



# Automotive Acrylic *Plus* Attachment Tapes

## 06395 and 06397 (Black)

Technical Data Sheet

January 2006

Supersedes data sheet dated December 2003

### General Description

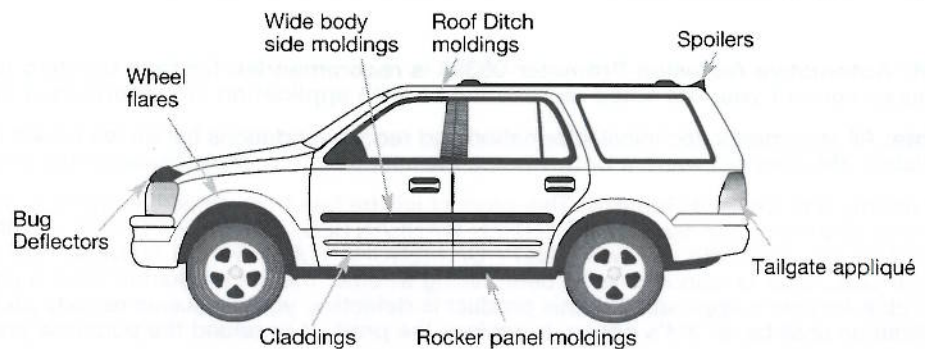
3M™ Automotive Acrylic *Plus* Attachment Tapes 06395 and 06397 are 0.060-inch-thick, black, high-performance, double-coated acrylic foam tapes. These 60-mil-thick 3M Acrylic *Plus* Tapes should be used when higher performance is necessary or there is a mismatch between the trim part and substrate.

3M Acrylic *Plus* Tape is OEM approved, utilizing breakthrough technology developed by 3M. With its unique, new high-performance adhesives on both sides, it offers improved adhesion over a variety of conditions, leading to reduced rework and warranty issues, and offering the following key performance features:

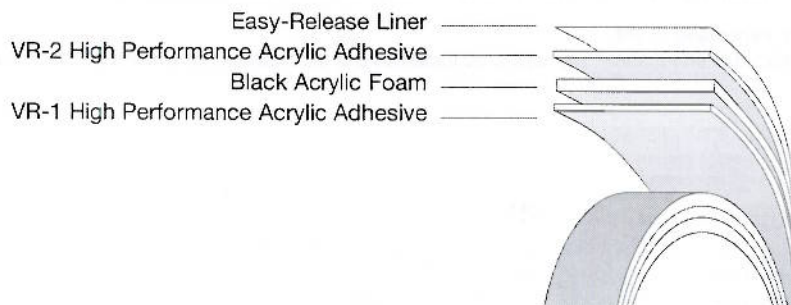
- Fast adhesion build rate to automotive substrates.
- More conformable core for excellent wet-out (tape contact to substrate).
- Black, high-strength core resulting in improved bond-line appearance.
- High adhesion performance with excellent stress distribution.
- Easy liner release.

**3M™ Automotive Adhesion Promoter 06396 is recommended for use on all plastic parts, such as RIM, TPO, PPO, PP, PC, PC+ABS, etc., for tape-to-part adhesion when used with 3M tapes 06395 and 06397.**

### Typical Applications



### Product Construction



Physical Properties

Foam	Black acrylic
Liner color	Red
Thickness	0.060 in. (1,52 mm)
Package	Clam shell

Ordering Information	Part Number	Color	Size	Rolls Per Box	Boxes Per Case
	06395	Black	7/8" x 10 yds (22,2 mm x 9,1 m)	1	12
	06397	Black	1/2" x 10 yds (12,7 mm x 9,1 m)	1	12

Other Trim Attachment And Repair Products

Please see your 3M catalog or consult your 3M representative for information about our complete line of automotive attachment tapes and adhesion promoter. Or you may visit us at [www.3M.com/automotive](http://www.3M.com/automotive), then click on "Product Catalog," then "3M™ Tapes and Scotch® Tapes," and then "3M™ Automotive Attachment Tapes."

**3M™ Automotive Adhesion Promoter 06396 is recommended for tape bonding to all plastic substrates. Please contact your 3M sales representative with application or performance questions.**

**Note:** All statements, technical information and recommendations herein are based on tests 3M believes are reliable. 3M does not warrant or guarantee the accuracy or completeness of this information.

**Warranty and Limited Remedy:** This product will be free from defects in material and workmanship at the time of shipment. 3M MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's application. If this product is defective, your exclusive remedy and 3M's and seller's sole obligation shall be, at 3M's option, to replace the product or refund the purchase price.

**Limitation of Liability:** Except as provided above, 3M and seller will not be liable.

3M and Scotch are trademarks of 3M.

NASCAR™ and NASCAR Performance™ are registered trademarks of the National Association for Stock Car Auto Racing, Inc.



Automotive Aftermarket Division  
 3M Center, Building 223-6N-01  
 St. Paul, MN 55144-1000  
[www.3M.com/automotive](http://www.3M.com/automotive)



Minimum 30% Post-Consumer Fiber  
 Printed in U.S.A.  
 © 3M 2006 75-3469-1117-7



ISO 9001:2000  
 File No. A2109