributor
(See chart below)








4 x 2 = 8 pairs



6 x 10 = 60 pairs

Trade-in Ratio of Cartridges/Filters per Facepiece

Facepiece	Half			Full	
	6000 Series	6500 Series	7500 Series	6000 Series	FF-400 Series
Cartridges and/or Filter Purchase Quantity per Facepiece	 2 pairs	 2 pairs	 3 pairs	 4 pairs	 10 pairs

*A minimum selection of 10 assorted facepieces necessary to meet trade-in program requirements.

**See chart for suggested trade-in ratio of cartridges or filters to be purchased for each qualifying trade-in facepiece.

Interested in getting started? Learn more at [3M.com/RRtradein](https://www.3m.com/RRtradein)



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