

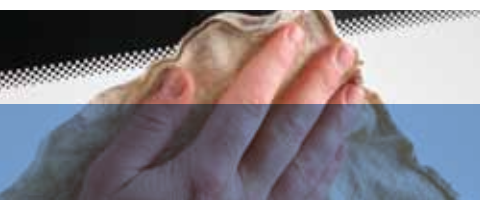
## Product Specifications

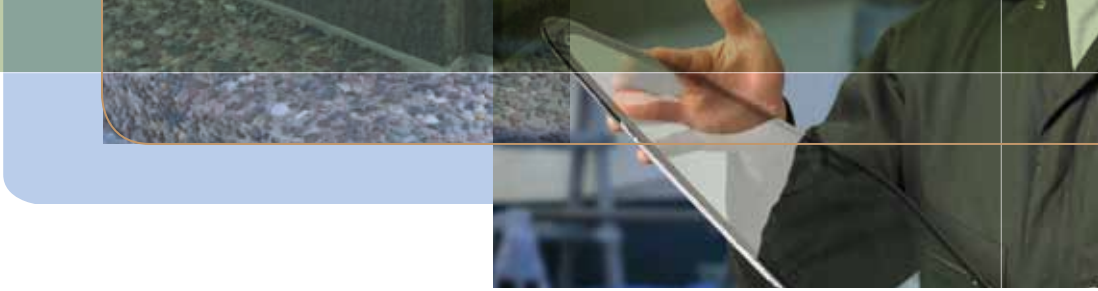
	Product	Industry	Skin Time (mins)	Cure Rate	Shore A Hardness	Elongation %	Modulus at 100% (psi)	Tensile Strength (psi)	Density	VOC g/L	Paintability
Polyurethanes (PU)	525	C	90 - 150	3mm/24hr	25	600%	44	N/A	1.17	82.6	Yes - When skin forms
	535	C	60 - 90	3mm/24hr	40	600%	58	250	1.17	94.3	
	5010	GI, CWW, C	3 - 5	N/A	N/A	N/A	N/A	N/A	1.05	2.1	
	540	GI, C, SV, M	60 - 90	3mm/24hr	40	600%	58	250	1.17	94.3	
	550	GI, C, SV, M	60 - 90	4mm/24hr	45	>600%	87	300	1.17	105.7	
	550 + B550 Booster	GI, C, SV, M	10 - 20	less than 24 hr for total cure	45	>250%	58	N/A	1.2	N/A	
	551	M, SV	120 - 180	4mm/24hr	45	>600%	87	N/A	1.17	92.2	
	560	GI, SV, M	50 - 60	4mm/24hr	55	>300%	145	580	1.17	73.0	
	590 OEM Glass	M, SV, W	25 - 40	>3.5mm/24hr	60 - 65	>700%	>870	1,000	1.2	34.7	
	4200	M	60 - 90	4mm/24hr	45	>600%	87	300	1.17	32	
	5200	M	>48 hrs	<1mm/24hr	68	>800%	N/A	700	1.36	40	
	5200FC	M	60 - 120	3mm/24hr	60	925%	N/A	600	1.21	38	
Hybrids	740	M,GI, C, SV	40-60	>3mm/24hr	>30	>300%	>140	N/A	1.65	22.0	Yes - Even when wet
	760	M, GI, C, SV	10-30	>3mm/24hr	55	>100%	>145	N/A	1.61	29.1	
	4000UV	M, SV, W	20-60	3mm/24hr	45	800%	N/A	300	1.4	16	

Industry Index: C = Construction, CWW = Custom Woodworking, GI = General Industrial, M = Marine, SV = Specialty Vehicle, W = Window

Primers and Cleaners	Color	Viscosity	Solids (%)	VOC g/L	Active Ingredient
P590 Fritted Glass Primer	Black	12-15 sec (DIN cup)	28.5	687	NCO/MEK
P591 Plastic Primer	Black	12-15 sec (Ford Cup)	36.5	613	NCO/MEK
P592 Metal Primer	Clear	Extremely low	1.5	790	Silane/Ethanol
P595 Teak & Glass Primer	Black	50 mPa*s	29.5	793	NCO/MEK
C596 Cleaner	Clear	Extremely low	3	798	Silane/Ethanol

PLEASE NOTE: The technical information and data on these pages should be considered representative or typical only and should not be used for specification purposes. Properties are measured at 20°C and 50% humidity. Cure time can vary greatly on the substrates bonded.





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