



# 3M™ Scotchlite™ Reflective Material Series 8800 Pressure Sensitive Adhesive Films

## Description

3M™ Scotchlite™ Reflective Material – Pressure Sensitive Adhesive Films are composed of wide angle, exposed retroreflective lenses bonded to a pressure sensitive adhesive (PSA). When properly used, Scotchlite reflective material – PSA films help to enhance the visibility of the wearer in nighttime or low-light conditions, when illuminated by a light source such as headlights, by returning the light back toward the original source, reaching the automobile driver’s eye. ANSI/ISEA 107 and NFPA certified products are available.

3M™ Scotchlite™ Reflective Material			
Product Number	Fabric Scrim	Adhesive	Application
8830 Silver PSA Film	94% polyester/6% nylon	Acrylic	Helmets and rubber boots
8850 Silver PSA Film	None	Rubber	Non-vinyl rainwear and rubber boots

## Retroreflective Performance

The coefficient of retroreflection ( $R_A$ , in  $cd/lux/m^2$ ) of 3M™ Scotchlite™ Reflective Material is measured by methods based on either of the following retroreflective intensity procedures:

ASTM E809-0892013 and E810-03(2013) ( $R_A$ )

CIE 54.2:2001 ( $R'$ )

It is important to note that use, wear, and environmental conditions will affect performance.

3M™ Scotchlite™ Reflective Material				
Product Number	Daytime Color	Reflected Color	Initial Average $R_A^1$	Minimum $R_A^2$
8830 Silver PSA Film	Silver	White	500	330
8850 Silver PSA Film	Silver	White	500	330

1. Measured by 3M on new product at +5.0° entrance and 0.2° observation angles

2. ANSI/ISEA 107-2015 minimum coefficient of retroreflection

## Physical Performance

3M™ Scotchlite™ Reflective Material – Pressure Sensitive Adhesive Films will meet or exceed the following specifications as noted.

Physical Performance <sup>1</sup>	Test Method	Approved Products
Abrasion: $R_A \geq 100$	EN 530 Method 2, 5000 cycles	8830 Silver PSA Film 8850 Silver PSA Film
Flexing: $R_A \geq 100$	ISO 7854 Method A, 7500 cycles	
Cold Fold: $R_A \geq 100$	ISO 4675, -20 °C (-4 °F)	
Temperature Cycle: $R_A \geq 100$	12 hours @ 50 °C (122 °F), and 20 hours @ -30 °C (-22 °F)	8830 Silver PSA Film 8850 Silver PSA Film
Wet Reflectivity: $R_A \geq 100$	ANSI/ISEA 107:2020	
	NFPA 1971:2018	8830 Silver PSA Film
Heat and Thermal Shrinkage	NFPA 1971:2018: 5 minutes at 260 °C (500 °F) (no melt, drip, or ignition)	8830 Silver Marking Film

1.  $R_A$  measured by 3M on new product at +5.0° entrance and 0.2° observation angles

## Product Certifications

The following 3M™ Scotchlite™ Reflective Materials, as listed in the table below, meet the requirements of the listed standards. Current certificates are available at [Scotchlite.com](http://Scotchlite.com) or by request.

Certifications				
Product Number	ANSI 107-2020	CSA Z96-15 (R2020)	NFPA 1971:2018 and NFPA 1977:2016	
			Retroreflectivity	Fluorescence
8830 Silver PSA Film	x	x	x	
8850 Silver PSA Film	x	x		

Full name of standards listed above:

- ANSI/ISEA 107-2020 American National Standard for High-Visibility Safety Apparel and Accessories
- CSA Z96-15 (R2020) High-Visibility Safety Apparel
- NFPA 1971-2018 Standard on Protective Clothing and Equipment for Structural Fire Fighting and Proximity Fire Fighting
- NFPA 1977-2016 Standard on Protective Clothing and Equipment for Wildland Fire Fighting

## General Information

While use of 3M™ Scotchlite™ Reflective Material enhances visibility, no reflective material can guarantee absolute visibility, particularly in adverse weather conditions. Performance will vary depending upon actual use, exposure conditions and maintenance. 3M presents a Scotchlite reflective material product portfolio that offers a range of product attributes, and recommends that all customers establish an ongoing quality system throughout their production, in accordance with good manufacturing practices, to ensure their finished goods meets their needs. Please visit our website, [Scotchlite.com](http://Scotchlite.com), or contact your local 3M Personal Safety Division Technical Service representative for new or updated technical literature.

## Application

Whenever two or more pieces of Scotchlite reflective material – pressure sensitive adhesive films are used together on a single surface or as a set, they should be matched to ensure uniform daytime color and nighttime reflectivity. All high visibility safety apparel items should be constructed in accordance with the appropriate standard.

- Remove the adhesive side liner and apply to clean, dry, smooth surfaces. Position the film and press firmly into place across the entire surface.
- Allow 72 hours for adhesion to reach its maximum strength.
- 3M™ Scotchlite™ Reflective Material – 8850 Silver PSA Film has a white paper liner on the reflective surface. Remove this liner after application.

**Cutting:** Scotchlite reflective material – PSA films can be die-cut, hand-cut or guillotined.

**Screen Printing:** Images may be printed on the surface of Scotchlite reflective material – PSA films. All inks should be continuously tested to ensure acceptable adhesion in the event of changes occurring in the manufacturing process or composition of the ink. Prior to printing, wiping the surface with a soft cloth lightly dampened with isopropyl alcohol may help ink adhesion. Printed areas will not be retroreflective. Please refer to [3M Technical Bulletin - Recommendations for Screen Printing Inks for 3M™ Scotchlite™ Reflective Material – Transfer Films, Pressure Sensitive Adhesive Films, Fabrics and Trims](#) for ink and application recommendations.

## Handling Precautions

1. PSA Film and Scotchlite reflective material – 8850 silver PSA film contain an aluminum layer as part of their construction. Blemishing of this aluminum layer can occur if the reflective surface of the product comes in to direct contact with bare hands during application and is then exposed to hot and humid conditions, greater than 26.7 °C (80 °F) and 70% relative humidity, for a period of weeks. These blemishes do not affect performance of the product. Please refer to [3M Technical Bulletin - Care Guidelines to Reduce Staining on 3M™ Scotchlite™ Reflective Material](#).
2. Scotchlite reflective material – 8850 silver PSA film may not be compatible with some polyvinyl chloride (PVC, vinyl) films, especially those containing phosphate plasticizers. It is possible that some plasticizers might migrate into the reflective material, making the reflective surface soft and sticky. We recommend that substrates always be tested prior to produc-

tion to ensure that they meet specific needs.. For alternate products and additional information, please refer to [3M Technical Bulletin - Plasticizer Migration in 3M™ Scotchlite™ Reflective Material – 8712 Silver Transfer Film and Related Products](#).

## Care and Maintenance Instructions

### IMPORTANT NOTE

Test each application per appropriate care instructions required for the finished product. Actual life of Scotchlite reflective material depends on cleaning methods and wear conditions. Use of pressure sensitive adhesives is not recommended for permanent clothing applications that require wash durability.

### Care Recommendation

Damp wipe only, using warm water and mild detergent. Rinse thoroughly, dry with a soft cloth or allow to air dry.

## Product Availability

Scotchlite reflective material – PSA films are available in rolls with the following standard widths and lengths:

Roll Width	Standard Roll Length
< 300 mm (< 12 in.)	100 m (109 yd)
300 to 1220 mm (12 to 48 in.)	50 m (54.7 yd)

## Storage and Shelf Life

Store in a cool (4 to 32 °C, 40 to 90 °F), dry area (less than 70% relative humidity) and use within one year of date of receipt from 3M. Store rolls in original shipping cartons. Return partially used rolls to the carton or suspend horizontally through the core. Cut pieces should be stored flat. Ensure that the lot/roll identification remains with product rolls and cut pieces.

## Contact Us

For current technical literature and technical support, go to [Scotchlite.com](http://Scotchlite.com), or call Customer Service at 800-328-7098. To purchase, go to [Scotchlite.com](http://Scotchlite.com) and click on Support for a list of our distributors.

## Important Notice

**Product Selection and Use:** Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of reflective material in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.), as well as determining the proper amount and placement of reflective material. While reflective material can enhance visibility, no reflective product can ensure visibility or safety under all possible conditions. Failure to properly evaluate, select, and use a 3M product in accordance with all applicable instructions and with appropriate safety equipment, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property. 3M may change the product, specification, and availability; therefore, customer should contact 3M for latest information before specifying the product.

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3M PSD products are  
occupational use only.

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