

# 3M™ Automotive Acrylic *Plus* Attachment Tapes 06395 and 06397

## Technical Data Sheet

### General Description

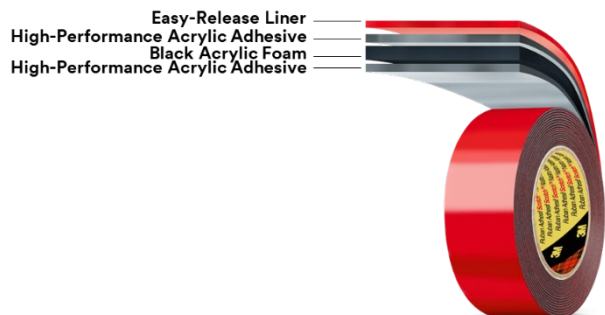
3M™ Automotive Acrylic *Plus* Attachment Tapes 06395 and 06397 are 0.060-inch-thick, black, high-performance, double-coated acrylic foam tapes. These 60-mil-thick 3M Acrylic *Plus* Tapes should be used when higher performance is necessary or there is a mismatch between the trim part and substrate.

3M tapes 06395 and 06397 feature high-performance adhesives on both sides and demonstrate improved adhesion over a variety of conditions, leading to reduced rework and warranty issues, and offering the following key performance features:

- Fast adhesion build rate to automotive substrates
- More conformable core for excellent wet-out (tape contact to substrate)
- Black, high-strength core resulting in improved bond-line appearance
- High adhesion performance with excellent stress distribution
- Easy liner release

These OEM-approved tapes are designed for reliable attachment of a wide variety of automotive exterior and interior trim including running boards, ground effects, claddings, rocker panel moldings, spoilers, wheel flares, bumper trim and other larger or heavier automotive trim components. 3M™ Automotive Adhesion Promoter 06396 is recommended for use on all plastic parts such as RIM, TPO, PPO, PP, PC, PC+ABS, etc., for tape-to-part adhesion when used with 3M tapes 06395 and 06397.

### Product Construction



### Product Properties

| Property         | 06395                                            | 06397                                            |
|------------------|--------------------------------------------------|--------------------------------------------------|
| <b>Thickness</b> | 0.060 in (1.5 mm)                                | 0.060 in (1.5 mm)                                |
| <b>Core</b>      | Acrylic Foam                                     | Acrylic Foam                                     |
| <b>Color</b>     | Black                                            | Black                                            |
| <b>Liner</b>     | Red polyethylene (PE)                            | Red polyethylene (PE)                            |
| <b>Adhesive</b>  | High performance, acrylic adhesive on both sides | High performance, acrylic adhesive on both sides |
| <b>Packaging</b> | Clam Shell                                       | Clam Shell                                       |

## Product Ordering Information

| Part Number    | 06395                               | 06397                            |
|----------------|-------------------------------------|----------------------------------|
| Size           | 0.875 in x 10 yd (22.23 mm x 9.1 M) | 0.5 in x 10 yd (12.7 mm x 9.1 M) |
| Rolls per Box  | 1                                   | 1                                |
| Rolls per Case | 12                                  | 12                               |
| 3M ID          | 7000126565                          | 7000126192                       |

## Other Trim Attachment and Repair Products

Consult your 3M representative for information about our complete line of automotive attachment tapes and adhesion promoter, or reference the product overview to learn more.

3M™ Automotive Adhesion Promoter 06396 is recommended for tape bonding to all plastic substrates. Please contact your 3M sales representative with application or performance questions.

## Contact Information

The information provided in this technical document is intended as a guide for this product. For more information or help in selecting a 3M product for an application, please contact your 3M application engineering representative or connect with a 3M expert.

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