

# 3M™ Reusable Respirator Trade-in, Trade-out Program

Get FREE 3M™ Reusable Respirator facepieces\*  
in exchange for competitive facepieces and your  
purchase of 3M™ Cartridges and/or Filters.\*\*

## What's in it for you?

**Cost savings.** Upgrade your existing reusable respirator facepieces for free.

**Support.** Whether it's your regional sales representative, our technical service team or our online resources, we're here to help you along the way.

## What do you do to make it happen?

1. Contact your local 3M PSD safety representative to confirm the process and trade-in requirements.
2. End-User must order filters and/or cartridges from a 3M Authorized Distributor and be willing to provide to 3M representative for confirmation.
3. Upon approval, 3M will ship qualifying free facepieces directly to end-user or distributor. Free product must be in case quantities.
4. End-user, distributor, or 3M sales rep collects and appropriately disposes of competitive facepieces. Pictures to confirm disposal may be required.

### Trade-in Offer Example

Trade in your competitive  
facepieces...  
(Minimum quantity: 10)



Get the same number of 3M™ Reusable  
Respirator facepieces FREE...  
(Mix and match styles)



...when you order the appropriate  
number of cartridges and/or filters  
from a 3M distributor

The following HF-800 and FF-800 examples  
are taken from table below:



### Trade-in Ratio of Cartridges/Filters per Facepiece

Facepiece	Half				Full		
	6000 Series	6500 Series	7500 Series	HF-800 Series***	6000 Series	FF-400 Series	FF-800 Series***
Cartridges and/ or Filter Purchase Quantity per Facepiece	2 pairs	2 pairs	3 pairs	5 pairs	4 pairs	10 pairs	10 pairs

\*\*A minimum selection of 10 assorted facepieces necessary to meet trade-in program requirements. 3M ships in case quantities only

\*\*\*See chart for trade-in ratio of cartridges or filters to be purchased for each qualifying trade-in facepiece.

\*\*\*Secure Click facepieces qualify only for competitive product trade-out.

**Interested in getting started? Learn more at [3M.com/RRtradein](https://www.3m.com/RRtradein)**

#### 3M PSD US

Customer Service: 1-800-328-1667

Technical Service: 1-800-243-4630

#### 3M PSD Canada

Customer Service: 1-800-267-4414

Technical Service: 1-800-364-3577

3M reserves the right to modify, discontinue, or terminate this offer at any time and without prior notice. Offer open to end-users of reusable respiratory products in the United States and Canada. Valid between January 1, 2025 to December 31, 2025. Please allow at least 2-4 weeks for delivery. 3M is not liable for undelivered packages. This offer cannot be combined with any other promotion void where prohibited.

3M PSD products are for  
occupational use only.

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