



Scotch®

General Purpose Masking Tape 2321

Product Data Sheet

Date: June 2004

Product Description / Markets

Scotch® Tape 2321 is a chamois coloured creped paper masking tape designed for general use applications in industrial masking.

Features	Advantages	Benefits
Latex saturated creped paper backing	Conformability	Good curve masking
	Thinness	Reduces paint build-up and provides good paint lines
	Solvent resistance	Prevents paint bleed through
	Easy hand tear	Good handling
	Good paint anchorage	Good paint flaking resistance
	Sliver resistance	Easy removal
Cross linked rubber resin adhesive	Instant adhesion	Sticks easily
	Good holding power	Resists lifting

Applications / Performance

Scotch® Tape 2321 is a utility purpose paper tape used for short term paint masking, paper aproning and fixing, bundling, holding, sealing and other applications up to a temperature of 80 °C for one hour.

Product Characteristics

Thickness	:	0.135 mm	AFERA 4006
Adhesion to steel	:	6.5 N/25 mm	AFERA 4001
Tensile strength	:	88 N/25 mm	AFERA 4004
Elongation	:	10 %	AFERA 4005
Temperature performance	:	80 °C	

Satisfactory performance and clean removal of Scotch® Tape 2321 will be achieved at varying temperatures/time exposure on many substrates. Tests should be conducted to establish Scotch® Tape 2321 performance parameters in your process conditions. The optimum level for product performance and easy removal is at 80 °C for 60 min .

Storage Conditions

Store in clean dry place. Temperature of 21 °C and 50 percent relative humidity are recommended.

For Additional Information

To request additional product information or to arrange for sales assistance, call 0870 6080050 Address correspondence to: 3M United Kingdom PLC, 3M House, 28 Great Jackson Street, Manchester, M15 4PA

Important Notice

All statements, technical information and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method or application. All questions of liability relating to this product are governed by the terms of the sale subject, where applicable, to the prevailing law

Values presented have been determined by standard test methods and are average values not to be used for specification purposes. Our recommendations on the use of our products are based on tests believed to be reliable but we would ask that you conduct your own tests to determine their suitability for your applications.

This is because 3M cannot accept any responsibility or liability direct or consequential for loss or damage caused as a result of our recommendations

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