3M™ Flexographic Plate Mounting Tapes
Keep the presses running.

<table>
<thead>
<tr>
<th>Solid Printing</th>
<th>Combination Printing</th>
<th>Process Printing</th>
</tr>
</thead>
<tbody>
<tr>
<td>400-Series: Solid</td>
<td>18-Series: Firm</td>
<td>11-Series: Process</td>
</tr>
<tr>
<td>17-Series: Medium Firm</td>
<td>15-Series: Medium</td>
<td></td>
</tr>
<tr>
<td>16-Series: Standard</td>
<td>13-Series: Medium Soft</td>
<td></td>
</tr>
<tr>
<td>19-Series: Light Medium</td>
<td>12-Series: Light</td>
<td></td>
</tr>
<tr>
<td>1-Series: Process</td>
<td>10-Series: Standard</td>
<td></td>
</tr>
</tbody>
</table>

**Solid Printing**
- 10% Highlight
- 40% Midtone
- Reverse/Positive
- 100% Solid

**Combination Printing**
- Magnification: Dots = 40X, Positive/Reverse Type/Solid ink = 20X
- Ink: Process Magenta
- Substrate: Polyethylene Film
- Impression: 1 mil
- Digital plate
- Line speed: 1000 fpm
- Line screen: 150
- Antilat: 800 line 2.34 bcm

**Process Printing**
- 10% Highlight
- 40% Midtone
- Reverse/Positive
- 100% Solid

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100% Solid

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