

3M™ Attachment Tapes



Stick with the Pro's choice

Why Tape?

- Continuous seal with no gaps, no water or dust intrusion and reduced noise
- No concern for loosening of mechanical fasteners and attached parts over time
- No rust from drilling into sheet metal and from screws, rivets or clips
- No messy liquid adhesives
- Reduced later time and tooling costs for some applications
- Reduced weight for some applications
- Aesthetically pleasing, low-profile OE appearance for installed parts

Why 3M tape?

- 3M's 40+ year history of proven attachment solutions to the automotive industry
- Unmatched technical support and application testing for customer parts
- Industry-leading reinvestment in R&D
- Hands-on sales support and service
- Intensive 3M product testing and weathering facilities for added confidence
- Advanced adhesive development that meets the growing demands of OEM paint systems and automotive substrates



3M™ Attachment Tapes

3M offers a full line of Automotive Attachment Systems. Whether your needs are for aftermarket, OEM or repair applications, 3M has the solution.

3M™ Acrylic Plus Tape	Tape Color	Tape Thickness	Common Uses
Part # PT1100	Black with easy-release liner	0.045 inch	Exterior trim such as body side moldings and claddings
Part #PT1500	Black with easy-release liner	0.060 inch	Exterior and interior trim parts where higher performance is necessary
Part #EX4000 series	Black with easy-release liner	0.030 through 0.060 inch	Body side moldings, claddings, roof ditch moldings and wheel flares
3M™ Acrylic Foam Tape			
Part #4229P	Dark gray with 3M logo-printed liner	0.030 inch	Body side moldings; stainless steel, ABS and PVC rocker panels; wheel lip moldings, door edge moldings, luggage rack slats, wind and rain deflectors, and dashboard overlays
Part #4218P	Dark gray with 3M logo-printed liner	0.045 inch	Body side moldings, rocker panels moldings and claddings, wheel lip moldings, luggage rack slats, wind and rain deflectors, and spoilers
Part #4257	Gray	0.015 inch	Thin, flexible appliqué and body side moldings, door edge moldings and lamp close-out seals
Part #5356	Gray	0.060 inch	Variety of exterior trim parts where there is greater mismatch between the part and the vehicle's sheet metal
Part #5390	Gray	0.090 inch	Rocker panel moldings, claddings, ground effects, and spoilers
Part #4225	White	0.125 inch	Rocker panel moldings, trim moldings and deck lids
3M™ Weatherstrip Tapes			
Part #ST1200	Black with easy-release liner	0.045 inch	Elastomeric body seals and weather stripping
Part #WT4112	Black with easy-release liner	0.045 inch	Elastomeric body seals and weather stripping
3M™ Primerless Acrylic Foam Tape			
Part #5849	Dark gray with maroon easy-release liner	0.020 inch	Flexible wood and synthetic decorative dash appliqué to interior plastic dash and trim substrates – no need for adhesion promoters
Part #5850	Dark gray with maroon easy-release liner	0.030 inch	Wood and decorative dash appliqué to interior plastic dash and trim substrates – no need for adhesion promoters
3M™ Adhesion Promoters			
Part #	Package	Size/Qty.	Use
Part #4298	Sponge applicator packet	2.5cc per packet, 500 per box	Liquid primers for use on low-surface energy plastics including TPO, PPO, PP, PC and ABS
Tape Primer 94	Ampules	0.66 ml per ampule, 1000/case	Liquid primers for use on low-surface energy plastics including TPO, PPO, PP, PC and ABS

Order online at 3M-autocsr@mmm.com, call 1-800-328-3081 or fax 1-800-435-3082.

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