

Trusted Product Proven Performance

3M™ Scotch-Weld™ Structural Adhesive Film AF 3109-2

is a thermosetting modified epoxy structural adhesive in film form available in a knit and unsupported form.

3M™ Scotch-Weld™ Structural Adhesive Film AF 3109-2 is a proven adhesive film with excellent mechanical properties. Scotch-Weld AF 3109-2 Film delivers years of industry success and proven performance for over 25 years, backed by 3M's technical service and support.

- High fracture toughness and peel strength
- Excellent resistance to high humidity environments before and after curing
- Excellent reticulation performance
- Cure temperatures as low as 225°F (107°C) and up to 350°F (177°C)

Increase shop productivity

Reduce product waste

Flexibility of use



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Structure	Product	Color	Tack	Weight (± .005 lb/ft ²)	Size	Stock Number
Knit Scrim	AF 3109-2K	Blue	High	.085 lb/ft ²	48in x 2yds	62-3158-6009-8
					48in x 25yds	62-3158-6003-1
	AF 3109-2K	Blue	High	.060 lb/ft ²	48in x 50yds	62-2625-6009-7
					48in x 2yds	62-3370-6003-2
	AF 3109-2K	Blue	High	.045 lb/ft ²	48in x 50yds	62-3370-6009-9
					48in x 2yds	62-3060-6009-6
Unsupported	AF 3109-2U	Blue	Moderate	.035 lb/ft ²	48in x 25yds	62-3060-6003-9
					36in x 50yds	62-3059-5309-3
	AF 3109-2U	Blue	Moderate	.015 lb/ft ²	48in x 2yds	62-3173-6006-3
					48in x 50yds	62-3173-6005-5
	AF 3109-2U	Blue	Moderate	.060 lb/ft ²	48in x 2yds	62-3173-6006-3
					48in x 50yds	62-3173-6005-5

Get what you need, when you need it...

Contact your 3M Aerospace Sales Representative for more information on:

- Other sizes available
- Low MOQs
- 30-day lead times on many adhesive films

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