

3M Advanced Materials Division

# 3M™ Dyneon™ High Temperature Perfluoroelastomer PFE 131T

## Features and Benefits

- Ideal for dry side (thermal processes) semiconductor applications including plasma, high temperature CPI and aerospace applications
- Upper use temperature of 315°C
- Excellent compression set resistance
- Can be compounded to pass AMS 7257E
- Very low metal ion content with low extractables

## Typical Properties

Property	Units	Value
Specific Gravity		2.0
Color		White
Form		Crumb
TR 10	°C (°F)	-2°C (28°F)
Brittleness Point	°C (°F)	-35°C (-31°F)
Mooney Viscosity ML 1 + 10 @ 121°C (250°F)	MU	80

## Product Description

3M™ Dyneon™ PFE 131T is a technically advanced high temperature perfluoroelastomer (HT PFE). It is designed to meet the challenges of higher temperature applications. It is classified as FFKM per ASTM D1418. Its fully fluorinated backbone structure provides a very broad chemical and thermal stability.

## Delivered Product Form

Dyneon PFE 131T is packaged in crumb form. It is available in 1 kg and 10 kg boxes.

**Note:** Package size(s) may vary by region.

## Safety/Toxicology

Before processing 3M™ Dyneon™ Perfluoroelastomers, read and follow all precautions and directions for use contained in the product label and Safety Data Sheet (SDS). General handling precautions and directions for use include: (1) Store and use all Dyneon perfluoroelastomers only in well ventilated areas; (2) Do not smoke in areas contaminated with dust from perfluoroelastomers; (3) Avoid eye contact; (4) After handling Dyneon perfluoroelastomers wash any contacted skin with soap and water. Potential hazards, including evolution of toxic vapors, can occur during compounding or processing under excessively high temperature conditions. Appropriate local exhaust ventilation such as vapor extractor units should be installed above compounding or processing equipment. When compounding, be sure to read and follow all precautions and directions for use from other compound ingredient suppliers.

**Note:** Data in this document are not for specification purposes.

## ISO Registrations

All Dyneon fluoroelastomers are manufactured at ISO 9001 and 14001 registered facilities.

## Typical Properties of Vulcanizate

Compound	phr
3M™ Dyneon™ Perfluoroelastomer PFE 131T	94
N-550 FEF Carbon Black	15
Aerosil® R972	1.5
3M™ Dyneon™ Perfluoroelastomer Curative PFE 01CZ	7.5

## Typical Rheological Properties [ASTM D5289]

Moving Die Rheometer (MDR) 100 cpm, 0.5° Arc  
12 Minutes @ 188°C (370°F)

Property	Units	Result
ML, Minimum Torque	dN m (inch-lb)	1.3 (1.2)
ts2, Time to 2 Inch-lb Rise from Minimum	Minutes	2.4
t'50, Time to 50% Cure	Minutes	3.6
t'90, Time to 90% Cure	Minutes	7.0
MH, Maximum Torque	dN m (inch-lb)	20.1 (17.8)

## Typical Physical Properties [ASTM D412]

Press Cure 15 Minutes @ 188°C (370°F)  
Post Cure 24 Hours @ 250°C (482°F)

Property	Units	Result
Tensile	MPa (psi)	15.9 (2300)
100% Modulus	MPa (psi)	9.1 (1310)
Elongation at Break	%	165
Durometer Type A Hardness [ASTM D2240]	Points	77

## Compression Set Resistance [ASTM D395 Method B, -214 O-rings]

Property	Units	Result
70 Hours @ 232°C (450°F) – 25% Deformation	%	20
168 Hours @ 232°C (450°F) – 25% Deformation	%	25
70 Hours @ 300°C (572°F) – 18% Deformation	%	43
168 Hours @ 300°C (572°F) – 18% Deformation	%	52

## Customer Service

### Europe

**Dyneon GmbH**  
**3M Advanced Materials Division**  
Carl-Schurz-Straße  
41453 Neuss  
Germany  
Phone: +00 800 396 366 27  
Fax: +00 800 396 366 39  
www.dyneon.eu

### Italy

Phone: 0 800 7 910 18  
Fax: 0 800 7 910 19

### Latin America

**3M Brasil**  
Via Anhanguera km  
110 Sumare  
Sao Paulo CEP 13181-900  
Brasil  
Phone: 0800 0132333

**3M Mexico**  
Santa Fe 190, Col. Santa Fe  
Deleg. Alvaro Obregon  
Mexico D.F., C.P. 01210  
México  
Phone: 0052 5552700 400  
Ext 82935

### Asia

**3M Japan**  
6-7-29, Kita-Shinagawa  
Shinagawa-ku  
Tokyo 141-8684  
Japan  
Phone: 81 570 022 123

**3M Korea**  
19F, 82, Uisadang-daero  
Yeongdeungpo-gu, Seoul, 150-705  
Korea  
Phone: 82 2 3771 4027

**3M Taiwan**  
6F, No.95, Sec. 2  
Dunhua S. Rd.  
Taipei 10682  
Taiwan  
Phone: 886 2 2704 9011

**3M Thailand**  
150 Soi Chalongsong 31  
Ladkrabang Bangkok, 10520  
Thailand  
Phone: 66 2739 4803 9  
Ext 2354

### USA

**3M Advanced Materials Division**  
3M Center, 280-01W-03  
St. Paul, MN 55144-1000  
United States  
Phone: 1 800 810 8499

Please visit [3M.com/fluoropolymers](http://3M.com/fluoropolymers) for additional regional contact information.

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### 3M Advanced Materials Division

3M Center  
St. Paul, MN 55144 USA

Phone 1-800-367-8499  
Web [www.3M.com/fluoroelastomers](http://www.3M.com/fluoroelastomers)

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