

3M™ Polycarbonate Ultra Precision Carrier (UPC) 3000UB

Product description

3M™ Polycarbonate Ultra Precision Carrier (UPC) 3000UB is designed to meet the growing challenges of packaging and transporting smaller and thinner electrical and electronic devices in tape and reel. 3M carrier 3000UB offers an ultra precise pocket cavity design with tighter tolerances to allow for better part capture, improved component registration and reduced concerns associated with component migration. An ultra small pocket hole is available for vacuum to enhance component stability during taping applications. 3M carrier 3000UB is cleaned and used for cleanroom compatible applications.

Product format

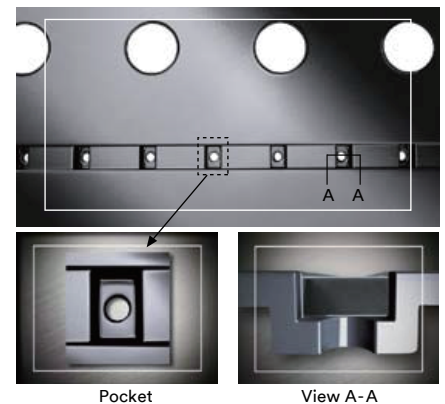
3M carrier 3000UB is available as continuous, splice-free, 8 mm carrier in level winding format on 330 mm (13") up to 560 mm (22") plastic reels for cleanroom applications. Planetary winding format is also available upon request. Reel capacity will typically be from 30 to 2,000 meters, depending upon the pocket depth, pitch and winding format.

Pocket features

3M carrier 3000UB is designed to provide tighter pocket dimensional tolerances of ± 0.03 mm for A_o , B_o , K_o dimensions and small sidewall draft angles, which allows for better component in pocket fit (part capture) and registration. Additional features consist of a reduced pocket hole (D1) of 0.15 mm to draw vacuum for small component loading applications, combined with flat pocket bottoms, will effectively help reduce component rotation, tilting and flipping concerns for improved throughput.



3M™ Polycarbonate Ultra Precision Carrier (UPC) 3000UB



3M™ Polycarbonate Ultra Precision Carrier (UPC) 3000UB for 0603 (0201) package

3M™ Polycarbonate Ultra Precision Carrier (UPC) 3000UB

Typical mechanical properties – shrinkage

3M™ Polycarbonate Ultra Precision Carrier 3000UB exhibits shrinkage of less than 0.1% for P₀-10, even after 24 hours exposure at 85°C (185°F). This compares favorably to the EIA-481-E Standard which stipulates that the P₀-10, or ten-pitch tolerance, maintain a dimension of 40.0 mm ± 0.2 mm, an implied tolerance of ±0.5%. Carrier shrinkage can result in problems with feeding, pocket position and, in the case of the pocket dimensions, parts sticking in the pockets. The extent of shrinkage in cold-formed polystyrene carrier pockets can be rapidly accelerated by exposure to elevated temperature, and will depend upon the duration of exposure and the maximum temperature reached.

Carrier P₀-10 shrinkage after 24 hours

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Temperature	3M carrier 3000UB	Typical polystyrene
52°C (126°F) , 95%RH	< 0.1%	< 0.5%
85°C (185°F)	< 0.1%	< 0.5%

Electrical properties

The electrical and triboelectric properties of 3M carrier 3000UB have been engineered to help provide protection of static-sensitive components through an effective balance between the electrostatic shielding and electrostatic decay properties of the carrier. 3M carrier 3000UB exhibits a nominal surface resistivity of $\geq 10^4 \Omega/\text{square}$ and $\leq 10^8 \Omega/\text{square}$, and also exhibits desirable triboelectric properties which may be appropriate for packaging electrostatically-sensitive components.

Camber

3M carrier 3000UB meets the EIA-481-E Standard for camber which is not greater than 1 mm in 250 lineal millimeters in a planetary format. For carrier in a level winding format, camber will not be greater than 2 mm in 250 lineal millimeters.

Packaging format

3M carrier 3000UB is available in a cleanroom compatible format for maximum protection from particle contamination. 3M carrier 3000UB is cleaned and packaged in a class 10,000 cleanroom environment. Each level winding or planetary reel is sealed individually into a static shielding bag for protection.

Recyclability

3M carrier 3000UB is carbon-filled thermoplastic polymer film which can be recycled after use. However, recycling programs for this product may not exist in your area.

Cover tape recommendations

Smaller chip devices require extreme care during the de-taping process to prevent the components from bouncing out of the carrier and unit stick to cover tape. Therefore, 3M™ Pressure Sensitive Adhesive (PSA) Cover Tapes are recommended for use with 3M carrier 3000UB. 3M PSA cover tapes provide a consistent peel force and adhesive zones at sides design eliminates adhesive contact or contamination concern on die surface, which are ideal for many thin and small component applications.

3M™ Polycarbonate Ultra Precision Carrier (UPC) 3000UB

Typical physical properties and performance characteristics

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes. Final product specifications and testing methods will be outlined in the products Certificate of Analysis (COA) that is provided once the product is approved by 3M for general commercialization and development work is completed.

Description	Type	Units	Typical performance	Test notes	Test method
Material properties	Type		Polycarbonate	1	
	Max, usable temperature	°C (°F)	125 (257)		
Physical properties	Tensile strength (yield)	MPa (Kpsi)	57.2 (8.3)	2	ASTM-D638
	Tensile strength (break)	MPa (Kpsi)	57.2 (8.3)	2	ASTM-D638
	Impact strength	J/m (Ft-lb/in)	>70 (1.32)	3	ASTM-D256
	Camber (planetary format)	mm (in)	≤1.0 (0.039)	4	EIA-481-E
	Camber (level winding format)	mm (in)	≤2.0 (0.079)	4	EIA-481-E
	Optical	%	Opaque	5	ASTM-D1003
Electrical properties	Resistivity	Ohms/sq	5.0 x 10 ⁵	6	ASTM-D257
	Static decay	Second	0.01	7	3M test method
Chemical properties	Extractable ionics (Cl ⁻ , NO ₃ ⁻ , SO ₄ ²⁻ , Na ⁺ , K ⁺ , Ca ²⁺)	ppm	<5	8	3M test method
Product format	Reel type	Material	Plastic		
	Reel hub inside diameter	mm (in)	76.2 (3.0)		
	Pockets per reel	Count	Varies per pitch		
	Length	m (f)	Varies per Ko		

Test notes

1. Engineering grade resin.
2. Tensile tests are conducted at 23°C (73°F), 50% RH under controlled conditions with a constant rate of jaw separation of 50 mm/minute from an initial separation of 115 mm. Yield strength is the force which produces 5% elongation of the sample. Breaking strength is the ultimate strength for the material at the break point.
3. Impact strength testing utilizes a mandrel to hold a section of the material under test. A weight is allowed to strike the material from a known radius and after the strike the swing is measured vs free swing and the strength of the material is calculated from the difference.
4. Camber is a measurement of the weave of the material. Measured over a 250 mm length.
5. Optical properties are measured using a BYK-Gardner Haze-Gard Plus Transmission Meter, Model 4725.
6. Resistivity tests are conducted at 23°C (73°F), 50% RH under controlled conditions with Hiresta-UP equipment, model MCP-HT450. Resistivity is measured at the sealing surface of a typical carrier using the defined test method. Specification tolerances for this carrier is ≥10⁴ Ω/square and ≤10⁸ Ω/square.
7. Static decay is measured at carrier tape samples, with an Electrotech Systems Static Decay Meter Model 406-C under room condition.
8. 3M test method was used for the micro-contamination test for 3M carrier tapes.

Storage conditions and shelf life

3M™ Polycarbonate Ultra Precision Carrier 3000UB should be stored indoors, in its original packaging, in a controlled climate environment, typically at or below 35°C (95°F) and 70% relative humidity. The product must be protected from exposure to direct sunlight. Exposure to elevated humidity reduces the compressive strength of corrugated, cardboard containers. The recommended stacking height must be followed to avoid damaging the packaged product. It is recommended that the product be used on a “first-in, first-out” basis.

The shelf life of 3M carrier 3000UB is five years from the date of manufacture when stored according to the recommended storage conditions.

3M™ Polycarbonate Ultra Precision Carrier (UPC) 3000UB

Certificate of Analysis (COA)

The 3M Certificate of Analysis (COA) for this product is established when the product is commercially available from 3M. The commercially available product will have a COA specification established. The COA contains the 3M specifications and test methods for the products performance limits that the product will be supplied against. The 3M product is supplied to 3M COA test specifications and the COA test methods. Contact your local 3M representative for this product's COA.

This technical data sheet may contain preliminary data and may not match the COA specification limits and/or test methods that may be used for COA purposes.

Final product specifications and testing methods will be outlined in the products Certificate of Analysis (COA) that is shipped with the commercialized product.

Safety Data Sheet: Consult Safety Data Sheet before use.

Regulatory: For regulatory information about this product, contact your 3M representative.

Technical Information: The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

Product Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

Warranty, Limited Remedy, and Disclaimer: Unless an additional warranty is specifically stated on the applicable 3M product packaging or product literature, 3M warrants that this product will be free from defects in material and manufacture for a period of one year from the time of manufacture. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. If the 3M Product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except where prohibited by law, 3M will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.



Electronics Materials Solutions Division

3M Center, Building 224-3N-11

St. Paul, MN 55144-1000

1-800-251-8634 phone

651-778-4244 fax

www.3M.com/electronics

3M is a trademark of 3M Company.

Please recycle.

©3M 2017. All rights reserved.

80-6111-0234-6