

# 3M

# Riveters Tape

## 695

Technical Data

June 2017

**Product Description** 3M™ Riveters Tape 695 is a zone-coated polyethylene film tape with a tack-free center “window” for use in holding aircraft rivets in place prior to and during riveting.

Product Construction	Backing	Adhesive	Color	Standard Roll Length
	Polyethylene film	Acrylic, strip coated along edges of tape only	White adhesive, yellow translucent film in uncoated center section	36 yds. (32.9 m)

**Typical Physical Properties**

**Note:** The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

		ASTM Test Method
Adhesion to Steel:	15 oz./in. width (16 N/100 mm) (on adhesive-coated)	D-3330
Tensile Strength:	8 lbs./in. width (140 N/100 mm)	D-3759
Backing Thickness:	2 mils (.051 mm)	D-3652
Total Thickness:	3 mils (.076 mm)	D-3652
Width:	1 in. (25 mm) and 2 in. (50 mm) with 1/4 in. (6.4 mm) adhesive strip	

**Features**

- Yellow translucent tack-free center “window” helps ensure easy visibility of rivets.
- Does not contribute to aircraft skin damage like some polyester film backings.
- Does not adhere to rivets.
- Good immediate adhesion to aluminum.

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**Storage** Store in a clean, dry environment at 60° to 80°F (16° to 27°C) and 40 to 50% relative humidity.

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**Shelf Life** To obtain best performance, use this product within 12 months from date of shipment.

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**ISO 9001**

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.



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