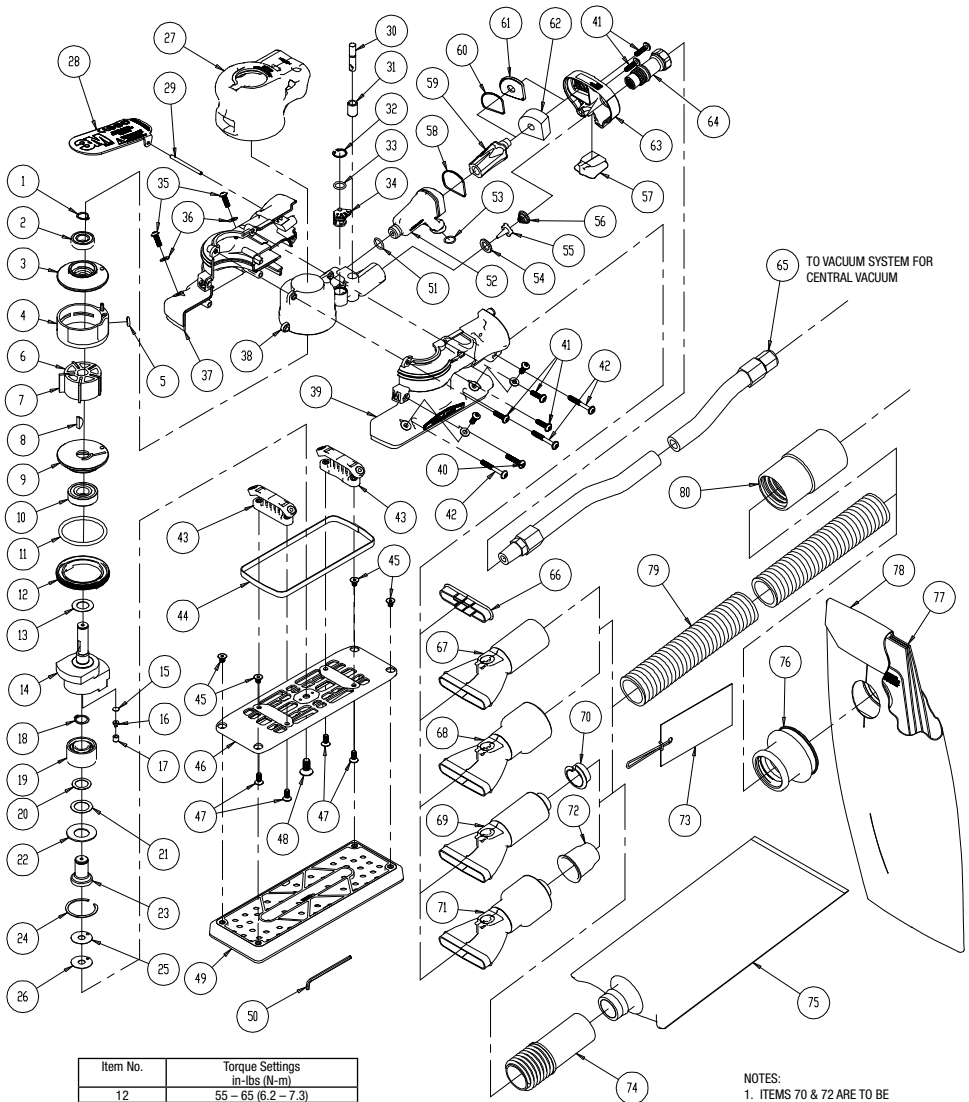


Parts Page



NOTES:
1. ITEMS 70 & 72 ARE TO BE
RETAINED ON THE BODY OF
ITEMS 69 & 71 USING ITEM 73

Parts List

Item	3M UPC Number	3M Part Number	Description	Qty
1	28113	A0040	External Retaining Ring	1
2	55185	55185	Bearing, 10 mm x 22 mm x 6 mm deep Groove Ball (2 Shields, 6900ZZ)	1
3	55174	55174	Rear Endplate, Elite	1
4	30347	30347	Cylinder Assembly	1
5	28115	A0042	O-Ring, 5 mm x 2 mm	1
6	28170	B0005	Machined Rotor	1
7	28099	A0010	Vane	5
8	28114	A0041	3 mm x 13 mm Woodruff Key	1
9	30326	30326	Front Endplate	1
10	28106	A0019	12 mm x 28 mm x 8 mm Bearing - 2 Shields	1
11	28118	A0045	O-Ring, 39.4 mm x 3.1 mm	1
12	30337	30337	Lock Ring, 50 mm Thread	1
13	55186	55186	Front Bearing Dust Shield	1
14	55197	55197	Shaft Balancer, 70 mm x 198 mm 1/8 in. (3 mm) Orbit, Elite	1
15	28132	A0122	Filter	1
16	28131	A0121	Duckbill Check Valve	1
17	28130	A0120	Valve Retainer	1
18	28127	A0090	Retaining Ring	1
19	28148	A0938	12 mm x 28 mm x 16 mm Double Row Angular Contact Bearing - 1 Seal	1
20	28103	A0016	Spacer 12.1 mm x 18.0 mm x 0.2 mm	1
21	55187	55187	Spindle Bearing Dust Shield	1
22	28104	A0017	Belleville Washer	1
23	55162	55162	Spindle Assembly	1
24	28105	A0018	Retaining Ring	1
25	28125	A0079	Spacer, 6.5 mm x 20 mm x 0.2	1
26	28126	A0080	Spacer, 6.5 mm x 20 mm x 0.4	1
27	55204	55204	2 1/2 in. (65 mm) Grip, Elite	OPT
27	55205	55205	2 3/4 in. (69 mm) Grip, Elite	1
27	55206	55206	3 in. (76.2 mm) Grip, Elite	OPT
28	55184	55184	3M™ 10,000 OPM 3 mm (1/8 in.) Orbit Lever, Elite	1
29	28109	A0031	Lever Spring Pin	1
30	28097	A0008	Valve Stem Assembly	1
31	28102	A0015	Valve Sleeve	1
32	28112	A0039	Internal Retaining Ring	1
33	28116	A0043	O-Ring, 9 mm x 1.5 mm	1
34	55172	55172	Speed Control, Elite	1
35	28144	A0768	Hex Socket Button Head Machine Screw M4 x 12	4
36	28123	A0076	M4 Washer 4.3 Inner Diameter (ID) x 9 Outer Diameter (OD) x 0.8 Thick	4
37	55215	55215	Right Hand Housing - 2 3/4 in. x 7 3/4 in. (70 mm x 198 mm), Elite	1
38	55199	55199	Inner Housing, Machined	1
39	55214	55214	Left Hand Housing - 2 3/4 in. x 7 3/4 in. (70 x 198 mm), Elite	1
40	55196	55196	Screw, Button Head Torx M4 x 20 mm	1
41	30321	30321	Screw, Button Head Torx M4 x 15 mm	5
42	30322	30322	Screw, Button Head Torx M4 x 30 mm	3
43	55213	55213	Mini Pad Support Assembly	2
44	55164	55164	Shroud Seal for 70 mm x 198 mm Orbital Sander	1
45	28142	A0766	Hex Socket Countersunk Head Machine Screw M4 x 6 mm	4
46	55200	55200	70 mm x 198 mm Pad Backing - Clear, Machined	1
47	28143	A0767	Hex Socket Countersunk Head Machine Screw M4 x 10 mm	4
48	28124	A0078	Socket Flat Counter Sunk Machine Screw M6 x 14 mm	1
49	28531	28531	1 pad supplied with each tool	1
50	28147	A0864	2.5 mm Hex Wrench	1
51	28116	A0043	O-Ring, 9 mm x 1.5 mm	1
52	55195	55195	Exhaust Chamber - 10,000 OPM	1
53	55165	55165	O-Ring, 9.5 mm x 1 mm	1
54	28098	A0009	Valve Seat	1
55	28096	A0007	Valve	1
56	28101	A0014	Valve Spring	1
57	55166	55166	Non-Vacuum Cover, Elite	1
58	55175	55175	O-Ring, 28 mm x 1 mm	1
59	55191	55191	Internal Muffler Assembly	1
60	55176	55176	O-Ring, 24 mm x 1 mm	1
61	55173	55173	Self-Generating Vacuum Exhaust Cap, Elite	1
62	55179	55179	Muffler, Elite	1
63	55201	55201	End Cap, Elite	1
64	55171	55171	Inlet Bushing Assembly, Elite	1
65	20209	20209	3/8 in. Ø x 4 foot Air Line with 1/4 in. Ø Compression Fittings	OPT
66	55202	55202	Snap-in Vacuum Cover Plate - 70 mm x 198 mm Orbital Sander	1
67	55167	55167	Central Vacuum Swivel Exhaust Fitting - 3/4 in./19 mm Hose	OPT
68	55168	55168	Central Vacuum Swivel Exhaust Fitting - 1 in./28 mm Hose	1
69	55193	55193	Self-Generating Vacuum Swivel Exhaust Fitting - 3/4 in./19 mm Hose, 10,000 OPM	1
70	NA	NA	NA	NA
71	55194	55194	Self-Generating Vacuum Swivel Exhaust Fitting - 1 in./28 mm Hose, 10,000 OPM	1
72	28146	A0778	1 in./28 mm Hose Seal	1
73	NA	NA	Tag with instructions for 3M 3/4 in./19 mm Hose Seal	1
74	20453	20453	3M™ Filter Bag Adaptor, 1in. External Hose Thread x 1in. OD	1
75	20452	20452	3M™ Clean Sanding Filter Bag (5 in. x 12 in.)	1
76	28302	28302	1 in. Double Bag Vacuum Fitting	OPT
77	20338	20338	Vacuum Bag Insert	OPT
78	28303	A1434	3M™ Vacuum Bag Cover	OPT
79	28301	28301	1 in. Ø x 6 foot Vacuum Hose	OPT
80	20341	20341	Hose End Adaptor - 1 in./28 mm Hose Thread x 1 1/2 in. OD	OPT