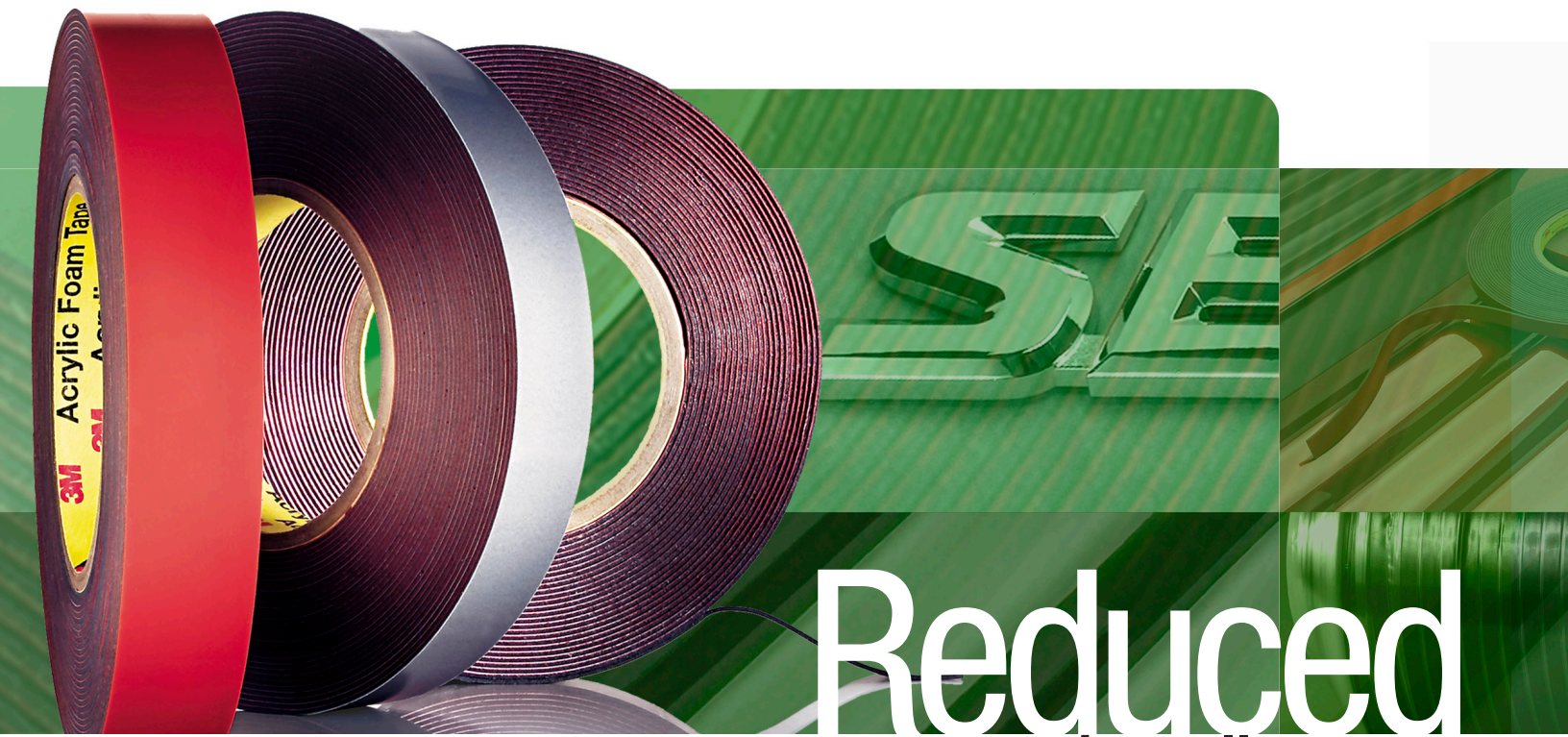


3M™ Adhesion Promoter NT Series



Reduced air pollutants

3M™ Adhesion Promoters K500NT, K540NTUV and N200NT are being offered in response to a customer request to change the solvent package. These new promoters have been formulated to significantly reduce the hazardous air pollutant (HAPS) content as compared to 3M™ Adhesion Promoters K500, K520UV and N200J, respectively.



Key Benefits

The key benefit to the new adhesion promoters is a reduction in HAPS. This reduction is the result of changing the solvent package for the products. The existing products range from 90-93% HAPS by weight, while the new NT products range from 0-1.5% HAPS by weight.

Key Questions

How can I purchase 3M Adhesion Promoters?

All 3M Adhesion Promoters can be purchased by contacting PPG Aerospace Customer Service at (317) 290-1600.

Are product samples available?

Yes, product samples are available and can be ordered by calling PPG Aerospace Customer Service.

Product	HAPS content (by wt)
K520UV	90%
K540NTUV	0%
K500	93%
K500NT	1.5% *
N200J	93%
N200NT	1% *

* Based on residual MDI

3M™ Adhesion Promoter Usage Chart*

P – Primary Choice X – Other Possibilities

	4298UV	4296T	2262AT	K500/K500NT	N200J/N200NT	C100J	K520UV	K540NTUV
PVC			X		P	X		
TPO	P			X			X	X
TPU	X	P			X	X		
Fascia Paint		P				X		
EPDM	P			X			X	X
ABS	X		P		X	X		
PP	P			X	X		X	X
TPV/TPE	P			X				
PC	P				X			
Glass vis. bond	P							
Glass hid. bond	P							
Acrylic	P							
Nylon	X		P		X			
Polyester	X		P	X	X	X		
Rim	X	P						

The purpose of this chart is to provide direction on adhesion promoter choices per substrate type.

*Testing to verify adhesion promoter performance on individual substrate choices and application conditions is the sole responsibility of the customer.

NT products are a HAPS reduction.

3M™ Adhesion Promoter 2262AT is not a preferred OEM recommendation for exterior applications.

Solvent-based adhesion promoter use is limited in California as required by Air Quality Management Directive.

3M™ Adhesion Promoters 4298UV, K520UV and K540UVNT are premixed with UV dye.

For more information, please contact your 3M sales representative or 3M Automotive customer service at 1-800-328-3081, or visit our website at www.3M.com/autosolutions.

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