

Bumper Repair Kit

Product Information

Product No.

280

Format

Blister Pack

Chemical System 2-Part Flexible Epoxy

Product Contents:

- Bondo® Bumper Repair Compound
- Plastic Spreader
- Reinforced Mesh

Features & Benefits:

- Use as an adhesive and a filler
- Make Fast and **Easy Repairs**
- Use to repair bumpers, trim & other flexible parts

Additional Product Information:

Surface Preparation

Sand area to be repaired 3 inches beyond the

damaged area

Mixing

Dispense product from syringe &

mix thoroughly

Working Time

6 minutes

Application

Spreader (included)

Clean Up

Acetone

ondo® Bumper Repair Kit is so easy to use; you can do it yourself and get professional looking results. Bondo® Bumper Repair Kit is used to repair and completely restore damaged bumpers, bumper covers, and other flexible parts. This versatile formula works both as an adhesive and filler for fast, easy, permanent and paintable repairs. The kit includes everything you need to make a repair.





PRODUCT FACTS

Unit Information:

Product Name Bondo® Bumper

Repair Kit

Product Number 280

UPC Code 076308 002800 Dimensions W 3.75 x H 8 x

D 1.125 inches

Weight 0.13 lb

Case Information:

Case Quantity

Dimensions *L 10.875 x W 7.25 x*

H 5.75 inches

Weight 1.21 lb

Pallet Information:

Pallet Build 20 cases per layer,

6 high, 120 total units

per pallet





SURFACE PREPARATION:

 Sand the area to be repaired 3 inches in every direction around damaged area.



MIXING:

 Dispense equal parts of epoxy and hardener from syringe. Mix thoroughly.



APPLICATION:

 Spread over repair area to contour of bumper. Working life of the mix is only 6 minutes at 77°F (25°C).

NOTE: For rips, use paste as an adhesive in addition to using it as a filler. Use a clamp or apply pressure to hold rip in place. For holes, use fiberglass screen as back up for repair. Use repair paste to tack screen in place. Let cure 15 minutes and fill with repair paste.



DRYING/SANDING TIMES:

Allow to harden completely, approximately 30 minutes, then sand to bumper level. If necessary, repeat application to fill minor imperfections and pinholes.



PRIME/PAINT:

Sand again. Clean entire surface prior to painting.



3M Automotive Aftermarket Division

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